

User Discussion

Joe Pittman
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- Format is Round Table Discussion
- Users or Yokogawa can submit a question to the Users for open discussion.
 - This is not “ask Yokogawa”, that comes later.

- Two part question;
 - What do you see and the primary benefits to inter-SCS communications, and
 - What concerns do you have with inter-SCS communication?

- How do you implement “Bypassing” within your ProSafe RS and is it different because of the system’s architecture?
- Do you bypass sensors, of final elements or both?

- Do you require redundancy within your I/O systems and if so why?

- What do you use to create your application code, only the ProSafe RS predefined function block set, create our own “User Defined” Function Blocks for each project, predefined company specific Function Blocks?

- How important is scan times greater than 500 ms?
- Do you define process safety times for all safety instrumented functions?
- Who defines the process safety time, instrument engineers, process engineers, etc.

- Do you have competency requirements for those who design, program, operate and maintain your safety system?
 - If yes can you describe what those competency requirements are?