ADMAG Total Insight
Magnetic Flowmeter
The philosophy of the ADMAG TI gives total insight throughout the entire life cycle.

*History of Yokogawa magnetic flowmeter*

1955
FL280 AC excitation
First magnetic flowmeter of Yokogawa

1983
YRWMAG Pulsed DC
FL280

1988
ADMAG AM Dual frequency excitation, Alumina ceramics sensor tube

1994
ADMAG AE Integral explosion proof type

1995
ADMAG CA Capacitance electrode, 0.01μS/cm low conductivity measurement

2003
ADMAG AXF Enhanced dual frequency excitation, Adhesion check function

2009
ADMAG AXR Two-wire with dual frequency excitation

2012
ADMAG AXH Large size sensor 500mm - 1800mm

2017
ADMAG TI Two dedicated product lines with "Total Insight" concept

2019
New release of high grade remote transmitter ADMAG TI Series completed

Yokogawa magnetic flowmeters are supported by a long history of more than half a century. We added innovative specifications in each era and have always been leading the industry. The consistent policy of Yokogawa magnetic flowmeter is to have high performance and high quality. The world’s first dual frequency excitation method adopted in the ADMAG AM series announced in 1988 has pushed the stability of the measurement by the magnetic flowmeter to a higher standard. Capacitance type magnetic flowmeter ADMAG CA series has made it possible to measure low conductivity fluid to insulating adhesive fluid and semisolid highly concentrated slurry. ADMAG AXR series has realized overwhelming high performance with limited power supply voltage of two-wires. And now, the birth of the ADMAG TI, adopting the "Total Insight" concept which totally supports the life cycle of the product.
In case of field devices, customers require full support over the entire product life cycle such as easy selection of product specifications, instrument set up, operation, monitoring of process, simplified troubleshooting when product fails, flexibility for future upgrades and so on.

Yokogawa’s flowmeter adopts the new “Total Insight” concept which provides total support to customers. For example, the AXG and AXW transmitters have a wizard function for easy parameter setting. Self-diagnostics check measurement result and automatically detect abnormalities. The built-in health check verification function can easily verify the device conditions in only 12 minutes and can output reports using the DTM tool. The flowmeters have in-built intelligence to detect process abnormalities such as flow noise (slurry, air bubbles) and changing fluid conductivity. These alarms can be logged for further analysis thereby maintaining the integrity of the process. These functions can be expected for detecting the timing of fluid changes, estimating liner abrasion etc. These advanced new functionalities offered by the “Total Insight” concept enable more accurate and stable measurement of your process.

What is required of a field device at the customer site based on high performance and high quality?

- Backward compatibility
- Worldwide approvals
- Various I/O combinations
- Current input for process temperature (Current / Voltage, Voltage / Current conversion for selectable I/O terminals)

Simplified Selection

- Two dedicated product lines
- Variety of line materials
- Product Finder

Advanced Flexibility

- Available microSD card (Easy data transfer functionality)
- Detailed process analysis

Data Mobility

- Expert Guide
  - Support parameter setting (Wizard function)
  - Multiple languages
  - Cable connection check function

Expert Guide

- Process Guard
  - Data logging function
  - Application diagnostic
  - NAMUR mode

Maintenance Manager

- Variety of verification

Product Finder

- OpreX Field Instruments OpreX Field Instruments

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These advanced new functionalities offered by the “Total Insight” concept enable more accurate and stable measurement of your process.
Eliminate the guesswork. The wizard function helps you set up the transmitter by step by step parameter setting.

As a global company, we know we need to speak a number of languages. That's why we have incorporated multiple languages, which are user selectable, into our latest flowmeter.

Wizard function

Selecting the suitable flowmeter should be simple and, with the Yokogawa selection tool, it is. The tool allows you to select the best size, materials, and functionality for your process to ensure the optimal unit to be selected for your application. From selecting the best unit to choosing the functionality required, it is all done in a matter of a few clicks.

Product Finder

### Purpose
- Superior measurement accuracy for demanding process
  - Standard accuracy: ±0.3% of rate
  - High accuracy: ±0.15% of rate (25 to 200mm)
- Stable and reliable measurement for severe application

### Demands
- High accuracy, application diagnostics
- High durability, wide selection of wetted parts material
- Intrinsically safe Output (To be released)
- Current input for process temperature (Calorie calculation, Density correction calculation for mass flow rate measurement)

### Purpose
- Accurate measurement for versatile application at lower cost of ownership
  - Standard accuracy: ±0.35% of rate
- Reliable measurement in versatile applications

### Demands
- Fast and reliable measurement with noise immunity

Multiple languages

As a global company, we know we need to speak a number of languages. That's why we have incorporated multiple languages, which are user selectable, into our latest flowmeter.

- English
- French
- German
- Italian
- Spanish
- Portuguese
- Russian
- Chinese
- Japanese

Cable connection check function

Reduce your installation and commissioning time by avoiding incorrect wiring and combination of the devices. The diagnostic function ensures that the connection between the sensor and transmitter is correct and functioning properly.
By using the data logging function, a maximum of 4 different trends or events from 8 different measured variables can be stored on the microSD card at the same time. It is also possible to quickly troubleshoot by exporting recorded trend data and alarm information to PC.

A total of 28 system and process alarms can be individually classified according to NAMUR NE 107. The user can adapt the action of each alarm individually to the process requirements and prevent unnecessary alarms from distracting plant operators. Alarms can be classified as Failure, Function Check, Out of Specification or Maintenance Required.

Variety of verification

Ensuring the correct performance of critical plant instrumentation is costly, time consuming, and can result in lengthy plant downtime. The AXG and AXW verification function allows the health of the flowmeter to be confirmed easily. Verification results can be obtained as a report for maintenance records.

Verification via display or communication

**Built-in verification**
- Magnetic circuit check
- Excitation circuit check
- Calculation circuit check
- Device status check
- Connection status check
- Physical appearance check

**Standard verification**
- Built-in verification and physical appearance check
- Checking for LCD display (with 4 display patterns)
- Verification result is output as a report

**Enhanced verification**
- Standard verification and additional external verification
- Verification result is output as a report

Application diagnostic

Application diagnostic can detect various process conditions of your site by actively utilizing flow noise signal.

- Detection of flow noise (air bubbles, slurry)
- Detection of coil insulation deterioration
- Detection of electrode insulation deterioration
- Detection of fluid conductivity decrease
- Detection of electrode adhesion (insulator)

A stable flow measurement and accurate flow noise detection. (When changing the conductivity of fluid)

Verification with the ADMAG TI Verification Tool (FSA130)

**Standard verification**
- Control
- Verification for transmitter
- Multi-meter
- Insulation meter

**Enhanced verification**
- Verification for flow sensor
- Company A: Flow Signal Output
- Company B: Flow Signal Output
- AXG: Flow Signal Output
- AXG: Status Output
- AXG: Flow Noise Output cm/s

Time 10min/div

Warning signal (Status Output) is output when the conductivity is over the threshold 1μS/cm.

5V Output

The flow signal is continuously stable by dual-frequency excitation method.

When the conductivity is 1μS/cm

When the conductivity is 0.3μS/cm

When the conductivity is 1μS/cm

Company A: Flow Signal Output
Company B: Flow Signal Output
AXG: Flow Signal Output
AXG: Status Output
AXG: Flow Noise Output cm/s

Enhanced verification

Multi meter
Insulation meter

Expand your process safety and maintenance efforts with the Process Guard, a crucial tool for ensuring reliability and efficiency in your operations.
Data Mobility

Advanced Flexibility

Available microSD card
(Realize easy data transfer)

The ADMAG TI supports microSD card for storing multiple information related to process measurements, device diagnostics, maintenance data and so on.

It can also be used to back up device parameter setting and factory settings which can be restored if required. A removable display also has storage functionality similar to the microSD card. The data mobility provided by the microSD card and removable display helps for easy cloning of parameters to similar devices drastically saving commissioning and start up man hours.

Recorded trend data and alarm information can be exported to PC for ease of troubleshooting.

Backward compatibility

The ADMAG TI ensures backward compatibility for retrofit. The ADMAG TI transmitters can be paired with earlier generation Yokogawa sensors or even third party flow tubes. This helps to optimize inventory and maximize useful life of existing equipment which results in considerable savings in capital expenditure.

The AXG1A is the successor to the AXFA11, and inherits the placement positions of the input and output terminals and the hole positions for mounting the stanchion. Therefore, it is easy to replace AXFA11 to AXG1A.

Various I/O combinations

Whether you have a DCS, PLC, or even just a local controller, the ADMAG TI offers multiple combination of I/O (including current input) and communication types. This gives you the flexibility in receiving the process information as the way you want to.

Input/Output Signal Terminal

<table>
<thead>
<tr>
<th></th>
<th>AXG1A</th>
<th>AXG4A</th>
<th>AXW4A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Current Output</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Current Input</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Pulse/Status Output</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Status Output</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Status Input</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alarm Output</td>
<td>●</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Communication Protocol

<table>
<thead>
<tr>
<th></th>
<th>AXG1A</th>
<th>AXG4A</th>
<th>AXW4A</th>
</tr>
</thead>
<tbody>
<tr>
<td>HART</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>BRAIN</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Modbus</td>
<td>●</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Worldwide approvals

There are a number of approvals required in various regions throughout the world. The ADMAG TI offers explosion proof, SIL, EMC, NAMUR and multiple communication protocols to meet the needs of all markets and applications.
## Specification of AXG and AXW transmitters

<table>
<thead>
<tr>
<th>AXG1A Transmitter</th>
<th>AXG4A Transmitter</th>
<th>AXW4A Transmitter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensor combination (AXG/AXW)</td>
<td>AXG, AXW 2.5 to 1800mm</td>
<td>AXG 2.5 to 400mm</td>
</tr>
<tr>
<td>Dual frequency excitation</td>
<td>2.5 to 400mm</td>
<td>2.5 to 400mm</td>
</tr>
<tr>
<td>LCD</td>
<td>4 lines display (Max 8 lines with scroll)</td>
<td>4 lines display (Max 8 lines with scroll)</td>
</tr>
<tr>
<td>microSD card data storage</td>
<td>Yes (Option)</td>
<td>Yes (Option)</td>
</tr>
<tr>
<td>Self-diagnostic (Adhesion, Empty pipe)</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Built-in verification</td>
<td>N/A</td>
<td>Yes</td>
</tr>
<tr>
<td>Standard/Enhanced Verification with FieldMate</td>
<td>Yes (with FSA130)</td>
<td>Yes (with FSA130)</td>
</tr>
<tr>
<td>Application diagnostic</td>
<td>Yes (Low conductivity, Bubble, Slurry etc)</td>
<td>Yes (Low conductivity, Bubble, Slurry etc)</td>
</tr>
<tr>
<td>Explosion protection use</td>
<td>N/A</td>
<td>Japan, IECEx, ATEX, Korea, Brazil (INMETRO) USA (FM), Canada (FM) to be released</td>
</tr>
</tbody>
</table>

Note: The combinations of current input/output, pulse output and status input/output depend on selections of communication and input/output suffix code.
**Specification of AXG and AXW Flow sensors**

<table>
<thead>
<tr>
<th>Specification</th>
<th>AXG Flow sensor</th>
<th>AXW Flow sensor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td>2.5 to 500mm</td>
<td>25 to 1800mm</td>
</tr>
<tr>
<td>Liner material</td>
<td>Ceramics, PFA</td>
<td>PTFE, Polyurethane rubber, Natural hard rubber, Natural soft rubber</td>
</tr>
<tr>
<td>General purpose use</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Explosion protection use</td>
<td>Japan, IECEx, ATEX, Korea, Brazil (INMETRO) (USA, FM, Canada/FM is to be released)</td>
<td>Japan, IECEx, ATEX, Korea, Brazil (INMETRO) (USA, FM, Canada/FM is to be released)</td>
</tr>
<tr>
<td>Hygienic use</td>
<td>Yes</td>
<td>N/A</td>
</tr>
<tr>
<td>Submersible use</td>
<td>Yes</td>
<td>N/A</td>
</tr>
<tr>
<td>Standard accuracy *</td>
<td>± 0.3% of rate</td>
<td>± 0.35% of rate</td>
</tr>
<tr>
<td>High accuracy *</td>
<td>± 0.15% of rate, 25 to 200mm</td>
<td>N/A</td>
</tr>
<tr>
<td>Wider flare area (Upgrade sealing reliability)</td>
<td>PFA</td>
<td>N/A</td>
</tr>
<tr>
<td>ASME Class 600 Flange</td>
<td>25 to 100mm</td>
<td>N/A</td>
</tr>
<tr>
<td>500mm PFA liner</td>
<td>Yes</td>
<td>N/A</td>
</tr>
<tr>
<td>Built-in grounding electrodes</td>
<td>150 to 400mm, Platinum-Iridium, Tantalum</td>
<td>N/A</td>
</tr>
</tbody>
</table>

*Factory calibrated result*

**Definition of AXG and AXW Flow sensors**

**AXG**
- The liner materials are ceramics and PFA with variety of electrode materials
- Size coverage is 2.5mm to 500mm

**AXW**
- The liner materials are PTFE, Polyurethane rubber, Natural soft rubber, Natural hard rubber with stainless steel and nickel alloy electrodes
- Size coverage is 25mm to 1800mm (Integral type is up to 1000mm)

**Superior liner Materials for AXG**
- **Alumina Ceramics**
  - Anti corrosive material
  - Anti abrasive material
  - For Chemical, Pulp&Paper and Mining
  - Temp range: -10 to 180 °C

- **Fluorocarbon PFA**
  - Anti corrosive material
  - For oily waste water
  - Temp range: -10 to 80 °C

**Cost effective liner Materials for AXW**
- **Fluorocarbon PTFE**
  - Anti corrosive material
  - For chemical industry
  - Temp range: -10 to 130 °C

- **Polyurethane rubber**
  - Anti-abrasive material
  - For general use (water application)
  - Temp range: -10 to 40 °C

- **Natural hard rubber (Ebonite)**
  - Anti corrosive material
  - For mining industry and so on
  - Temp range: -10 to 70 °C

- **Natural soft rubber**
  - Anti abrasive material
  - For mining industry and so on
  - Temp range: -10 to 70 °C
Synaptic Business Automation creates sustainable value by connecting everything in our customers' organization. To realize this, Yokogawa integrates its business and domain knowledge with digital automation technologies, and co-innovates with customers to drive their business process transformation.