



Secure & Reliable Communication of Information Using OPC UA

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2014
YOKOGAWA
USERS CONFERENCE
AND EXHIBITION
Harness the Future of Innovation

- **PAUL HUNKAR**

- President DS Interoperability - Independent Consultant
- Extensive OPC Knowledge
 - Editor for multiple parts of OPC UA Standard
 - Chairman for OPC UA ISA-95 Working Group
 - Active in multiple collaboration efforts (MDIS, DS-TAS, MTConnect...)
 - OPC Technical Advisory Council Member
- Over 30 years experience in the Automation Industry
 - Historians, Advanced Controls, New Technology, Operator Consoles



Three Major sections

❖ OPC Classic & OPC UA

❖ Security

❖ Information vs Data

Summary

- ❖ Summary OPC
- ❖ Show small device (demo) – remote connection via phone
- ❖ Overview of security / reliability
- ❖ (show GDS? Or show security?)
- ❖ Overview of information models
- ❖ Groups – details
- ❖ Vendors (Yokogawa)
- ❖ Calculation engine (show app)
- ❖ PLC Open – show embedded device again

- Consumer-electronics are driving the way of future with respect to setting the stage for the engineers of today and tomorrow and expectations in industrial automation.
- Engineers expect that they can purchase and use products from multiple vendors and a work out-of-the-box courtesy of consumer-electronics.



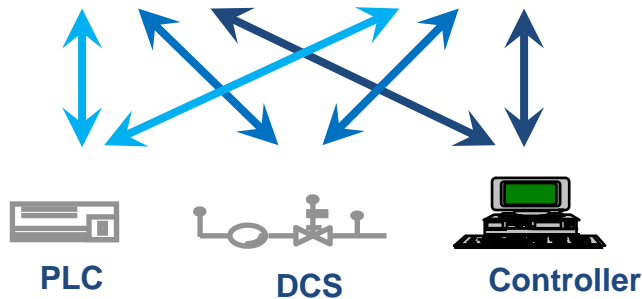
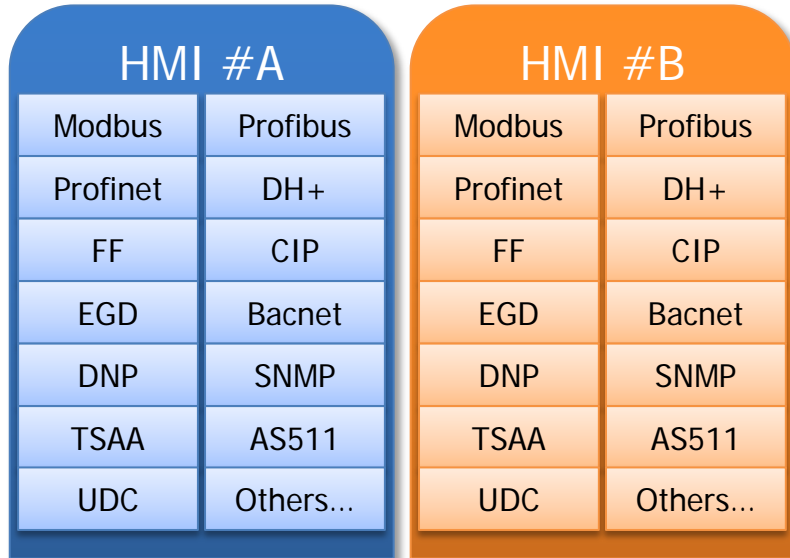
Business value proposition

- Total Cost Of Ownership
- Multiple Vendors
- Multiple Products
- Expectations Of Multivendor Interoperability
- Information Integration
- Plug-and-play Not Plug And Pray
- Systems Thinking
- Consumer-electronics Driving Expectations

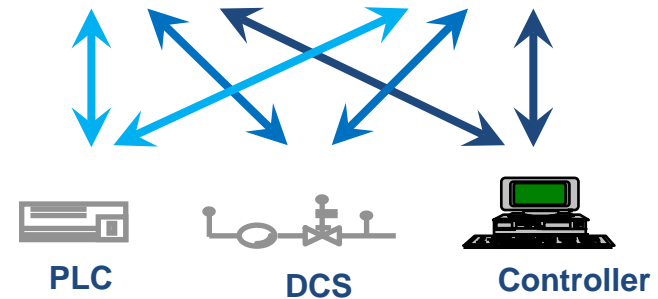
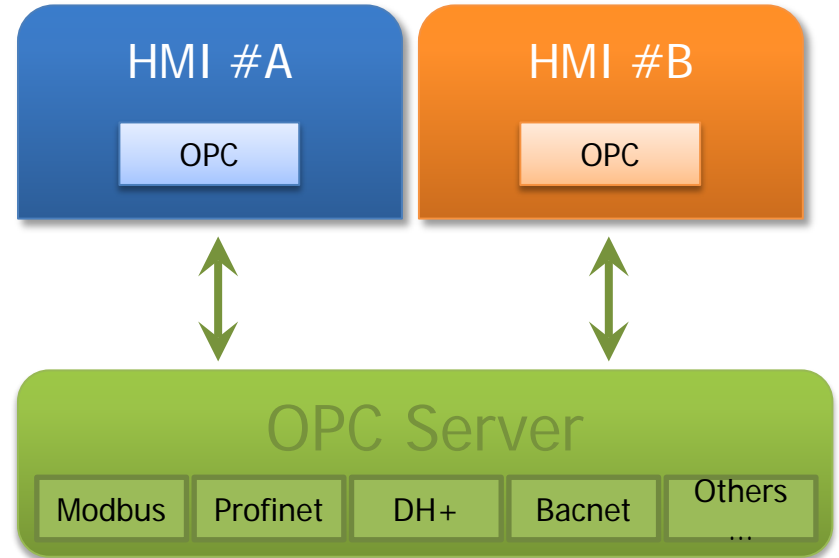


History: The "original problem"

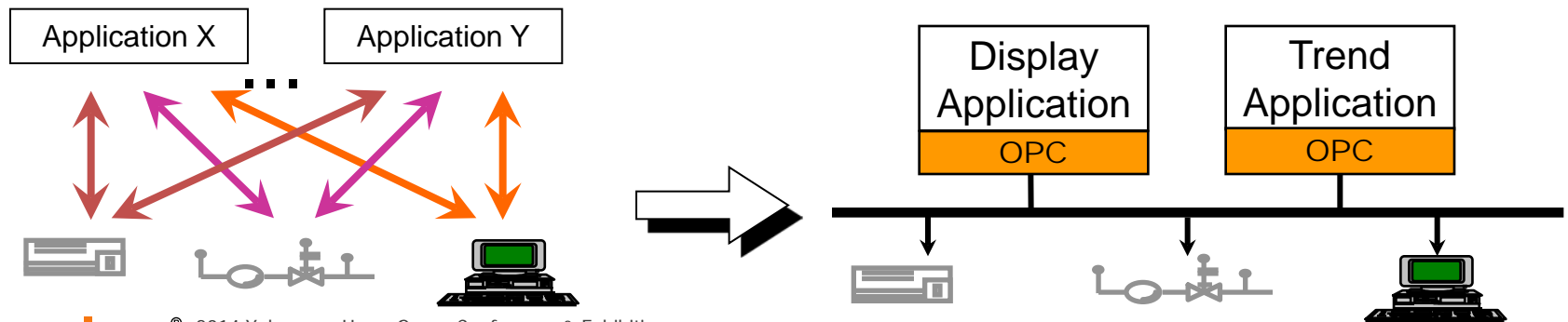
- Before OPC



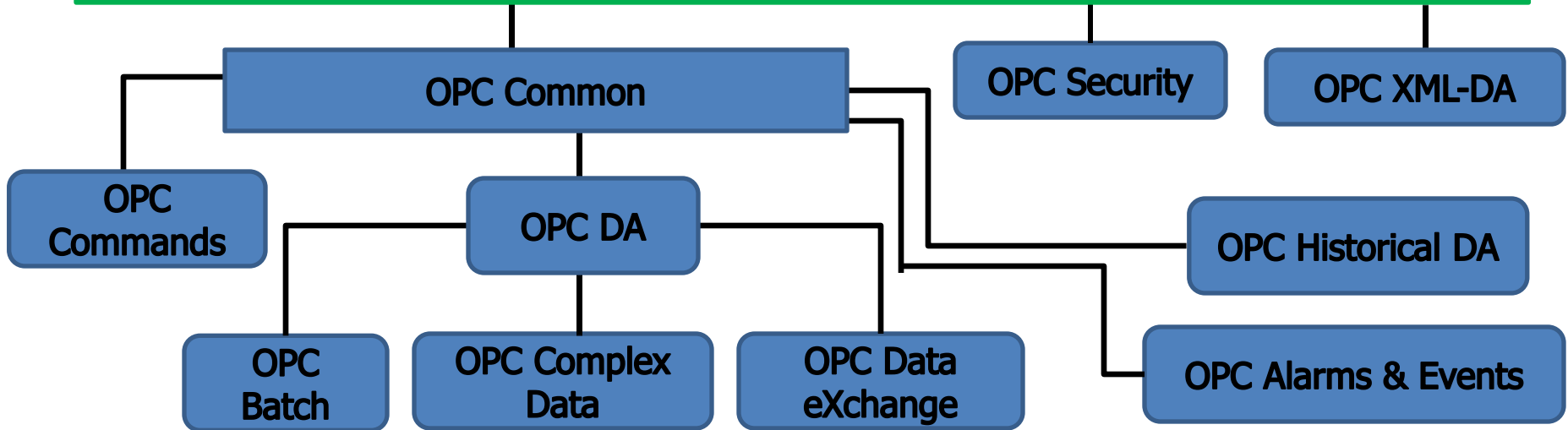
- With OPC



- OPC Foundation has more than 470+ members
- 27,000+ products use OPC
- Millions of installations of OPC worldwide
- Most of the deployments use what is now called OPC Classic which is a DCOM based protocol created in the 1990's.
- OPC eliminated the point-to-point communication problems the industry experienced
 - This reduced cost for end users and system suppliers
 - Eliminated problems with individual drivers being updated



OPC Overview



- More capabilities needed in DA - OPC Data Access 1.0, 2.05a, 3.0
- Need to store real-time values - OPC Historical Data Access
- Need to standardize Alarm Notifications - OPC Alarms & Conditions
- Need to standardize Data Acquisition via internet - OPC XML-DA
- Need to allow PLC-to-PLC communications - OPC Data eXchange
- Need to secure access to servers/tags - OPC Security
- Need to standardize batch-process operations - OPC Batch
- Need to standardize a simple PLC program - OPC Commands

Features

- Discover OPC Servers on the network/PC
- View the tags available in the server
- Tags could be grouped into a hierarchy
- Read one or more tags
- Write to one or more tags
- Subscribe to tags and receive value-change notifications
- Easily identify good/bad data

Benefits

- Clients can be completely agnostic to the underlying PLC, protocol, and addressing scheme
- Easy configuration possible by simply pointing + clicking
- Reading and writing to tags is much easier than memorizing a PLC address
- Optimized traffic on the wire thanks to a highly-efficient subscription model.
 - Adding more clients does not necessarily add more overhead.

Vendors were no longer required to maintain extensive device protocol libraries

High-quality and affordable device-drivers (Servers) emerged

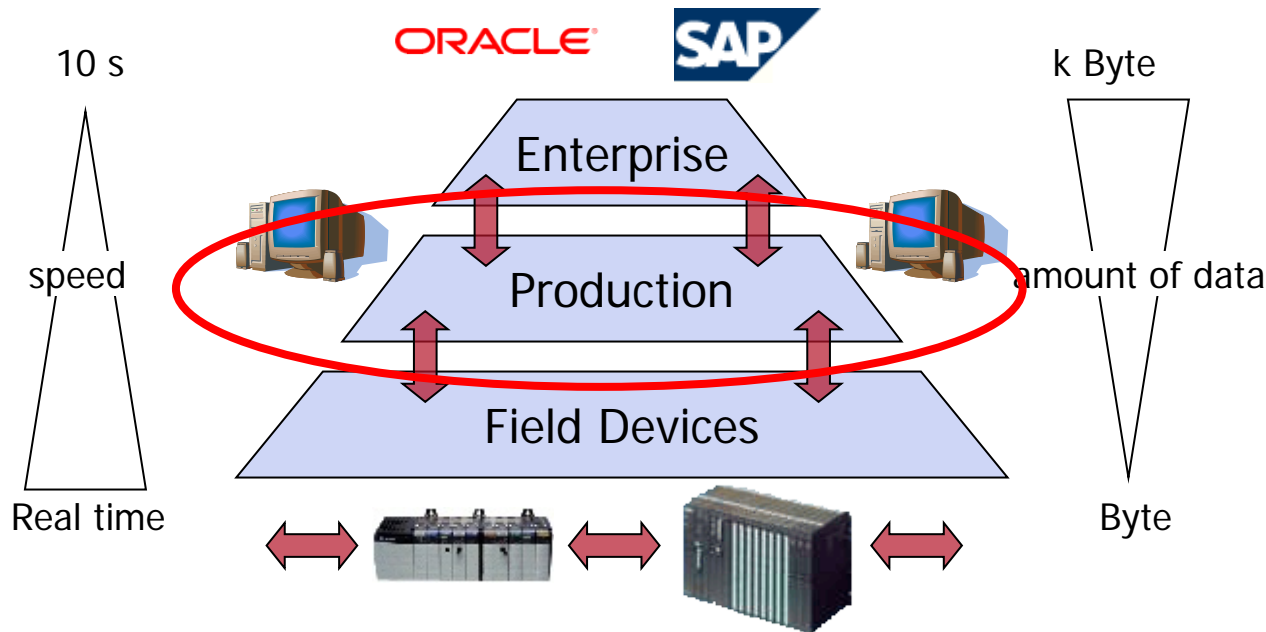
More specialized Clients emerged

Developer toolkits emerged for rapid development of custom applications that could also integrate with the OPC infrastructure

End-users could mix-and-match numerous vendor products to achieve the best overall solution

Use cases OPC was designed for

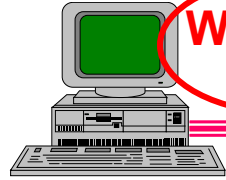
- OPC Classic was designed as standard API for HMI / SCADA systems to access process data provided by different protocol drivers
- OPC A&E and HDA were designed as standard API to access alarm and history data managed by SCADA systems



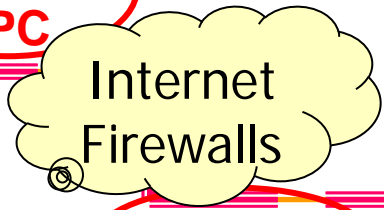
OPC Classic – Limits

MES and/or HMI Application
(OPC Client)

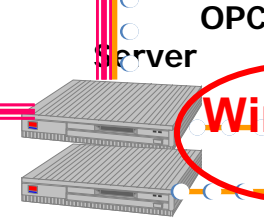
HMI Application
(OPC Client)



Windows
PC



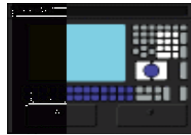
Internet
Firewalls



Windows
PC

Certification?
Interoperability Test?
Configuration?
Security Setup?

Embedded HMI



DCOM



PLC

No Standard



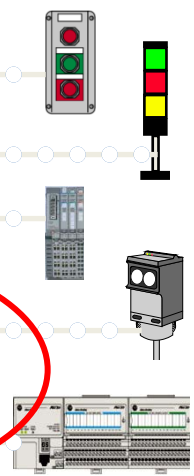
PLC

?



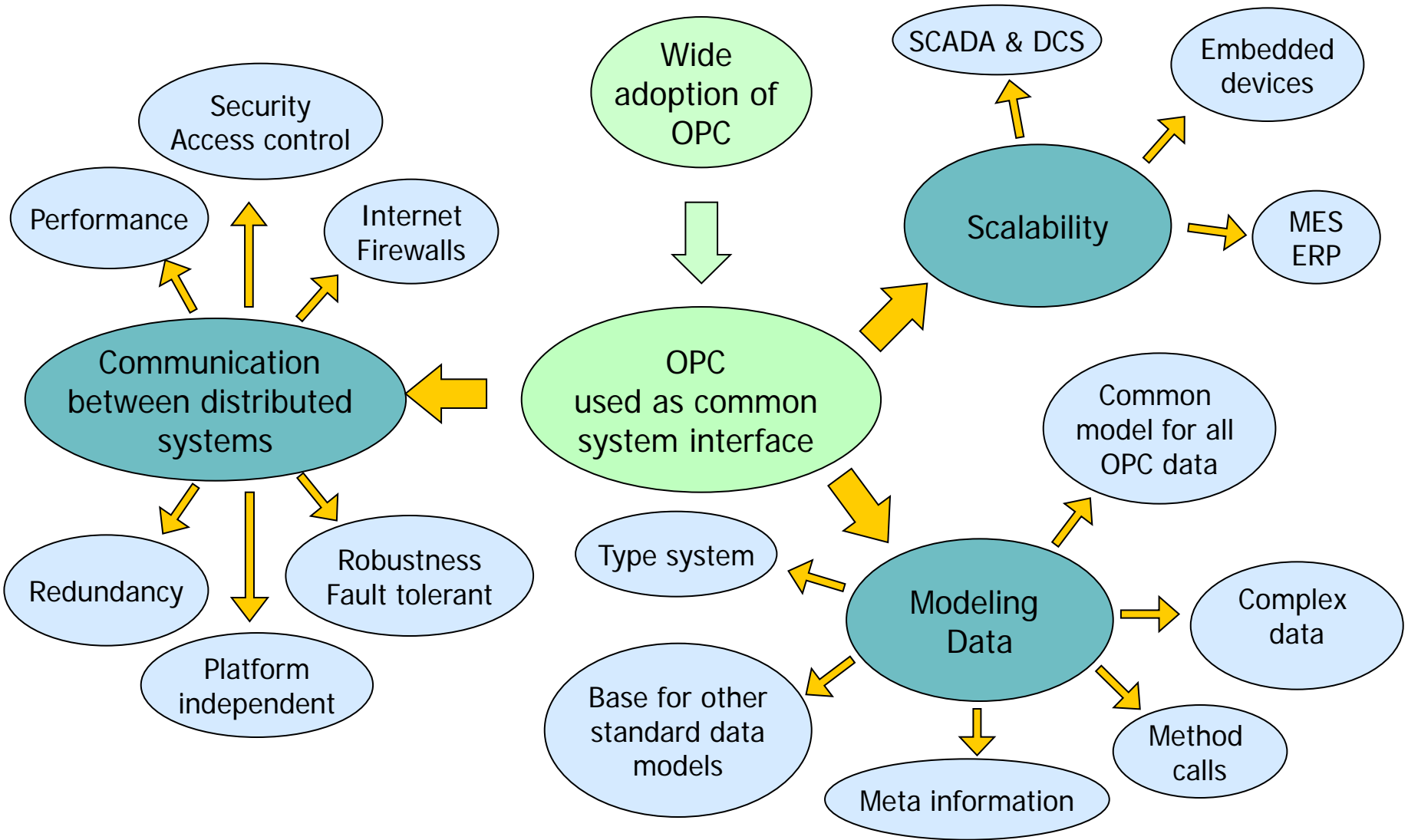
PLC

Tunnel
Alternate OS



- - - Proprietary Protocol
- = = = OPC Data Access

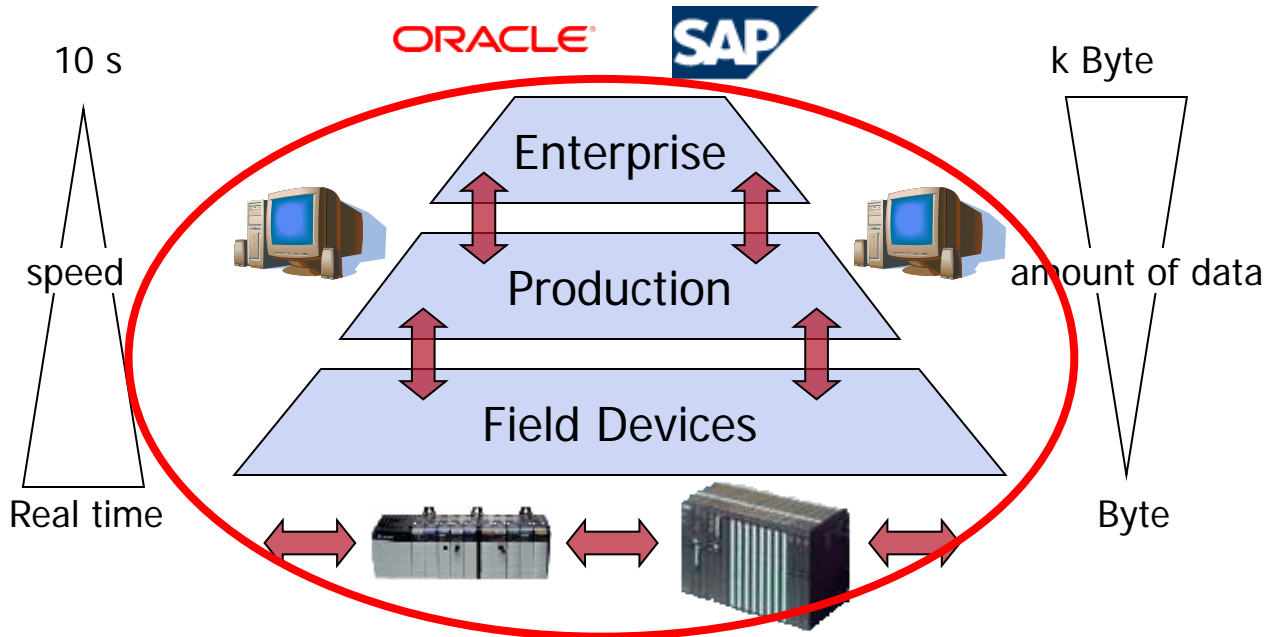
Requirements for OPC UA



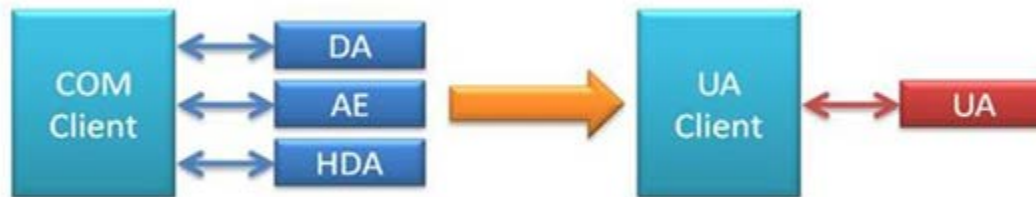
Use cases OPC UA was designed for

OPC UA was design to include:

- Embedded devices direct to higher levels
- Communication between embedded devices
- Remote sensors
- Direct Integration at the enterprise level



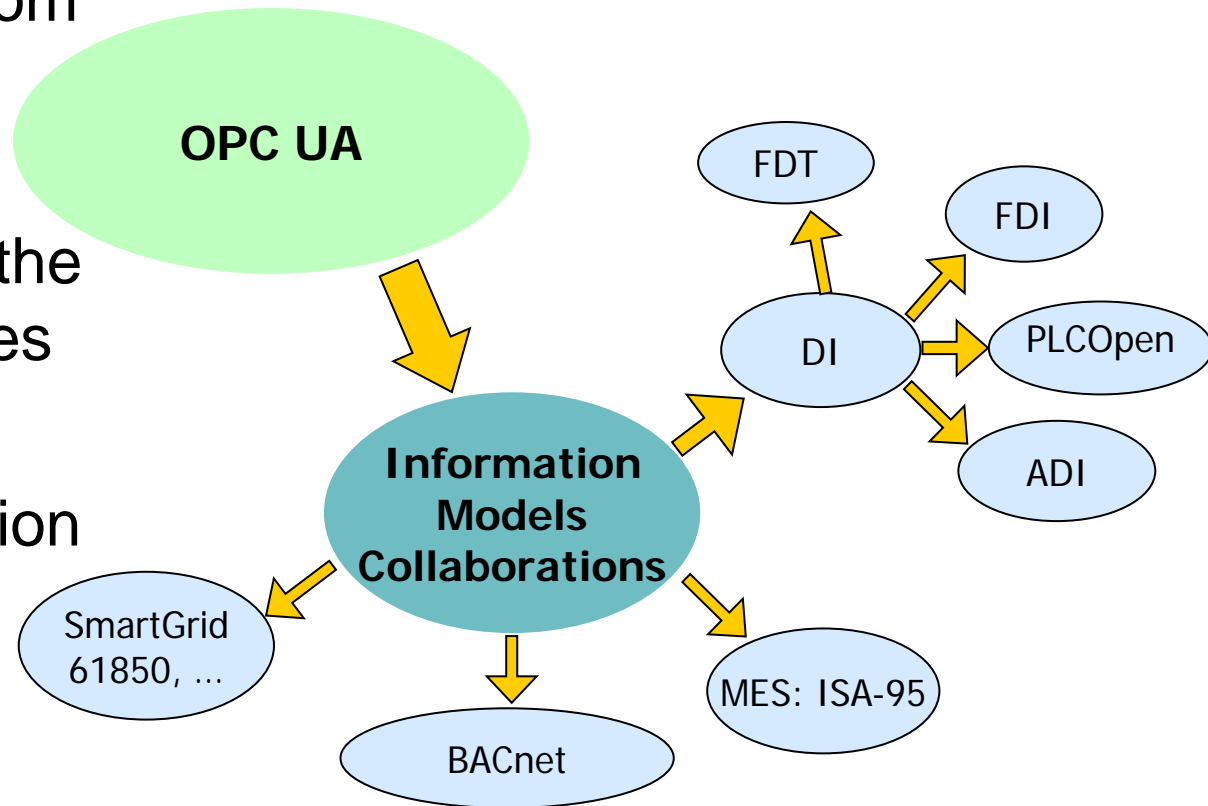
- Existing OPC Classic DCOM interfaces:
 - Each passes a specific type of data
 - No relationship of data between interfaces
 - Relating data is done by the client
- Unified Architecture (UA) interfaces:
 - Single set of Services
 - Information models relate data
 - Example:
For one tag like TI-101, the current process value, alarm messages, and historical values can be obtained in one request to the server.
 - In OPC Classic the client program would need to make three requests to three different servers



OPC Classic

OPC Unified Architecture

- OPC UA modeling language allows custom information models
- Extensible & built on the standard base services
- Many other organization have built information models on top of it



Development Environment Independence

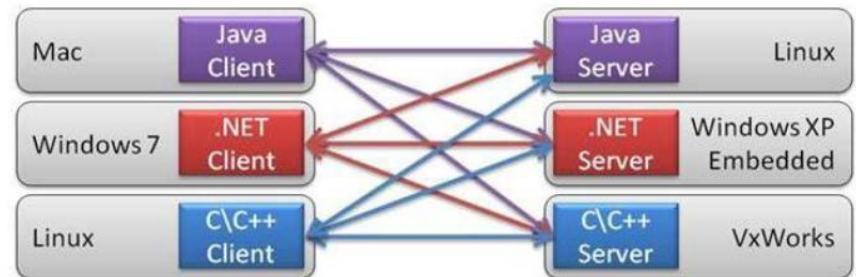
- No Microsoft, or other IT supplier, technology required
 - Operating system independent
 - Programming language independent
- Clients and servers are running on:
 - Windows 7 and 8, Linux, VxWorks, Embedded OS's,

- UA clients and servers have been written in different programming languages:
 - C# (.Net), C++, C, Java,

- Benefit to end users:

- More options for client and servers to run in the environment of your choosing
- Longer lived technology since it is not tied to any one product family

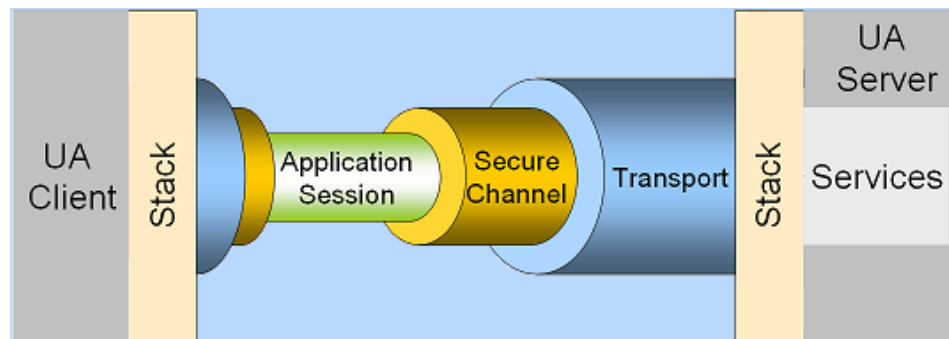
Cross Platform



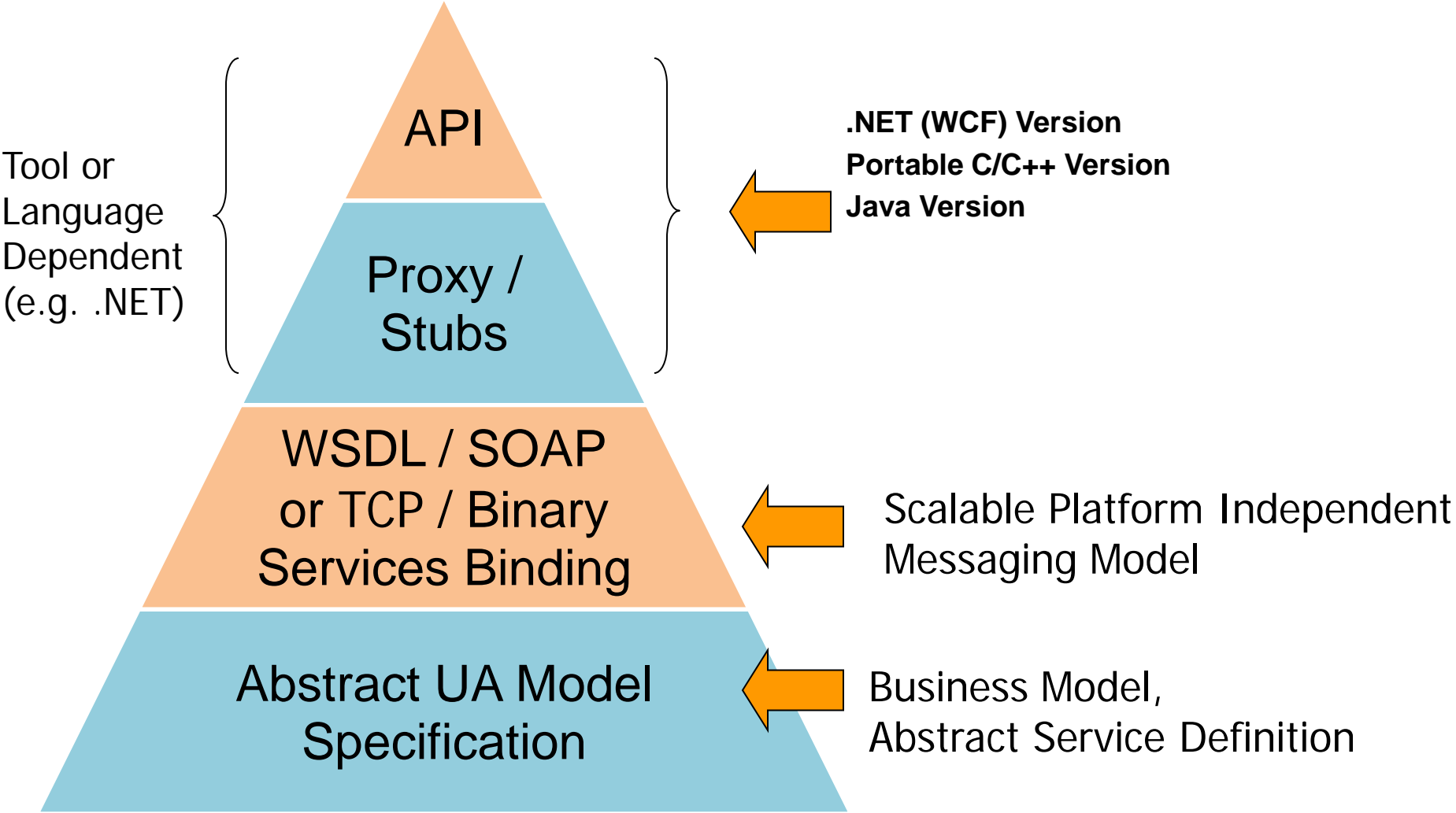
OPC UA: Available Platforms



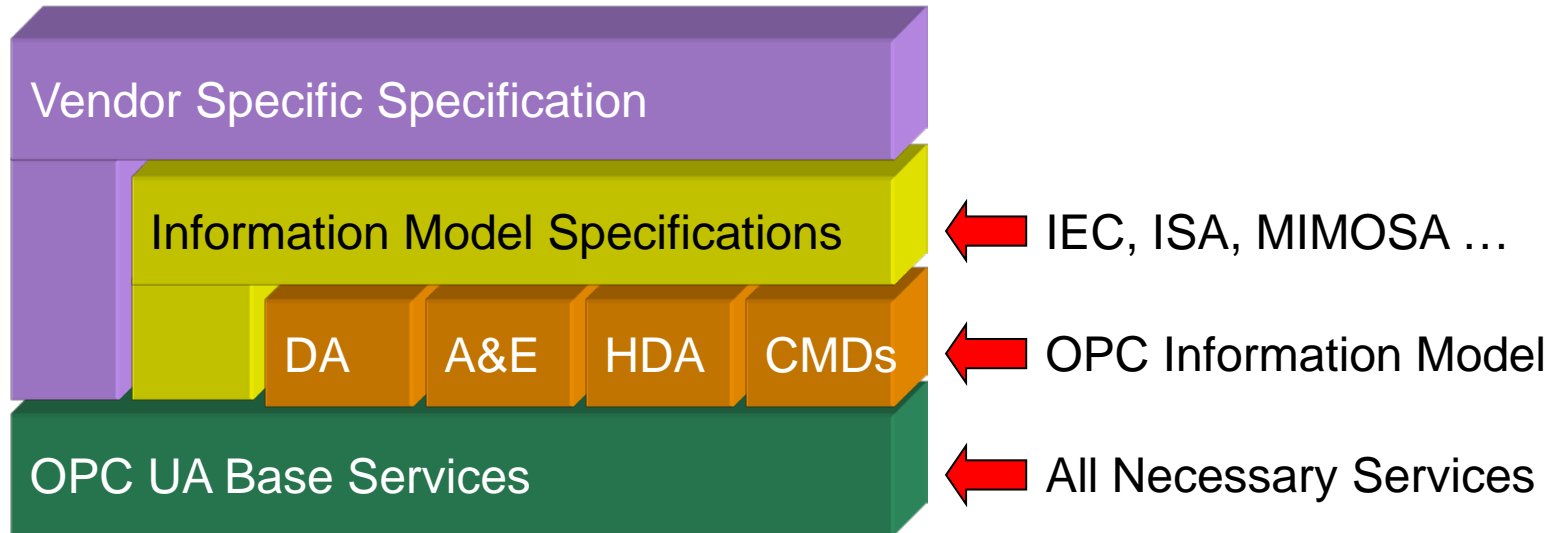
- Transport protocol and application data layers are separated
- Different transports can be used with no change to the data configuration
- Transport choices
 - Web Services
 - Uses IT standards such as WS Security and WS Secure Conversation
 - UA Native Binary
 - Optimized for high speed data transfer
- Choices an integral part of the OPC UA specifications



Communication Layering

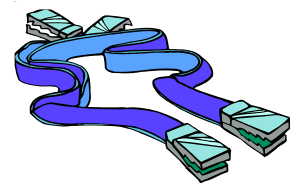
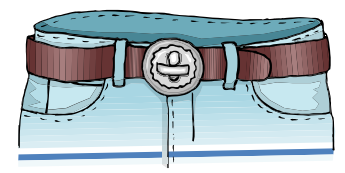


Unified Data: Specification Layering

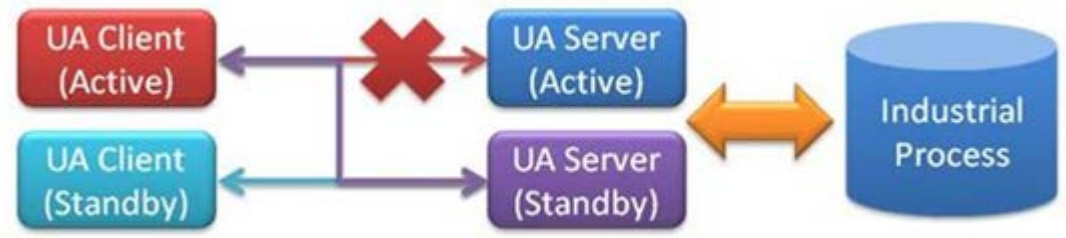


- Clients written to just the base can access all data from the higher level layers
- OPC Foundation information models cover most OPC Classic functions
- Industry, company or system specific information models can be added without changing the base services

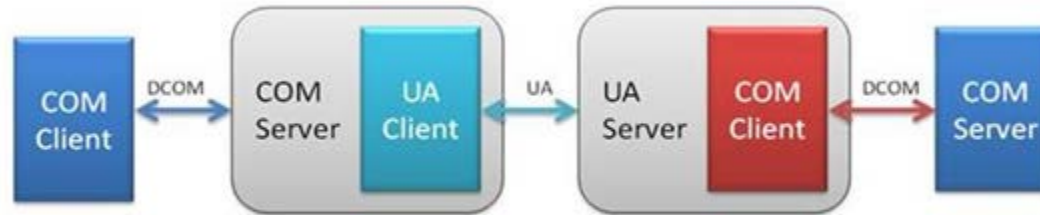
- Features added based upon years of experience with OPC Classic
- Subscription Update Features
 - Keep-alive (heartbeat) messages
 - Allows clients to detect a failed server or channel
 - Sequence Numbers in each update message
 - Allows client re-sync to obtain missed messages
- Redundancy
 - Built into the base services
 - Designed for easy (optional) redundancy of both Clients and Servers



Reliability by design



- Existing OPC Classic clients and servers can be used with OPC UA clients and servers using wrappers



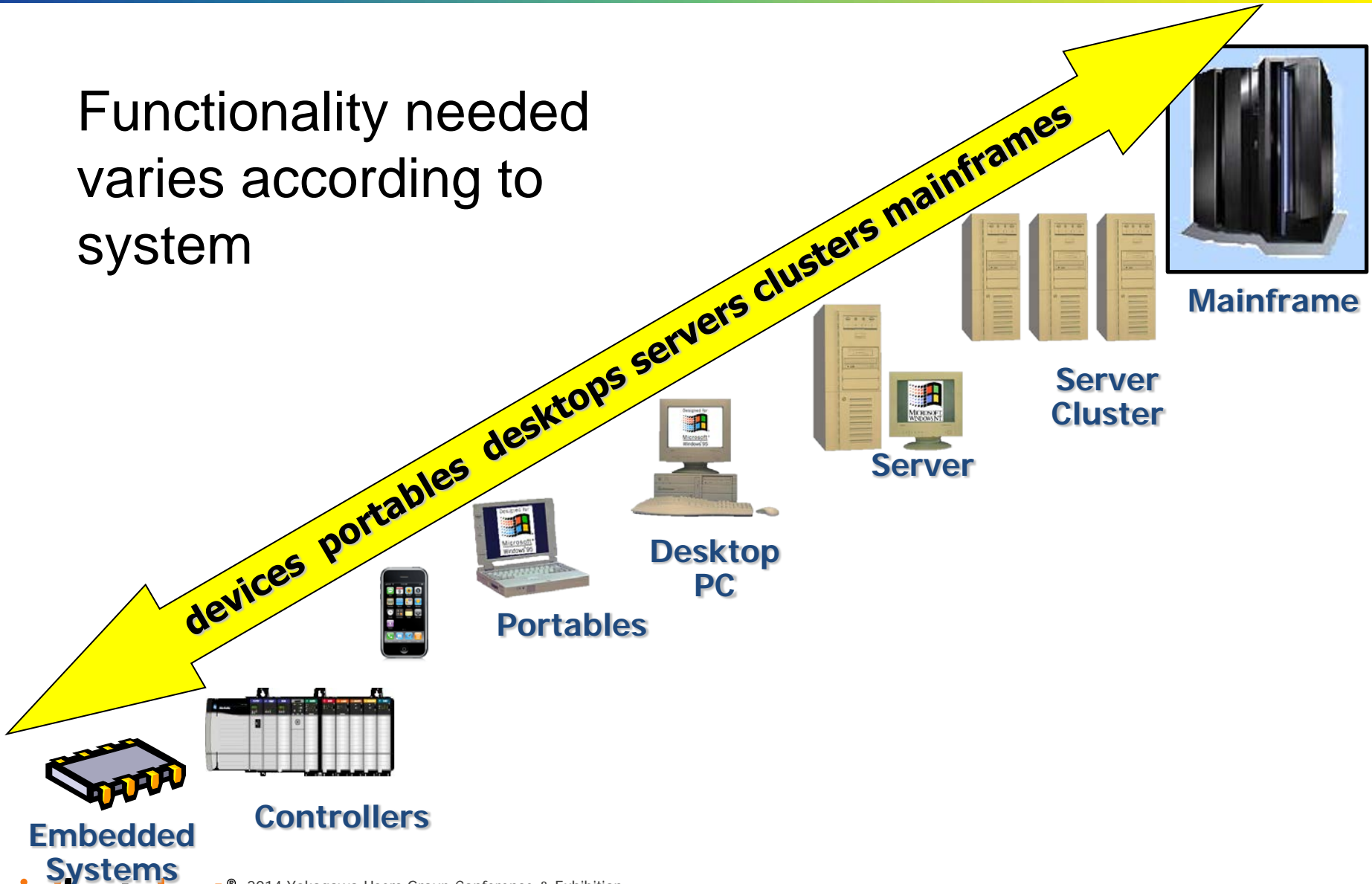
- A wrapper talks OPC Classic and OPC UA protocols

- Firewall Friendly
- Relay and cloud based computing



OPC UA Scalability & Profiles

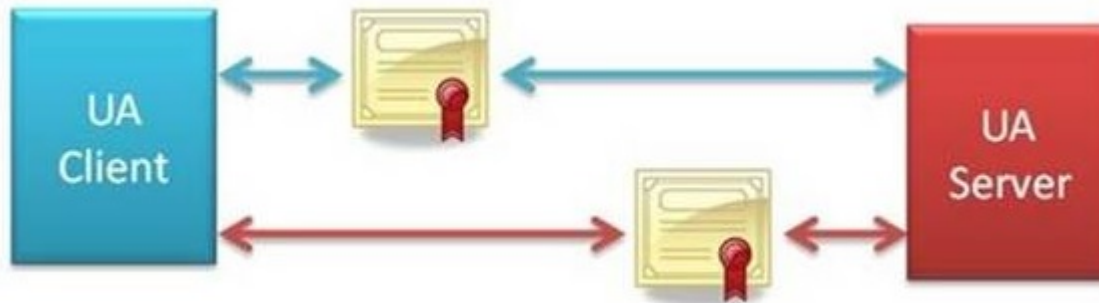
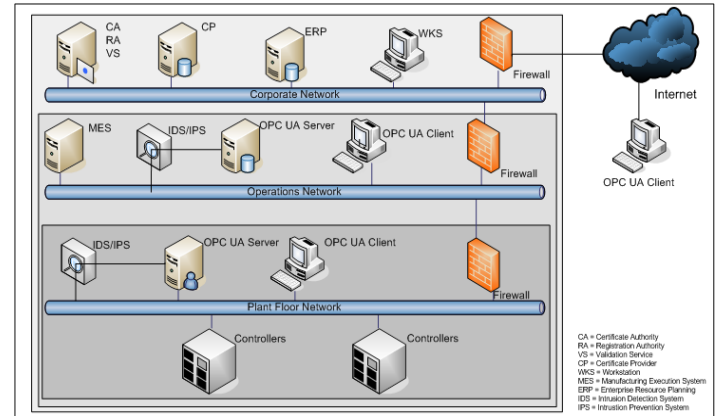
Functionality needed varies according to system



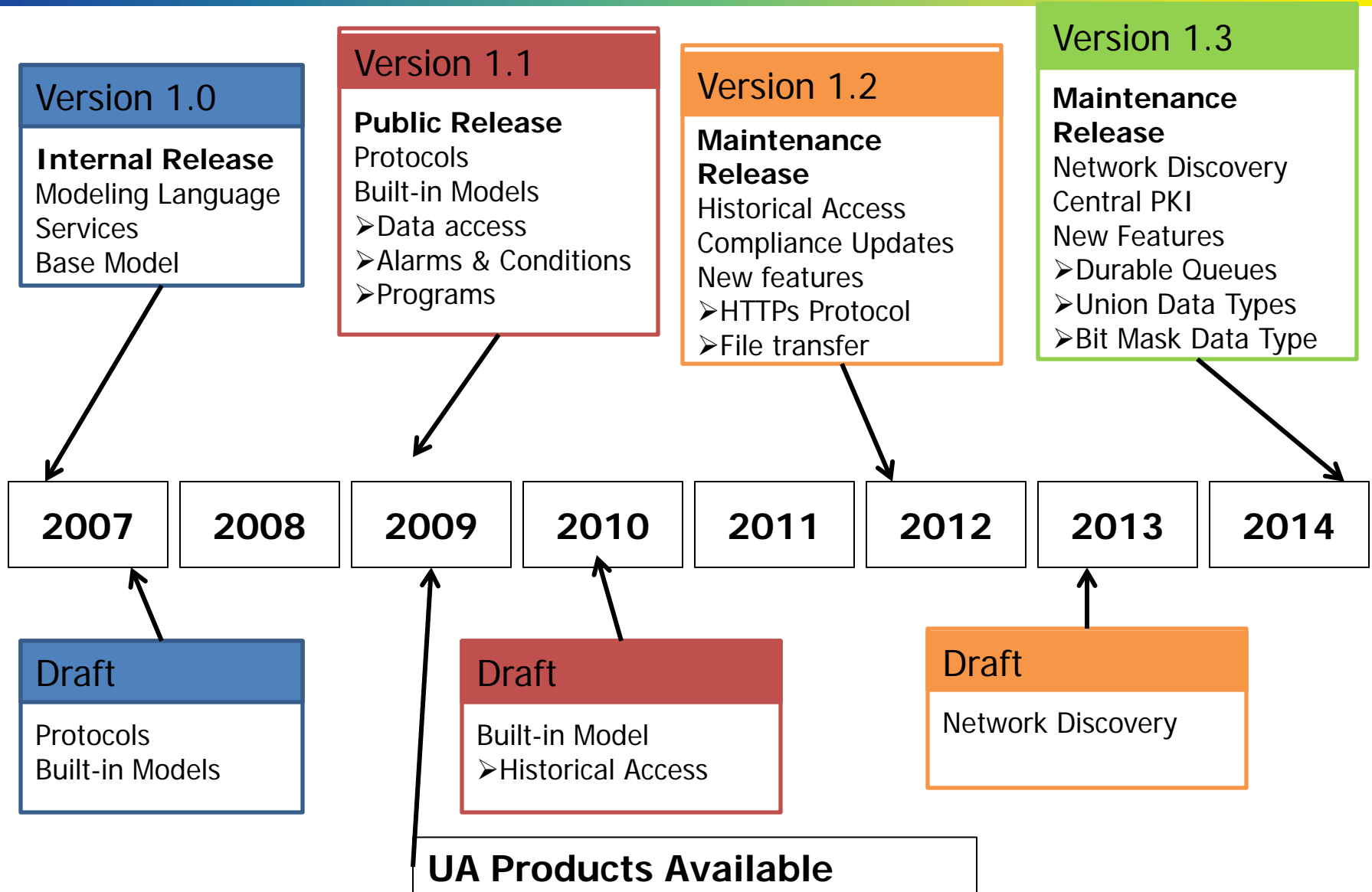
Security

- Application Security
- User Level security
- Message Security
- Audit mechanisms

All selectable by End User

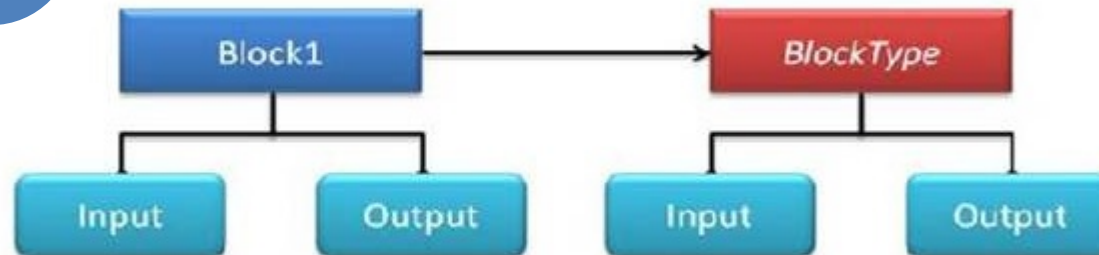


Timeline



The key markets for OPC technology include

- Industrial Automation
- Building Automation
- Embedded Devices
- Energy Management (Smart Grid)
- Manufacturing Enterprise Management
- M2M
- Cloud-based Computing



OPC UA Key Features

- Unified Data
- Platform Independence
- Protocol Independence
- Robust
- Security
- Performance
- Backwards Compatible



- Raspberry PI
 - 512 MB
 - Arm Processor
 - Unified Automation SDK
 - Full sample server
- Smartphone
 - UA expert sample client



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