Vibration Type Liquid Density Meter

DM8

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Bulletin 12T03A01-01E

www.yokogawa.co.jp
Density is one of the fundamental physical quantities required when the property or composition of a liquid sample is being determined in industrial processes. Operation of plants which previously had to depend on human perception for density measurement due to a lack of appropriate online density meters, can be automated with the advent of YOKOGAWA’s Model VD6 Vibration Type Density Meter in 1967. Developed in response to user requirements, the Model VD6 put an emphasis on saving labor, resources, energy and better and more stable quality.

As part of its policy of continuing development, YOKOGAWA has launched the Model DM8 Vibration Type Density Meter. Highly reliable and advantage of the experience accumulated by the well reputed Model VD6 to produce density meters of high sensitivity and stability. Its converter incorporates a microprocessor to directly convert frequency signals from the sensor into density values and display them. The density meter is also provided with a variety of functions such as one-touch calibration, self diagnosis, digital output (RS-232C), etc.

Easier to Use Density Meter
With a Built-in Microprocessor and Featuring Direct Digital Conversion to Density.
Operation

Operations shown in the table to the right can be performed by selecting a mode with the mode selector switch and designating a Function No.

<table>
<thead>
<tr>
<th>MODE SW</th>
<th>FUNCTION NO</th>
<th>DESCRIPTION</th>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td>T1: Thermometer</td>
<td>NONE</td>
<td>Density (at ref. Temp.)</td>
<td>8.888888 g/cm³</td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>Density (at measuring temp.)</td>
<td>8.888888 g/cm³</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Temperature</td>
<td>88°C</td>
</tr>
<tr>
<td>CAL</td>
<td>3</td>
<td>Set up: STD solution 1 density</td>
<td>8.888888 g/cm³</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Set up: STD solution 1 ref. Temp</td>
<td>88°C</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>Set up: STD solution 1 temp. coeff.</td>
<td>1.00 x 10⁻⁶ g/cm³/°C</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>Start: Push SET Key</td>
<td>CAL-1</td>
</tr>
<tr>
<td></td>
<td>7</td>
<td>Set up: STD solution 2 density</td>
<td>8.888888 g/cm³</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>Set up: STD solution 2 temp. coeff</td>
<td>1.00 x 10⁻⁶ g/cm³/°C</td>
</tr>
<tr>
<td></td>
<td>9</td>
<td>Start: Push SET Key</td>
<td>CAL-2</td>
</tr>
<tr>
<td>MAINT</td>
<td>1</td>
<td>Protection release Password</td>
<td>777777</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Display: Frequency corresponding to density</td>
<td>8.888888 Hz</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>Display: Frequency corresponding to temp.</td>
<td>8.888888 Hz</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Check: Output signal</td>
<td>777777</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>Check: LED Check</td>
<td>LED</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>Set up: Density output low limit</td>
<td>8.888888 g/cm³</td>
</tr>
<tr>
<td></td>
<td>7</td>
<td>Set up: Density output high limit</td>
<td>8.888888 g/cm³</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>Set up: Reference temp.</td>
<td>88°C</td>
</tr>
<tr>
<td></td>
<td>9</td>
<td>Set up: temp. coeff.</td>
<td>1.00 x 10⁻⁶ g/cm³/°C</td>
</tr>
<tr>
<td>A</td>
<td>Set up: Detector constant A</td>
<td>8.888888</td>
<td></td>
</tr>
<tr>
<td>b</td>
<td>Set up: Detector constant B</td>
<td>8.888888</td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>Display: Detector cal. coeff. C (Strac)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>d</td>
<td>Display: Detector cal. coeff. D (zero)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Standard Sampling System Supporting Correct Measurement

An accurate sampling system is indispensable for correct density measurement.

The Model VD6SM standard vibration type density meter sampling system is convenient for setting correct measuring conditions, being provided with instruments for monitoring temperature, pressure and flow in online sampling. In addition, each component is arranged to facilitate easy and accurate checking of the density meter, sample liquid calibration, measuring liquid calibration, or for maintenance.

The user may simply adjust the sampling conditions as stated below.

- Inlet temperature (Tin): 0 to 100°C
- Inlet pressure (Pin): 0 to 2MPa
- Differential pressure between the inlet and outlet (Pin-Pout): 100kPa or more
- Flowrate: 1 to 10 L/min

Note: This sampling system cannot be used for food-related applications. If such an application is desired, contact YOKOGAWA or its representatives.
**Application Examples**

- Phosphor slurry for color TV (Electrical equipment manufacture, coating process)
- Silver chloride slurry (Photographic materials industry, coating process)
- Acetone solutions (Chemical industry, reaction process)
- Caustic soda (NaOH) solution (Chemical industry, reaction process) (Soda industry, product control)
- Ammonia water (Chemical industry, reaction process)
- Various alcohols such as methanol, vinyl alcohol, etc. (Chemical industry, reaction process)
- Sodium thiocyanate (NaSCN) solution (Chemical industry, reaction process)
- Vinyl acetate solution (Textile industry, reaction process)
- Naphtha (Petroleum refineries, rectification distillation process) (Petrochemical industry, reaction process)
- Crude oil, heavy oil, light oil, and kerosene (Petroleum refinery, rectification distillation process and product control)
- Whiskey, Sake, and ethanol (Food industry, water charging and distillation processes)
- Beer (wort) fermented liquid (Food industry, fermentation process)
- Liquor and isomerized liquor (Sugar industry, concentration process and product control)
- Concentrated and fermented milk (Food industry, manufacturing processes)
- Starch syrup (glucose) (Food industry, manufacturing process)
- Sodium sulfite and/or sodium bisulfite aqueous solutions (Paper and Pulp industry, desulfurization from flue gas)
High Sensitivity and Stability based on the Principle of the Tuning Fork

The natural frequency of a tuning fork is determined by its shape and material. If the tuning fork is hollowed out and filled with a liquid, the vibrating frequency is determined by the liquid’s density. This is the operating principle of the Model DM8 vibration type liquid density meter.

Features

- **High Sensitivity and Stability**
  Stable measurement can be performed in spite of high detecting sensitivity. The density meter is not affected by viscosity or flow.
- **One Touch Calibration with a Standard Calibrating Solution**
  Calibration work has been simplified to enable quick calibration by anyone. If the densities and temperature coefficients of zero and span standard calibrating solutions are set in advance, actual calibration can be performed by only pressing a Key after filling the meter with the standard calibrating solutions.
- **Digital Output (via RS-232C interface)**
  The meter can readily be connected to a supervisory computer since it is provided with digital (via RS-232C interface) as well as analog output (4 to 20 mA DC and 0 to 1 VDC).
- **Free Setting of Measuring Range in the Field**
  Measuring range, reference temperature, and the temperature coefficient of the measuring liquid can be set in the field.
- **Failure Alarm Display and Output**
  Failures in the converter and/or detector are automatically detected by the self-diagnosis function. Each error’s indication is obtained, and their relay contact outputs are delivered.
- **Outdoor Installation of Converter**
  The converter can be installed outdoors since it is provided with a dust and drip-proof construction. (However, it must be used only in non-explosion protected areas.) This allows the converter to be placed near the detector and facilitates calibration, checking, and adjustment. The meter can be mounted with any method on panels, walls and pipes.
## Specifications

- **Measuring Range:** 0.5 to 2.0 g/cm³
- **Signal Output span:** 0.05 to 0.5 g/cm³
- **Temperature Coefficient:** 0 to 0.002 g/cm³/°C (variable)
- **Output Signal:** Analog: 4 to 20 mA DC and 0 to 1 V DC; Digital: via an RS-232C interface
- **Repeatability (density):** 5 X 10⁻⁴ g/cm³ (for digital output)

- **Measuring Liquid Temperature:** -10 to 100°C
- **Measuring Liquid Pressure:** Up to 2MPaG or less
- **Vibrator Material:** Stainless steel (JIS SUS316) or nickel
- **Ambient Temperature:** -10 to 55°C
- **Power Supply:** 90 to 132 V AC or 180 to 264 V AC, 50/60 Hz

## External Dimensions

Detector (Model VD6D or VD6DF)  
Converter (Model DMBC)

![Diagram](image-url)