General Specifications

Model ZR22S and ZR202S Explosion-proof Direct In Situ Zirconia Oxygen Analyzers

GS 11M13A01-01E

Overview

Two types are available explosion-proof direct in situ zirconia oxygen analyzer. Model ZR22S/ZR802G is a separate type which consists of the ZR22S explosion-proof detector and the ZR802G non-explosion-proof converter. Model ZR202S is an integrated type which combines a probe and a converter.

Separate and integrated type Zirconia oxygen analyzers do not need a sampling device, and allow direct installation of the probe in the wall of a flue or furnace to measure the concentration of oxygen in the stack gas.

The converter displays the cell temperature and cell emf in addition to the oxygen concentration.

This analyzer is most suitable for monitoring combustion and controlling the low-oxygen combustion of various industrial furnaces in explosive atmosphere at petroleum refinery, petrochemical plant, and natural gas plant.

Features:

- The built-in heater assembly of the probe can be replaced on site, reducing maintenance costs.
- The probe uses a long-life, high-reliability Zirconia sensor.
- The separate type converter ZR802G incorporates a LCD touch-screen for ease of operation.
- The integrated type ZR202S integrates both probe and converter, to reduce wiring, piping, and installation costs. The ZR202S uses an optical switch for ease of operation at the site.
- Remote maintenance using digital communications (HART, Modbus RTU) reduces maintenance costs. *1
 - *1: HART is a registered trademark of HART Communication Foundation.



ZR22SSeparate Type
Explosion-proof Detector

ZR802GGeneral Use Type
Converter

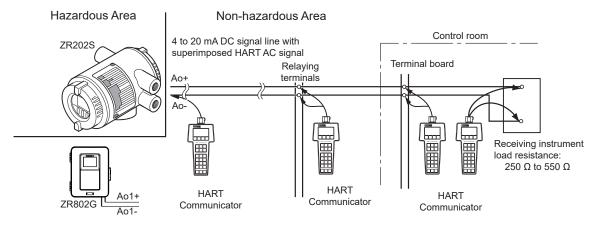


ZR202S
Integrated Type
Explosion-proof Zirconia Oxygen Analyzer

Application Example:

Separate and integrated type Zirconia Oxygen Analyzers

- Large, medium and small boilers (boilers for power generation: heavy oil, gas or coal)
- Various industrial furnaces (refinery process/iron manufacture heating furnace, coal kiln, and black liquid recovery boilers)
- For other applications, refer to TI 11M12A01-01E.
- May not be applicable corrosive gas such as ammonia and chlorine.



All other company and product names mentioned in this document are trademarks or registered trademarks of their respective companies.

Please select appropriate equipment in accordance with the laws and regulations of the relevant country/region, when it is used in a location where explosive atmospheres may be present.

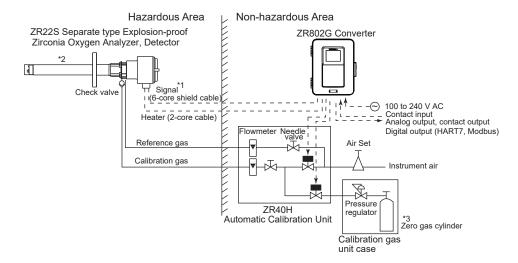


Basic System Configuration

System configuration - Separate type Explosion-proof (Automatic Calibration)

Example 1

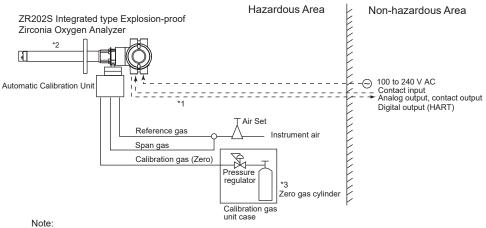
- Automatic calibration system uses instrument air for reference gas.
 For the calibration gas, a standard gas cylinder may be used for more accurate calibration.
- Applications: Oxygen concentration monitoring and control in boilers.
 (for private and public power generation) and in heating furnaces.



System configuration - Integrated type Explosion-proof (Automatic Calibration)

Example 1

- Automatic calibration system uses instrument air for reference gas.
 For the calibration gas, a standard gas cylinder may be used for more accurate calibration.
- Applications: Oxygen concentration monitoring and control in boilers. (for private and public power generation)



The installation temperature limits range for integrated type analyzer is -20 to 55 °C.

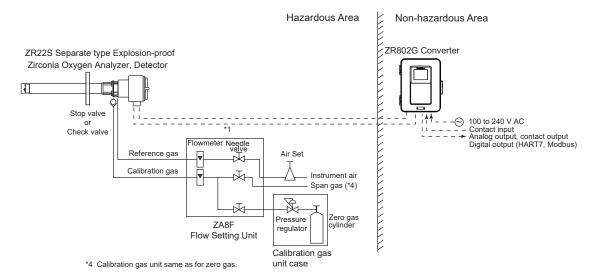
- *1 Shield cable:
 - Use shielded signal cables, and connect the shields to the FG terminal of the converter.
- *2 Select the desired probe from the Detector Components table on page 4.
- *3 When a zirconia oxygen analyzer is used, 100% N₂ gas cannot be used as the zero gas. Use approx. 1 vol% O₂ gas (N₂-balanced).

Basic System Configuration

System configuration - Separate type Explosion-proof (Manual Calibration)

Example 2

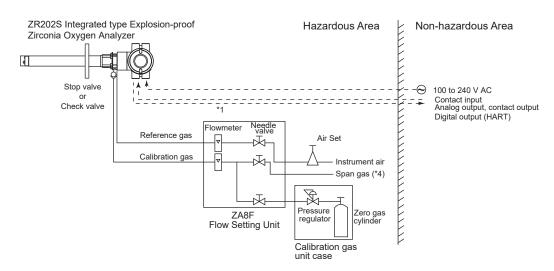
- Instrument air is used as the reference gas.
 A standard gas cylinder can be used for the calibration gas for more accurate calibration.
- Application example: Oxygen concentration monitoring and control in boilers.
 (for private and public power generation) and in heating furnaces.



System configuration - Integrated type Explosion-proof (Manual Calibration)

Example 2

- Instrument air is used as the reference gas.
 A standard gas cylinder can be used for the calibration gas for more accurate calibration.
- Application example: Oxygen concentration monitoring and control in boilers. (for private and public power generation)



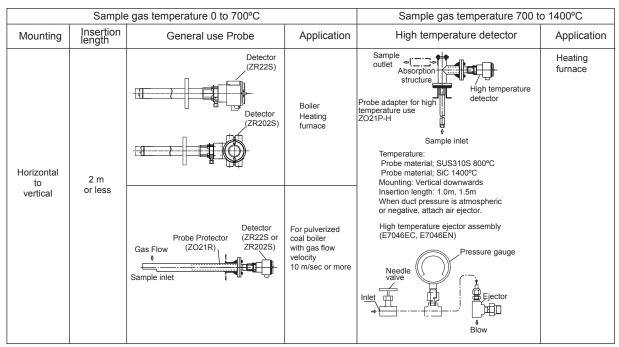
*1 Shield cable:
Use shielded signal cables, and connect the shields to the FG terminal of the converter.

System Components

		Separat	e type	Integrate	ed type
П	System Components	System	config.	System	config.
	System Components	Ex.1	Ex.2	Ex.1	Ex.2
1	ZR22S Separate type Explosion-proof Zirconia Oxygen Analyzers, Detector	•	•		
2	ZR802G Separate type General use Zirconia Oxygen Analyzer, Converter	•	•		
3	ZR202S Integrated type Explosion-proof Zirconia Oxygen Analyzers			•	•
4	ZO21P High Temperature Probe Adapter for separate type Zirconia Oxygen Analyzer	0	0		
5	E7046EC, E7046EN Ejector Assembly for High Temperature	0	0		
6	ZO21R Probe Protector for Zirconia Oxygen Analyzers	0	0	0	0
7	ZA8F Flow Setting Unit for manual calibration		•		
8	ZR40H Automatic Calibration Unit for Separate type Analyzer	•			
9	Automatic Calibration Unit for Integrated type Oxygen Analyzer (*1)			•	
10	L9852CB, G7016XH Stop Valve for Calibration gas line (*3)		(•)		(●)
11	K9292DN, K9292DS Check Valve for Calibration gas line (*3)	•	(●)		(•)
12	G7003XF/K9473XK, G7004XF/K9473XG Air Set	•	•	•	•
13	G7013XF, G7014XF Pressure Regulator for Gas Cylinder	•	•	•	•
14	ZR22A, ZR202A Heater Assembly for Spare Parts	0	0	0	0

- : Items required for the above system example
- O: To be selected depending on each application. For details, refer to Chapter of Options.
- (): Select either
 - (*1): When Automatic Calibration of (-A) or (-B) code is specified, Automatic Calibration Unit is installed in ZR202S.
 - (*2): Non CE mark
 - (*3): When ZR22S or ZR202S specifies Stop valve (/SV) or Check valve (/CV) as an option code, they are correspondingly installed in the equipment.

Detector Components



F08.ai

Ex db IIB+H₂ T2 Gb, Ex tb IIIC T300°C Db Temperature class for Ex "db": T2 **General Specifications** The maximum surface temperature for Ex "tb": Measurement Object: T300°C Oxygen concentration in combustion Degree of protection of enclosure: IP66 exhaust gas and mixed gas (excluding ZR2ŽS-K(KOSHA) inflammable gases, may not be applicable Applicable Standard: corrosive gas such as ammonia or Notice of Ministry of Labor No. 2016-54 chlorine is present.) Certificate Number: 18-AV4BO-0061X Type of protection: Ex d IIB+H₂ T2 Measurement System: Zirconia system Oxygen Concentration: 0.01 to 21 vol%O₂ Temperature class for Ex "d": T2 Note: In the case of explosion-proof use, oxygen concentration Degree of protection of enclosure: IP66 shall not exceed that found in normal air, typically 21% ZR202S-A (ATEX); Measurement Range: 0.01 to 100 vol%O₂ Applicable Standard: Output Signal: EN IEC 60079-0: 2018, EN 60079-1: 2014, EN 60079-31: 2014 4 to 20 mA DC (maximum load resistance 550 Ω) Certificate Number: KEMA 04ATEX2156 X Measurement Setting Range: Type of protection: Any setting in the range of 0 to 5 through Ex db IIB+H2 T2 Gb, Ex tb IIIC T300°C Db 0 to 100 vol%O₂ (in 1 vol%O₂), or partial Group: range Category: 2GD Display Range: 0 to 100 vol%O2 Temperature class for Ex "db": T2 Warm-up Time: Approx. 20 min. Explosion-proof Approval: The maximum surface temperature for Ex "tb": T300°C ŻR22S-A (ATEX); Degree of protection of enclosure: IP66 ZR202S-B (FM); Applicable Standard: EN IEC 60079-0: 2018, EN 60079-1: 2014, EN 60079-31: 2014 Applicable Standard: FM3600 2011, FM3615 2006, FM3810 2005, ANSI/NEMA 250 1991 Certificate Number: KEMA 04ATEX2156 X Type of protection: Ex db IIB+H2 T2 Gb, Ex tb IIIC T300°C Db Type of protection: Equipment Group: II Explosion-proof for Class I, Division 1, Groups B, C and D Dust-ignitionproof for Class II/III, Division 1, Category: 2GD Temperature class for Ex "db": T2 The maximum surface temperature for Ex "tb": Groups E, F and G Enclosure Rating: NEMA 4X T300°C Degree of protection of enclosure: IP66 ZR22S-B (FM); Temperature Class: T2 ZR202S-C (CSA); Applicable Standard: Applicable Standard: C22.2 No.0-M1991, C22.2 No. 0.4-04, FM3600 2011,FM3615 2006, C22.2 No.0.5-1982, C22.2 No.25-1966, C22.2 No.30-M1986, C22.2 No.94-M91, FM3810 2005, ANSI/NEMA 250 1991 C22.2-No.61010-1-04 Type of protection: Explosion-proof for Class I, Certificate Number: 1649642 Division 1, Groups B, C and D Dust-ignitionproof for Class II/III, Division 1, Type of protection: Groups E, F and G Enclosure Rating: NEMA 4X Explosion-proof for Class I, Division 1, Groups B, C and D Dust-ignitionproof for Class II/III, Division 1, Temperature Class: T2 Groups E, F and G ZR22S-C (CSA); Enclosure: Type 4X Applicable Standard: Temperature Class: T2 C22.2 No.0-M1991, C22.2 No. 0.4-04, ZR202S-D (IECEx); C22.2 No.0.5-1982, C22.2 No.25-1966, Applicable Standard: C22.2 No.30-M1986. IEC 60079-0: 2017, IEC 60079-1: 2014, C22.2 No.94-M91, IEC 60079-31: 2013 C22.2-No.61010-1-04 Certificate Number: IECEx KEM 06.0006X Certificate Number: 1649642 Type of protection: Type of protection: Explosion-proof for Class I, Ex db IIB+H₂ T2 Gb, Ex tb IIIC T300°C Db Temperature class for Ex "db": T2 Division 1, Groups B, C and D Dust-ignitionproof for Class II/III, Division 1, The maximum surface temperature for Ex "tb": Groups E, F and G T300°C Enclosure: Type 4X Degree of protection of enclosure: IP66 Temperature Class: T2 (Note) ZR22S-D (IECEx); Explosion-proof approval certificate is valid Applicable Standard: when ambient temperature including process IEC 60079-0: 2017, IEC 60079-1: 2014, temperature is between -20°C and 60°C for the IEC 60079-31: 2013 ZR22S, and between -20°C and 55°C for the Certificate Number: IECEx KEM 06.0006X ZR202S.

Type of protection:

■ STANDARD SPECIFICATIONS

ZR202S-K(KOSHA) ± 3% Maximum value of set range; 0 to 25 Applicable Standard: vol%O2 or more and less than 0 to 50 Notice of Ministry of Labor No. 2016-54 vol%O2 range Certificate Number: 18-AV4BO-0060X (Sample gas pressure: within ± 0.49 kPa) Type of protection: Ex d IIB+H₂ T2 ± 5% Maximum value of set range; 0 to 50 Temperature class for Ex "d": T2 vol%O2 or more and up to 0 to 100 vol% Degree of protection of enclosure: IP66 O₂ range Safety, EMC, and RoHS conformity standards of (Sample gas pressure: within ± 0.49 kPa) ZR22S, ZR802G and ZR202S Response Time: Installation altitude based on IEC 61010-1: 2000 m or less Category based on IEC 61010-1: II (Note) Response of 90% within 5 seconds. (Measured after gas is introduced from Pollution degree based on IEC 61010-1: 2 (Note) calibration gas inlet and analog output Note: Installation category, called over-voltage starts changing.) category, specifies impulse withstand voltage. (Excluding the first two weeks in use) Drift: Category II is for electrical equipment. Both zero and span ± 2% Maximum value Pollution degree indicates the degree of existence of set range/month of solid, liquid, gas or other inclusions which may reduce dielectric strength. Degree 2 is the normal 1. ZR22S Separate type Explosion-proof indoor environment. Zirconia Oxygen Analyzer, Detector Safety ZR22S/ZR202S; Sample Gas Temperature: 0 to 700°C (Probe only) CF EN 61010-1 It is necessary to mount the cell using EN 61010-2-030 Inconel cell-bolts when the temperature is greater than 600°C UL UL61010-1:2nd Edition CSA CAN/CSA-C22.2 No. 61010-1 700 to 1400°C (with High Temperature GB GB30439 Part 1 Probe Adapter) ZR802G; For high-temperature sample gas, apply 0.15m length probe and High Temperature Probe Adapter ZO21P-H. CE EN 61010-1/A1 EN 61010-2-030 UL UL61010-1:3rd Edition, AMD1 A flame arrester may corrode if sample UL61010-2-030:1st Edition gas contains the following corrosive gases CSA CAN/CSA-C22.2 No. 61010-1+Amd1 under 380°C or over. CAN/CSA-C22.2 No. 61010-2-030 Greater than 5000 ppm SO₂ GB30439 Part 1 GB Greater than 1000 ppm NO EMC: Greater than 50 ppm HCI EN 61326-1 Class A Table 2 Sample Gas Pressure: -5 to +5 kPa CF For 0.15m probe, -0.5 to +5 kPa. EN 61326-2-3, EN 61000-3-2, EN IEC 61000-3-2 No pressure fluctuation in the furnace **RCM** EN 55011 Class A. Group 1 should be allowed. KN11 Class A Group1, KN61000-6-2 KC Oxygen concentration of sample gas: Note This instrument is a Class A product, and it is For explosion-proof use, not more than designed for use in the industrial environment. that found in normal air, typically 21 vol% Please use this instrument in the industrial Probe Length: 0.15, 0.4, 0.7, 1.0, 1.5, 2.0 m environment only. Probe Material: SUS316 (JIS) · Influence of immunity environment (Criteria A): Ambient Temperature: -20 to +60°C (-20 to +150°C on Output shift is specified within ±20% of F.S. the terminal box surface) EN IEC 63000 RoHS: Reference Gas System: Instrument Air Others: REACH Regulation EC 1907/2006 Instrument Air System: Pressure; 50 kPa plus Information of the WEEE Directive the pressure inside the furnace (It is This product is purposely designed to be recommended to use air which has been used in a large scale fixed installations dehumidified by cooling to dew point -20°C only and, therefore, is out of scope of the or less, and dust or oil mist removed.) WEEE Directive. The WEEE Directive is Consumption; Approx. 1NI/min only valid in the EU. Oxygen concentration of calibration gas: Repeatability: For explosion-proof use, not more than ± 0.5% Maximum value of set range. (0 to that found in normal air, typically 21 vol% 5 vol%O₂ or more and less than 0 to 25 Wetted Material: SUS316 (JIS), Zirconia, SUS304 vol%O2 range) (JIS) or ASTM grade 304 (flange), ± 1% Maximum value of set range. Hastelloy B, (Inconel 600, 601) (0 to 25 vol%O2 or more and up to 0 to Construction: Heater and thermocouple replaceable 100 vol%O2 range) construction. Linearity: (Excluding standard gas tolerance) Equivalent to NEMA 4X/IP66.(Achieved (Use oxygen of known concentration (with when pipes are installed at calibration in the measuring range) as the zero and gas and reference gas inlets and pipe span calibration gases.) is installed so that reference gas can be ± 1% Maximum value of set range; 0 to exhausted to clean atmosphere. Excluding 5 vol%O₂ or more and less than 0 to 25 probe top. And achieved when the cable vol% O2 range entry is completely sealed with a cable

(Sample gas pressure: within ± 4.9 kPa)

grand.)

Terminal Box Case: Material; Aluminum alloy

Terminal Box Paint Color:

Case: Mint green (Munsell 5.6BG3.3/2.9) Cover: Mint green (Munsell 5.6BG3.3/2.9) Polyurethane corrosion-resistance coating

Gas Connection: Rc1/4 or 1/4 NPT (Female)

Wiring Connection:

ATEX; M20 \times 1.5 or 1/2 NPT select one

type (2 pieces)
FM; 1/2 NPT (2 pieces)
CSA; 1/2 NPT (2 pieces)

CSA; 1/2 NPT (2 pieces)
IECEx; M20 × 1.5 or 1/2 NPT select one

type (2 pieces)

Installation: Flange mounting

Probe Mounting Angle: Installing at angles from

horizontal to vertical downward is possible.

Weight:

Finish:

Insertion length of 0.4 m: approx. 13 kg (ANSI 150 4) Insertion length of 0.7 m: approx. 14 kg (ANSI 150 4) Insertion length of 1.0 m: approx. 15 kg (ANSI 150 4) Insertion length of 1.5 m: approx. 17 kg (ANSI 150 4) Insertion length of 2.0 m: approx. 19 kg (ANSI 150 4)

Available Converter: ZR802G, AV550G

2. ZR802G Separate type General purpose Zirconia Oxygen Analyzer, Converter

Display: LCD color display of size 320 by 240 dot with touchscreen

Analog Output:

Number of points; Two points (input-output isolation) Output signal;

- 4 to 20 mA DC linear or log can be selected (maximum loadresistance 550 Ω)
- HART7 Communication (maximum loadresistance 550 Ω)
- Burn out signal according to NAMUR NE43.

Output range;

Oxygen concentration; Any setting between 0 to 5 through 0 to 100 vol% O_2 in 1 vol% O_2 , or partial range is available. For the log output, the minimum range value is fixed at 0.1 vol% O_2 .

Output damping;

0 to 255 seconds. Hold/non-hold selection, preset value setting possible with hold.

Analog Input:

Number of points; one point (for Pressure compensated)

Input signal; 4 to 20 mA DC (maximum 40 mA)

 Converter power supply (standard) voltage; 16.6 to 25.2 V

• With no power supply (option)

Digital Communication:

HART7; AO1, 250 to 550 Ω Ethernet (Modbus TCP);

10/100 Mbps, Cable length Max.100 m, grounding the shield

RS-485 (Modbus RTU);

115200/38400/9600 bps, Cable length Max.600 m (115200 bps) Max.1200 m (38400/9600 bps) grounding the shield

Contact Output:

Number of points; Four points (one is failsafe,normally open)

- For DO-1/DO-2/DO-3, select either one, normally energized (normally closed) or normally de-energized (normally open) status. (Open when power is on.)
- DO-4 is fail-safe. (ON at Fault or Failure of NE107 setting), fixed normally energized (normally open, closed at power-off).

Contact capacity;

30VDC 3A or 250VAC 3 A (load resistance)

Function; Fault, High

Fault, High-high alarm, High alarm, Low-low alarm, Low alarm, Maintenance, Calibration, Range switching answerback, Warm-up, Calibration gas pressure decrease (answer-back of contact input), Temperature high alarm, Blowback start, Flameout gas detection (answer-back of contact input), Calibration coefficient alarm, Startup power stabilization timeout alarm

Contact Input:

Number of points;

Two points (No-voltage contact input or Transistor contact input)

On/Off detection:

• No-voltage contact input Resistivity value 200 Ω or less; closed Resistivity value 100 k Ω or above; open

 Transistor contact input Voltage -1 to +1 VDC; closed, Voltage value 4.5 to +25 VDC or above; open

Contact capacity;

Function;

Off-state leakage current 3 mA or less Calibration gas pressure decrease alarm, Range switching, External calibration start, Flameout gas detection, (ON: heater shut-off and span calibration gas inflow), Blowback start, Reboot

Automatic Calibration Output:

Two points (for dedicated automatic calibration unit ZH40H only)

Environmental condition:

Ambient Temperature; -20 to +55°C Storage Temperature; -30 to +70°C

Humidity; 10 to 90% RH at 40°C (Non-condensing)

Power Supply Voltage:

Ratings; 100 to 240 V AC Acceptable range; 85 to 264 V AC Power Supply Frequency:

Ratings; 50/60 Hz Acceptable range; 47 to 63 Hz

Power Consumption:

Max. 800 VA, approx. 330 VA for ordinary

Power supply 100V AC: Max. 160 VA (160 W), approx. 120 VA (approx. 100 W) for ordinary use

Power supply 230 V AC: Max 550 VA (370 W), approx. 260 VA (approx. 100 W)

Maximum Distance between Detector and Converter: Conductor two-way resistance must be $10~\Omega$ or less (when a $1.25~\text{mm}^2$ cable or equivalent is used, 300~m or less.)

Construction:

NEMA/CSA TYPE 4X (IP66 equivalent) (with conduit holes completely sealed with a cable gland)

Wiring Connection: eight holes

Type; G1/2, M20 × 1.5mm, Pg13.5, 1/2NPT Installation: Panel, wall or 2-inch pipe mounting

Material:

Case; Aluminum alloy Window; Polycarbonate

Paint Color:

Silver gray (Munsell 3.2PB7.4/1.2)

Finish: Polyurethane corrosion-resistance coating

Weight: Approx. 5 kg

Functions

Display Functions:

Value Display;

Displays values of the measured oxygen

concentration, etc

Graph Display;

Displays trends of measured oxygen concentration and the test result from a

cell resistance tester.

Data Display;

Displays various useful data for maintenance, such as cell temperature, reference junction temperature, maximum/minimum oxygen concentration, or the like

Status Message;

Indicates an alarm or error occurrence by flashing of the corresponding icon. Indicates status such as warming-up, calibrating, or the like by the marks.

Alarm Display;

Alarm name, description, Countermeasures display at error occurrence, NAMUR NE107 compliant 4-symbol display

Calibration Functions:

Calibration method;

Zero/span calibration (Either zero or span can be skipped)

Calibration mode;

 Automatic Calibration; Requires the ZR40H Automatic Calibration Unit. It calibrates automatically at specified intervals

 Semi-automatic Calibration; Requires the ZR40H Automatic Calibration Unit. Input calibration direction on the touchscreen or contact, then it calibrates automatically afterwards.

 Manual Calibration; Calibration with opening/closing the valve of calibration gas in operation interactively with an LCD touchscreen.

Calibration gas setting;

 Zero calibration gas concentration setting range; 0.3 to 100 vol% O₂ (minimum setting; 0.01 vol% O₂)

 Span calibration gas concentration setting range; 4.5 to 100 vol% O₂ (minimum setting; 0.01 vol% O₂)
 Use N₂-balanced mixed gas containing 0 to 10% scale of oxygen, and 80 to 100 % scale of oxygen for standard zero gas and standard span gas respectively. Calibration interval;

date/time setting (Max. 255 days)

Purging Function:

Before warming up the detector, feed the span gas for the set period of time to drain condensed water out of the piping of calibration gas. Detector's warming-up starts after the set period of purging time elapses.

Blowback Function:

To allow a periodic purging etc., open/close contact output in the set period of interval or time defined full/

semi-automatically.

Fault:

Alarm Function;

The occurrence of Fault alarm stops the power supply to the heater. Fault alarm keeps turning on until the power shuts down.

Type;

Cell voltage failure, Heater temperature failure, A/D converter failure, Memory failure, Hardware error, data redundancy mismatch

Alarm:

Function; Alarm keeps turning on until potential

causes of a problem are eliminated.

Type;

Oxygen concentration alarm, Zeropoint calibration coefficient alarm, Span-point calibration coefficient alarm, EMF stabilization time-up alarm, Cold junction temperature alarm, Thermocouple voltage alarm, Input current alarm, Battery low alarm, Inputpressure alarm, Cell resistance alarm

NAMUR NE 107 Alarm Display Function:

Displays 4 warnings of NAMUR NE 107 standard;

landard; F: Failure (Fault equivalent, Power

supply to the heater shuts down.)
C: Function Check
S: Out of Specification

M: Maintenance Required

Data Logging Function:

Stores following data to SD card or visualizes on the instrument display. SD cards which are recommended or equivalent must be supplied by customer,

Event display;

Log of Alarms, Calibration Trend, Power-on history are displayed on the main unit.

Graph Display;

Displays trends of test result of resistivity from a cell resistance tester

SD card output;

Measurement log (date/time, oxygen concentration, cell e.m.f, test result from a cell resistance tester, cell condition, NE107 status, etc.) Maintenance report (setup value, calibration value etc.) can be saved to SD cards in CSV format. The stored data can be copied to other converter by outputting user-setting parameters to SD cards.

Sensor Self-diagnosis Function:

Calibration mode diagnose:

Span/Zero compensation rate, cell response time, cell condition

Cell resistance test;

result from a cell resistance test without feeding calibration gas

- Measurement mode; auto cell resistance test, semi-auto cell resistance test,
- Cell resistance test setting: stabilization time (min. sec.) starting time (year/month/date/hour/minute) measurement interval (day/time)

Display and setting content:

Measuring Related Items:

Oxygen concentration (vol% O2), output current value

Display Items:

Cell temperature (°C), thermocouple reference junction temperature (°C), maximum/minimum/average oxygen concentration (vol% O2), cell e.m.f. (mV), cell internal resistance (Ω), cell condition (in four grades), heater ontime rate (%), calibration record (twenty times), time (year/month/day, hour/ minute)

Calibration Setting Items:

Span gas concentration (vol% O2), zero gas concentration (vol% O2), calibration mode (automatic, semi-automatic, manual), calibration type and method (zero-span calibration, zero calibration only, span calibration only), stabilization time (min. sec), calibration time (min. sec), calibration interval (day hour), starting time (year/month/day, hour/ minute)

Output Related Items:

Analog output/output mode selection, output conditions when warmingup/maintenance/calibrating (during blowback)/abnormal, oxygen concentration at 4 mA/20 mA (vol% O2), time constant.

Alarm Related Items:

Oxygen concentration high alarm/ high-high alarm limit values (vol% O₂), oxygen concentration low alarm/ low-low alarm limit values (vol% O₂), oxygen concentration alarm hysteresis (vol% O₂), oxygen concentration alarm detection, alarm delay (seconds)

Contact Related Items:

Selection of contact input 1 and 2, selection of contact output 1 to 3 (Fault, high-high alarm, high alarm, low alarm, low-low alarm, maintenance, calibrating, range switching, warming-up, calibration gas pressure decrease, temperature high alarm, temperature high alarm, pressure high alarm, pressure low alarm, test result from a cell resistance tester, alarm of a cell resistance tester, calibration coefficient alarm, cell e.m.f. stabilization time over blowback, flameout gas detection

3. ZR202S Integrated type Explosion-proof Zirconia Oxygen Analyzer

Display: 6-digit LCD

Switch: Three optical switches

Output Signal: 4 to 20 mA DC, one point (maximum load resistance 550 Ω)

Digital Communication (HART):

250 to 550 $\dot{\Omega}$, depending on quantity of field devices connected to the loop (multidrop mode).

Contact Output Signal:

Two points (one is fail-safe, normally open)

Contact Input Signal: Two points

Sample Gas Temperature: 0 to 700°C

It is necessary to mount the cell using Inconel cell-bolts when the temperature measures more than 600°C.

High-temperature service — greater than

700°C — is not available.

A flame arrester may corrode if sample gas contains the following corrosive gases under 380°C or over.

Greater than 5000 ppm SO₂ Greater than 1000 ppm NO Greater than 50 ppm HCI

Sample Gas Pressure:

- 5 to + 5 kPa

No pressure fluctuation in the furnace should be allowed.

Oxygen concentration of sample gas:

For explosion-proof use, not more than that found in normal air, typically 21 vol%

Probe Length: 0.4, 0.7, 1.0, 1.5, 2.0 m

Probe Material: SUS316 (JIS)

Ambient Temperature:

-20 to +55°C (case surface temperature is less than +70°C)

Storage Temperature: -30 to +70°C

Ambient Humidity: 0 to 95%RH (non-condensing)

Power Supply Voltage:

Ratings; 100 to 240 V AC

Acceptable range; 85 to 264 V AC

Power Supply Frequency:

Ratings; 50/60 Hz

Acceptable range; 45 to 66 Hz

Power Consumption:

Max. 300 W, approx. 100 W for ordinary use.

Reference Gas System: Instrument Air

Instrument Air System:

Pressure; 50 kPa + the pressure inside the furnace 150 kPa + the pressure inside the furnace with automatic calibration unit. (It is recommended to use air which has been dehumidified by

cooling to dew point -20°C or less, and filtering to remove dust or oil mist.) Consumption; Approx. 1.5NI/min

Oxygen concentration of calibration gas:

For explosion-proof use, not more than that found in normal air, typically 21 vol%

Wetted Material:

SUS316 (JIS), Zirconia, SUS304 (JIS) or ASTM grade 304 (flange), Hastelloy B, (Inconel 600, 601)

Construction:

Heater and thermocouple replaceable construction.

Equivalent to NEMA 4X/IP66.

(Achieved when pipes are installed at calibration gas and reference gas inlet and exhaust pipe is installed so that reference gas can be exhausted to clean atmosphere. Excluding probe top.) (Achieved when the cable entry is completely sealed with a cable gland.)

Gas Connection: Rc1/4 or 1/4 NPT (Female)

Wiring Connection:

ATEX; M20 × 1.5, 1/2 NPT select one type (4 pieces) FM; 1/2 NPT (4 pieces) CSA; 1/2 NPT (4 pieces) IECEx; M20 × 1.5 or 1/2 NPT select one type (4 pieces)

Installation: Flange mounting Probe Mounting Angle:

Horizontal to vertically downward. Installing at angles from horizontal to vertical downward is available.

Case: Aluminum alloy

Paint Color:

Cover; Mint green (Munsell 5.6BG3.3/2.9) Case; Mint green (Munsell 5.6BG3.3/2.9)

Finish: Polyurethane corrosion-resistance coating Weight:

Insertion length of 0.4 m: approx. 15 kg (ANSI 150 4) Insertion length of 0.7 m: approx. 16 kg (ANSI 150 4) Insertion length of 1.0 m: approx. 17 kg (ANSI 150 4) Insertion length of 1.5 m: approx. 19 kg (ANSI 150 4) Insertion length of 2.0 m: approx. 21 kg (ANSI 150 4)

Functions

Display Function:

Displays values of the measured oxygen concentration, etc.

Alarm, Error Display:

Displays alarms such as "AL-06" or errors such as "Err -01" when any such status occurs.

Calibration Functions:

Automatic Calibration;

Requires the Auto-calibration Unit. It calibrates automatically at specified intervals.

Semi-automatic Calibration;

Requires the Automatic Calibration Unit. Input calibration start signal by optical switch or contact, then it calibrates automatically afterwards.

Manual Calibration;

Calibration with opening/closing the valve of calibration gas in operation interactively with the optical switch.

Maintenance Functions:

Can operate updated data settings in daily operation and checking. Display data settings, calibration data settings, test settings (current output loop check, input/output contact check).

Setup Functions:

Initial settings suit for the plant conditions when installing the converter. Current output data settings, alarm data settings, contact data settings, other settings.

Display and setting content:

Display Related Items:

Oxygen concentration (vol%O2), Output current value (mA), air ratio, moisture quantity (in hot gases) (vol%H2O), Cell temperature (°C), thermocouple reference junction temperature (°C), maximum/minimum/average oxygen concentration (vol%O2), cell e.m.f. (mV), cell internal resistance (Ω), cell condition (in four grades), heater on-time rate (%), calibration record (ten times), time (year/month/day, hour/minute)

Calibration Setting Items:

Span gas concentration (vol%O₂), zero gas concentration (vol%O₂), calibration mode (automatic, semi-automatic, manual), calibration type and method (zero-span calibration, zero calibration only, span calibration only), stabilization time (min. sec), calibration time (min. sec), calibration period (day/hour), starting time (year/month/day/hour/minute)

Output Related Items:

Analog output/output mode selection, output conditions when warming-up/maintenance/calibrating/abnormal, 4 mA/20 mA point oxygen concentration (vol%O₂), time constant.

Alarm Related Items:

h-high alarm limit values (vol%O₂), Oxygen concentration low alarm/lowlow alarm limit values (vol%O₂), Oxygen concentration alarm hysteresis (vol%O₂), Oxygen concentration alarm detection, alarm delay (seconds)

Contact Related Items:

Selection of contact input 1 and 2, selection of contact output 1 and 2 (abnormal, high-high alarm, high alarm, low alarm, low-low alarm, maintenance, calibrating, range switching, warming-up, calibration gas pressure decrease, flameout gas detection (answerback of contact input)

Converter Output:

One mA analog output (4 to 20 mA DC (maximum load resistance of 550 Ω)) with mA digital output point (HART) (minimum load resistance of 250 Ω).

Range: Any setting between 0 to 5 through 0 to 100 vol%O₂ in 1 vol%O₂, or partial range is available (Maximum range value/ minimum range value 1.3 or more) For the log output, the minimum range value is fixed at 0.1 vol%O₂.

4 to 20 mA DC linear or log can be

4 to 20 mA DC linear or log can be selected. Input/output isolation provided.

Output damping:

0 to 255 seconds. Hold/non-hold selection, preset value setting possible with hold.

Contact Output:

Two points, contact capacity 30 V DC 3 A, 250 V AC 3 A (resistive load)
One of the output points can be selected to ether normally energized or normally de-energized status.

Delayed functions (0 to 255 seconds) and hysteresis function (0 to 9.9 vol%O₂) can be added to high/low alarms.

The following functions are programmable for contact outputs.

(1) Abnormal, (2) High high alarm, (3) High alarm, (4) Low-low alarm, (5) Low alarm, (6) Maintenance, (7) Calibration, (8) Range switching answer-back, (9) Warm-up, (10) Calibration gas pressure decrease (answer-back of contact input), (11) Flameout gas detection (answer-back of contact input).

Contact output 2 is set to normally operated, fixed error status.

Contact Input:

Two points, voltage-free contacts The following functions are programmable for contact inputs:

(1) Calibration gas pressure decrease alarm, (2) Range switching (switched range is fixed), (3) External calibration start, (4) Process alarm (if this signal is received, the heater power turns off)

Self-diagnosis:

Abnormal cell, abnormal cell temperature (low/high), abnormal calibration, A/D converter abnormal, digital circuit abnormal

Calibration: Method; zero/span calibration Calibration mode;

> automatic, semi-automatic and manual (All are operated using optical switches). Either zero or span can be skipped.

Zero calibration gas concentration setting range: 0.3 to 100 vol%O₂ (in 0.01 vol%O₂).

Span calibration gas concentration setting range: 4.5 to 100 vol%O₂ (in 0.01 vol%O₂). Use N2-balanced mixed gas containing 10 vol%O₂ scale of oxygen for standard zero gas, and 80 to 100 vol%O2 scale of oxygen for standard span gas.

Calibration period; date/time setting: maximum 255 days

4. ZO21P High Temperature Probe Adapter

Measuring O₂ in the high temperature gases (exceeds 700°C) requires the ZR22S of 0.15 m length and a high-temperature probe adapter.

Sample gas temperature: 0 to 1400°C (when using SiC probe)

0 to 800°C (when using SUS310S probe adapter)

Sample gas pressure: -0.5 to + 5 kPa. When using in the range of 0 to 25 vol%O2 or more, the sample gas pressure should be in the range of -0.5 to +0.5 kPa. (Where the sample gas pressure for the high-temperature probe is negative, an ejector assembly is necessary.)

Insertion length: 0.5, 0.6, 0.7, 0.8, 0.9, 1, 1.5 m Material in Contact with Gas: SUS316 (JIS), SiC or SUS310S, SUS304 (JIS) or ASTM grade 304 (flange)

Probe Material: SiC, JIS SUS310S stainless steel Installation: Flange mounting (FF type or RF type) Probe Mounting Angle: Vertically downward within ±5°. Where the probe material is SUS310S SS, horizontal mounting is available.

Construction: Non explosion-proof. Rainproof construction

Weight (example): Insertion length of 1.0 m: approx. 5.3 kg (JIS) / approx. 11.3 kg (ANSI) Insertion length of 1.5 m: approx. 5.8 kg (JIS) / approx. 11.8 kg (ANSI)

5. E7046EC/E7046EN Ejector Assembly

For use in cases where pressure of sample gas for high temperature detector is negative.

5.1 Needle Valve

Connection: Rc1/4 or 1/4 NPT (Female)

Material: SUS316 (JIS)

(Note) Pipes and connectors are not provided.

5.2 Pressure Gauge Assembly

Material in Contact with Gas: SUS316 (JIS) Case Material:

Aluminum alloy (Paint color; black)

Scale: 0 to 100 kPaG

Connection:

R1/4 or 1/4 NPT. SUS304 (JIS) (with Bushing G3/8 × R1/4 or 1/4 NPT)

5.3 Ejector

Ejector Inlet Air Pressure: 29 to 69 kPaG

Air Consumption: Approx. 30 to 40 I/min

Suction gas flow rate: 3 to 7 I/min

Connection: Rc1/4, SUS304 (JIS) **Tube Connection:** (Ø6/Ø4 mm or 1/4 inch copper tube or stainless tube)

6. ZO21R Probe Protector

Used when sample gas flow velocity is approx. 10m/ sec or more and dust particles wears the detector in cases such as pulverized coal boiler of fluidized bed furnace (or burner) to protect the detector from wearing by dust particles.

Insertion Length: 1.05 m, 1.55 m, 2.05 m Flange: JIS 5K 65A FF equivalent. ANSI Class

150 4 FF (without serration) equivalent. However, flange thickness is different.

SUS316 (JIS), SUS304 (JIS) or ASTM Material:

grade 304 (Flange)

1.05 m; Approx. 6/10 kg (JIS/ANSI) Weight:

1.55 m; Approx. 9/13 kg (JIS/ANSI) 2.05 m; Approx. 12/16 kg (JIS/ANŚI)

Installation: Bolts, nuts, and washers are provided for

detector, probe adapter and process-side

flange.

7. ZA8F Flow Setting Unit

Used when instrument air is provided.

This unit consists of flowmeters and flow control valves to control the flow rates of calibration gas and reference

Flowmeter Scale:

Calibration gas; 0.1 to 1.0 l/min. Reference

gas; 0.1 to 1.0 l/min.

Construction: Dust-proof and rainproof construction Case Material: SPCC (Cold rolled steel sheet)

Baked epoxy resin, Dark-green (Munsell Painting: 2.0 GY 3.1/0.5 or equivalent)

Tube Connections:

Rc1/4 or 1/4 NPT (Female)

Reference Gas Pressure:

Clean air supply of sample gas pressure plus approx. 50 kPaG (or sample gas pressure plus approx.150kPa when a check valve is used.). Pressure at inlet of the Flow Setting Unit. (Max. 300 kPaG).

Air Consumption: Approx. 1.5 I/min Weight: Approx. 2.3 kg

8. ZR40H Automatic Calibration Unit for Separate type Oxygen Analyzer

Automatic Calibration Unit must be located in Non-hazardous area.

Used when automatic calibration is required for the separate type and instrument air is provided. The solenoid valves are provided as standard.

Construction: Dust-proof and rainproof construction; NEMA 4X/IP67 - only for case coating solenoid valve, not flowmeter (excluding

flowmeter)

Mounting: 2-inch pipe or wall mounting, no vibration Materials: Body; Aluminum alloy, Piping; SUS316

(JIS), SUS304 (JIS), Flowmeter; MA (Methacrylate resin). Bracket; SUS304

(JIS)

Finish: Polyurethane corrosion-resistance coating,

Mint green (Munsell 5.6BG3.3/2.9)

Piping Connection: Rc1/4 or 1/4 NPT (Female) Power Supply: 24 V DC (from ZR802G)

Power consumption: Approx. 1.3 W

Reference Gas Pressure: Sample gas pressure plus

Approx. 150 kPa.

Pressure at inlet of automatic calibration

unit. (690 kPa max.)

Air Consumption: Approx. 1.5 I/min

Weight: Approx. 3.5 kg

Ambient Temperature: -20 to +55°C, no condensing or

freezing

Ambient Humidity: 0 to 95%RH Storage Temperature: -30 to +65°C

9. Automatic Calibration Unit for Integrated type Oxygen Analyzer

When Automatic Calibration of (-A) or (-B) code is specified, Automatic Calibration Unit is installed in the ZR202S.

Only Automatic Calibration Unit is not available.

10. L9852CB/G7016XH Stop Valve

The stop valve is mounted on the calibration gas line. To include Nipple Stop Valve with the product, select the suffix code (/SV) for ZR22S Separate type Explosion-proof Zirconia Oxygen Analyzer, Detector or ZR202S Integrated type Explosion-proof Zirconia Oxygen Analyzer.

Connection: Rc1/4 (L9852CB) or 1/4 NPT (F)

(G7016XH)

Material: SUS316 (JIS)
Weight: Approx. 150 g

11. K9292DN/K9292DS Check Valve

This is used to prevent entry of sample gas into calibration gas line. Purpose is the same as stop valve, but is convenient, as it does not need to be opened or closed for calibration.

Mount directly on calibration gas inlet of detector in place of stop valve. However as source pressure of 150 kPaG or more is needed, standard gas unit cannot be used

When option code "/CV" of the ZR22S or the ZR202S is specified, check valve is provided.

Connection: Rc1/4 (K9292DN) or 1/4 NPT (F)

(K9292DS) Material: SUS304 (JIS)

Pressure: 70 kPaG or more and 350 kPaG or less

Weight: Approx. 90g

12. Air Set

This set is used to lower the pressure when instrument air is used as the reference and span gases.

G7003XF/K9473XK

Primary Pressure: Max. 1 MPaG Secondary Pressure: 0.02 to 0.2 MPaG

Connection: Rc1/4 or 1/4 NPT (F) with joint adapter

Weight: Approx. 1 kg

G7004XF/K9473XG

Primary Pressure: Max. 1 MPaG Secondary Pressure: 0.02 to 0.5 MPaG

Connection: Rc1/4 or 1/4 NPT (F) with joint adapter

Weight: Approx. 1 kg

13. G7013XF/G7014XF Pressure Regulator

Primary Pressure: 14.8 MPaG, Secondary Pressure: 0 to 0.4 MPaG

Connection: Inlet; W22 14 threads, right hand screw

Outlet; Rc1/4 or 1/4 NPT (Female)

Material: Brass body

14. ZR22A, ZR202A Heater Assembly

ZR22A: Spare Parts for ZR22S
ZR202A: Spare Parts for ZR202S
(Note) Yokogawa shall not guarantee the heater
assembly after its replacement.

15. E7044KF Case Assembly of Calibration Gas Cylinder

Installation: 2B pipe mounting

Material: SPCC (Cold rolled steel sheet)
Case Paint: Baked melamine resin,

Jade green (Munsell 7.5 BG 4/1.5)
Weight: Approx. 10 kg with gas cylinder
(Note) Export of such high pressure filled gas cylinders
to most countries is prohibited or restricted.

14th Edition: July 07, 2022-00

■ Model and Suffix Codes

1. Separate type Explosion-proof Zirconia Oxygen Analyzer, Detectors

Model	Suffix code									Option code	Description		
ZR22S											Separate type Explosion-proof Zirconia Oxygen Analyzer, Detector		
Explosion-proof Approval (*12)	-A -B -C -D -Q -R -K										ATEX certified flameproof (*11) FM certified explosion-proof CSA certified explosion-proof IECEx certified flameproof (*11) (*14) EAC with PA certified explosion-proof (*13) EAC certified explosion-proof (*13) KOSHA certified explosion-proof		
Length		-015 -040 -070 -100 -150 -200									0.15 m (for high temperature use) (*1) 0.4 m 0.7 m 1.0 m 1.5 m 2.0 m		
Wetted material			-S -C								Stainless steel Stainless steel with Inconel calibration gas tube (*7)		
Flange (*2)				4 単いますのよります。							ANSI Class 150 2 RF (*10) ANSI Class 150 3 RF ANSI Class 150 4 RF (*10) DIN PN10 DN50 A DIN PN10 DN100 A DIN PN10 DN100 A JIS 5K 65 FF JIS 10K 65 FF JIS 10K 80 FF JIS 10K 100 FF JIS 5K 32 FF (for high temperature use) (*3) JPI Class 150 4 RF JPI Class 150 3 RF Westinghouse		
Reference gas					-E						External connection (Instrument air) (*8)		
Gas thread						-R -T					Rc1/4 1/4 NPT (Female)		
Connection box to	nread						-M -T				M20 x1.5 mm 1/2 NPT (*9)		
Instruction manual -E -K											English Korea (*15)		
									-A		Always -A		
Options Valves Tag plates *1: Used with the ZO21P High Temperature Probe Adam						ag pla	ates			/C /CV /SV /SCT /PT	Inconel bolt (*4) Check valve (*5) Stop valve (*5) Stainless steel tag plate (*6) Printed tag plate (*6)		

- Used with the ZO21P High Temperature Probe Adapter. Select flange (-Q).
- The thickness of the flange depends on its dimensions*3 The thickness of the flange depends on its dimensions.
- The flange thickness does not conform to JIS specification.
- *2: *3: *4: Inconel probe bolts and U shape pipe are used. Use this option for high temperature use (ranging from 600 to 700°C).
- *5: *6: *7: Specify either /CV or /SV option code.
 Specify either /SCT or /PT option code.
- Recommended if sample gas contains corrosive gas like chlorine.
- Piping for reference gas must be installed to supply reference gas constantly at a specified flow rate.
- *9: When selecting code -B (FM certified explosion-proof) or -C (CSA certified explosion-proof), select code -T (1/2 NPT).
- Confirm inside diameter of pipe attached to customer's flange in case that -A or -E is selected. *10:
- The cable entry devices (cable glands etc.) and blind plugs shall be in type of protection Ex "db" or Ex "tb", suitable for the conditions of use and correctly installed. They shall provide a degree of ingress protection of at least IP66.
- When using ZR22S as CE marking compliance product, select -A (ATEX certified flameproof).
- *13: "-Q" is the explosion-proof type of EAC with Pattern Approval for Russia. "-R" is the explosion-proof type of EAC for Kazakhstan and Belarus.
- Product registration is done by Yokogawa Taiwan Corporation as an importer in Taiwan.
- When selecting code -K (KOSHA certified explosion-proof)

Standard Accessory

Item	Q'ty	Description
Allen wrench	1	For lock screw

2. ZR802G Separate type General use Zirconia Oxygen Analyzer, Converter

Model	Suffix code			Option code	Description		
ZR802G					Separate type General use Zirconia Oxygen Analyzer, Converter		
Converter thread	-P				G1/2		
	-G				Pg 13.5		
	-M				M20 x 1.5 mm		
	-T				1/2 NPT		
Display communication	Display communication -H				HART		
		-M			HART+Modbus RS485		
		-E			HART+Modbus Ethernet		
_			-N		Always -N		
_			-N		Always -N		
Option				/SCT	Stainless steel tag plate		
				/H	Hood, sun shield hood		
				/CJ	Cold junction temperature compensation (with Pt1000		
					resistance thermometer) (*1)		
				/AI	Analog input with no power supply		
				/RC	Rugged Coating (Epoxy + Urethane Coating)		
				/BR	Wall mounting Bracket for ZR402G replacement		

^(*1) Connect the supplied Pt1000 resistance thermometer for cold junction temperature compensation to CJ terminal, when /CJ is specified.

<Items specified at order>

- High temperature humidity analyzer
 When the use for high temperature humidity
 analyzer is not specified, the product is shipped
 as an Oxygen Analyzer.
- TAGNO. (only if necessary)
 You can create TAGNO. (tag number) with
 alphanumeric characters described in the next
 table. 16 characters at maximum can be used.
 If you specify TAGNO., it is displayed on the
 instrument screen, and is printed on the stainless
 name plate/tag label affixed to the instrument.

Symbol	-	Hyphen	_	Underscore			
(Note)	=	Equal	+	Plus			
	/	Slash	:	Colon			
		Left parenthesis)	Right parenthesis			
	#	Hash	!	Exclamation mark			
		Period					
Number	0, 1, 2, 3, 4, 5, 6, 7, 8, 9						
Upper case alphabetics	A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z						
lower case alphabetics		$\begin{array}{c} a,b,c,d,e,f,g,h,i,j,k,l,m,n,o,p,q,r,s,t,\\ u,v,w,x,y,z \end{array}$					

(Note): The spaces specified for the TAGNO. are removed. The string is left-squeezed.

 Language English, Chinese, German, French, Portuguese, Japanese

• STANDARD ACCESSORIES

Item	Q'ty	Description
Fuse	1	Parts No. A1113EF
Mounting bracket (standard)	1	(Note 1)
Bolt for mounting bracket	4	M6x10 mm
Washer for mounting bracket	4	for M6
Bolt for pipe mounting	4	M6x70 mm
Screws for pipe mounting	2	M6x100 mm
Tag label (standard)	1	(Note 2)

(Note 1) When /BR or /RC is specified, the included mounting brackets are different from the standard accessories according to the specifications.

(Note 2) Tag label is included when suffix code except for /SCT is specified. A blank label is included when no TAGNO. is specified.

• SD card (supplied by customer)

Item	Q'ty	Parts No.	Description
SD card	1	773001	1 GB Customer may provide. 128 MB or above SD or SDHC

14th Edition: July 07, 2022-00

3. Integrated type Explosion-proof Zirconia Oxygen Analyzer

Model	Suffix code							Option code	Description
ZR202S									Integrated type Explosion-proof Zirconia Oxygen Analyzer
Explosion- proof Approval (*12)	-A -B -C -D -Q -R -K								ATEX certified flameproof (*11) FM certified explosion-proof CSA certified explosion-proof IECEx certified flameproof (*11) (*15) EAC with PA certified explosion-proof (*14) EAC certified explosion-proof (*14) KOSHA certified explosion-proof
Length	-040 -070 -100 -150 -200								0.4 m 0.7 m 1.0 m 1.5 m 2.0 m
Wetted mat	erial		-S -C						Stainless steel Stainless steel with Inconel calibration gas tube (*7)
Automatic C	-A -B -C -E -F -G -K -L -M -P -R -S -W -V -A -B -E gas -E				-R -T			ANSI Class 150 2 RF (*10) ANSI Class 150 3 RF ANSI Class 150 4 RF DIN PN10 DN50 A (*10) DIN PN10 DN80 A DIN PN10 DN100 A JIS 5K 65 FF JIS 10K 65 FF JIS 10K 80 FF JIS 10K 100 FF JPI Class 150 4 RF JPI Class 150 3 RF Westinghouse Not required Horizontal mounting (*5) Vertical mounting (*5) External connection (Instrument air) (*8) Rc1/4 1/4 NPT (F)	
Connection	box th	nread			[-M -T		M20 x 1.5 1/2 NPT (*9)
Instruction r	manua	al					-E -K		English Korea (*16)
Options Valves Tag plates NAMUR NE43 compliant									Always -A Inconel bolt (*2) Check valve (*3) Stop valve (*3) Hood (*6) Stainless steel tag plate (*4) Printed tag plate (*4) Failure alarm down-scale: Output status at CPU failure and hardware error is 3.6 mA or less (*13) Failure alarm up-scale: Output status at CPU failure and hardware error is 21.0 mA or more (*13)

- The thickness of the flange depends on its dimensions.
- Inconel probe bolts and U shape pipe are used. Use this option for high temperature use (ranging from 600 to 700°C). *2 *3 *4 *5 *6
- Specify either /CV or /SV option code.
- Specify either /SCT or /PT option code.
- No need to specify the option codes, /CV and /SV, since the check valves are provided with the automatic calibration unit.
- Sun shield hood is still effective even if scratched. Hood is necessary for outdoor installation out of sun shield roof.
- Recommended if sample gas contains corrosive gas like chlorine.
- *8 Piping for reference gas must be installed to supply reference gas constantly at a specified flow rate.
- When selecting code -B (FM certified explosion-proof) or -C (CSA certified explosion-proof), select code -T(1/2 NPT).
- *10 Confirm inside diameter of pipe attached to customer's flange in case that -A or -E is selected.
- *11 The cable entry devices (cable glands etc.) and blind plugs shall be in type of protection Ex "db" or Ex "tb", suitable for the conditions of use and correctly installed. They shall provide a degree of ingress protection of at least IP66.
- *12 When using ZR22S as CE marking compliance product, select -A (ATEX certified flameproof).
- *13 Output signal limits: 3.8 to 20.5 mA. Specify either /C2 or /C3 option code.
- *14 "-Q" is the explosion-proof type of EAC with Pattern Approval for Russia. "-R" is the explosion-proof type of EAC for Kazakhstan and Belarus.
- *15 Product registration is done by Yokogawa Taiwan Corporation as an importer in Taiwan.
- When selecting code -K (KOSHA certified explosion-proof)

Standard Accessories

Item	Q'ty	Description
Fuse	1	3.15 A (Parts No. A1113EF)
Allen wrench	1	For lock screw

4. High Temperature Probe Adapter for separate type Oxygen Analyzer

Model	s	uffix code			Option code	Description					
ZO21P	-	-H		-H		-H		-H			High Temperature Probe Adapter
Material		-A -B					SiC SUS310S (JIS)				
Insertion length	1	-05 -06 -07 -08 -09 -10		60 70 80 90		0.5 m 0.6 m 0.7 m 0.8 m 0.9 m 1.0 m 1.5 m					
Flange	lange		7 N H A R Q T S E			JIS 5K 50 FF JIS 10K 65 FF JIS 10K 80 FF JIS 10K 100 FF ANSI Class 150 4 RF ANSI Class 150 2 1/2 RF ANSI Class 150 3 RF JPI Class 150 3 RF JPI Class 150 4 RF DIN PN10 DN50 A					
Style co	ode *B			Style B							
Option		Ejector Tag plate		/EJ1 /EJ2 /SCT	Ejector Assy with E7046EC Ejector Assy with E7046EN Stainless steel tag plate						

Note: For high temperature probe adapter, be sure to specify the ZR22S probe of its insertion length 0.15 m.

High Temperature Probes (Spare Parts)

Part No.	Description
K9292TP	SiC, insertion length 0.5 m
E7046CF	SiC, insertion length 0.6 m
K9292TQ	SiC, insertion length 0.7 m
E7046CG	SiC, insertion length 0.8 m
E7046CH	SiC, insertion length 0.9 m
E7046AL	SiC, insertion length 1.0 m
E7046BB	SiC, insertion length 1.5 m
K9292TV	SUS310S (JIS), insertion length 0.5 m
E7046CR	SUS310S (JIS), insertion length 0.6 m
K9292TW	SUS310S (JIS), insertion length 0.7 m
E7046CS	SUS310S (JIS), insertion length 0.8 m
E7046CT	SUS310S (JIS), insertion length 0.9 m
E7046AP	SUS310S (JIS), insertion length 1.0 m
E7046AQ	SUS310S (JIS), insertion length 1.5 m

5. Ejector Assembly for High Temperature

Part No.	Description
E7046EC	Needle valve; Rc1/4, Pressure gauge; R1/4, Ejector; Ø6 / Ø4 Tube joint
E7046EN	Needle valve; 1/4 NPT (F), Pressure gauge; 1/4 NPT (M), Ejector; 1/4 Tube joint

6. Probe Protector for Zirconia Oxygen Analyzers

Model		Suffix code			Option code	Description
Z021R	-L	-L				Probe Protector(0 to 700°C)
Insertion length		-100 -150 -200		0		1.05 m 1.55 m 2.05 m
Flange (*)) -J -A		-		JIS 5K 65 FF ANSI Class 150 4 FF
Style coo	le *B			Style B		

^{*:} Thickness of flange depends on dimensions of flange.

7. Flow Setting Unit for manual calibration

Model	Suffix code				Option code	Description
ZA8F				Flow setting unit		
Joint	-J -A			Rc1/4 With 1/4 NPT (F) adapter		
Style code		*C		Style C		

8. Automatic Calibration Unit for Separate type Oxygen Analyzer

Model	Suffix code			Option code	Description
ZR40H					Calibration unit for separate type
Gas piping connection	-R -T				Rc1/4 1/4 NPT (F)
Wiring connection	on -G -M -T				Pipe connection (G1/2) Pg 13.5 M20 x 1.5 1/2 NPT
_			-A		Always -A

9. Automatic Calibration Unit for Integrated type Oxygen Analyzer ZR202S

When auto calibration of (-A) or (-B) code is specified, Automatic Calibration Unit is installed in the ZR202S. When (-N) is selected, Automatic Calibration Unit is not available.

10. Stop Valve for Calibration gas line

Part No.	Description
L9852CB	Joint: Rc/4, Material: SUS316 (JIS)
G7016XH	Joint: 1/4 NPT (F), Material: SUS316 (JIS)

Part No.	Description
G7209XA	Nipple: R1/4, Material; SUS316 (JIS)
K9470ZN	Nipple: 1/4 NPT (F), Material; SUS316 (JIS)

11. Check Valve for Calibration gas line

Part No.	Description
K9292DN	Joint: Rc1/4, Material: SUS304 (JIS)
K9292DS	Joint: 1/4 NPT (F), Material: SUS304 (JIS)

12. Air Set

Part No.	Description
G7003XF	Joint: Rc1/4, Material: Zinc alloy
K9473XK	Joint: 1/4 NPT(F), Material: Zinc alloy with adapter
G7004XF	Joint: Rc1/4, Material: Zinc alloy
K9473XG	Joint: 1/4 NPT(F), Material: Zinc alloy with adapter

13. Pressure Regulator for Gas Cylinder

Part No.	Description
G7013XF	Inlet: W22 14 threads Outlet: Rc1/4
G7014XF	Inlet: W22 14 threads Outlet: 1/4 NPT(Female)

14. Heater Assembly

Style: S2

				Style. 32
Model	Suffix code		Option code	Description
ZR22A				Heater Assembly for ZR22
Length (*1)	-015 -040 -070 -100 -150 -200			0.15 m 0.4 m 0.7 m 1 m 1.5 m 2 m
Jig for change	-A -N			with Jig (*2) None
A			Always -A	

^{*1} Suffix code of length should be selected as same as ZR22S installed.
*2 Jig part no. is K9470BX to order as a parts after purchase.
(Note) The heater is made of ceramic, do not drop or subject it to pressure stress. Yokogawa shall not guarantee the heater assembly after its replacement.

Model	1 -	Suffix code						Optio	Description
ZR202A					 Heater Assembly for ZR202				
Length (*1)	-(-1 -1	-040 -070 -100 -150 -200			 0.4 m 0.7 m 1 m 1.5 m 2 m				
Jig for change	-A -N				 with Jig (*2) None				
A		-A		 Always -A					

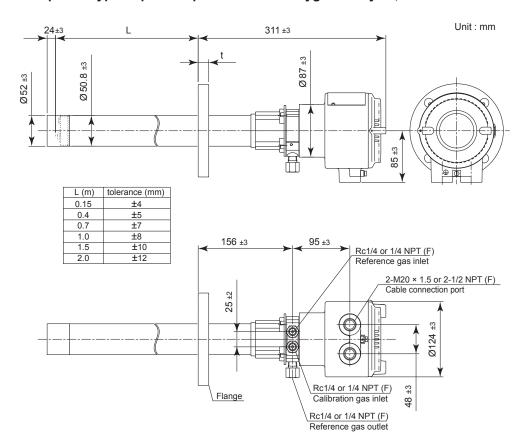
^{*1} Suffix code of length should be selected as same as ZR202S installed.

14th Edition: July 07, 2022-00

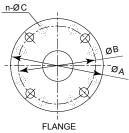
^{*2} Jig part no. is K9470BX to order as a parts after purchase.
(Note) The heater is made of ceramic, do not drop or subject it to
pressure stress. Yokogawa shall not guarantee the heater
assembly after its replacement.

■ EXTERNAL DIMENSIONS

1. ZR22S Separate type Explosion-proof Zirconia Oxygen Analyzer, Detectors



Flange	A	В	n	С	t
ANSI Class 150 2 RF	152.4	120.6	4	19	19
ANSI Class 150 3 RF	190.5	152.4	4	19	24
ANSI Class 150 4 RF	228.6	190.5	8	19	24
DIN PN10 DN50 A	165	125	4	18	18
DIN PN10 DN80 A	200	160	8	18	20
DIN PN10 DN100 A	220	180	8	18	20
JIS 5K 65 FF	155	130	4	15	14
JIS 10K 65 FF	175	140	4	19	18
JIS 10K 80 FF	185	150	8	19	18
JIS 10K 100 FF	210	175	8	19	18
JIS 5K 32 FF	115	90	4	15	5
JPI Class 150 4 RF	229	190.5	8	19	24
JPI Class 150 3 RF	190	152.4	4	19	24
Westinghouse	155	127	4	11.5	14



F2.1-1E.ai

Check Valve (option code /CV), Stop valve (option code /SV) -specified Calibration gas inlet

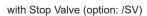
Approx. 100

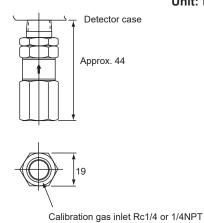
40

Calibration gas inlet Rc1/4 or 1/4NPT

Detector case

Ø48

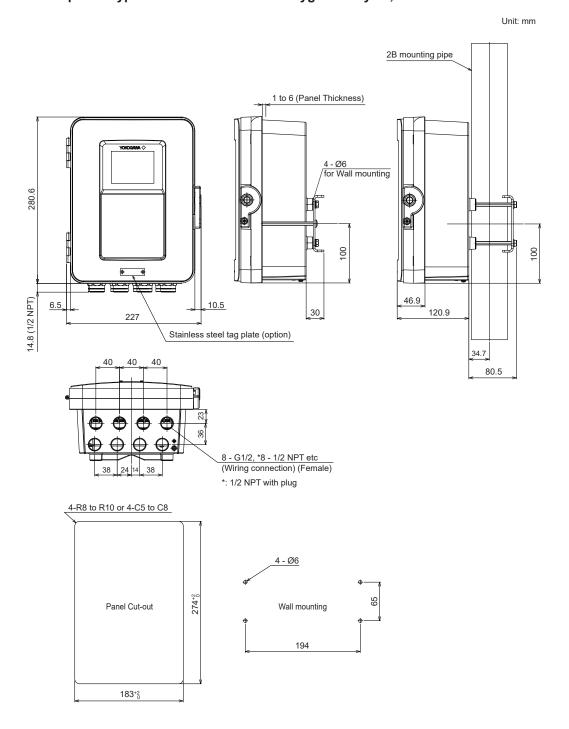




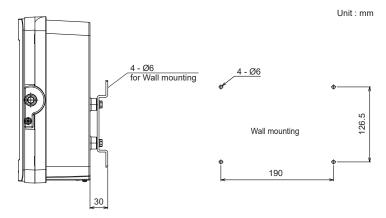
with Check Valve (option: /CV)

14th Edition: July 07, 2022-00

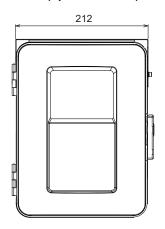
2. ZR802G Separate type General use Zirconia Oxygen Analyzer, Converter

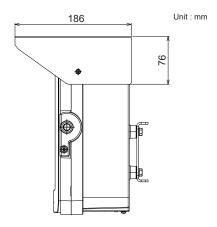


● With Replacement Bracket (option code /BR, ZR402G replacement Wall mounting Bracket)



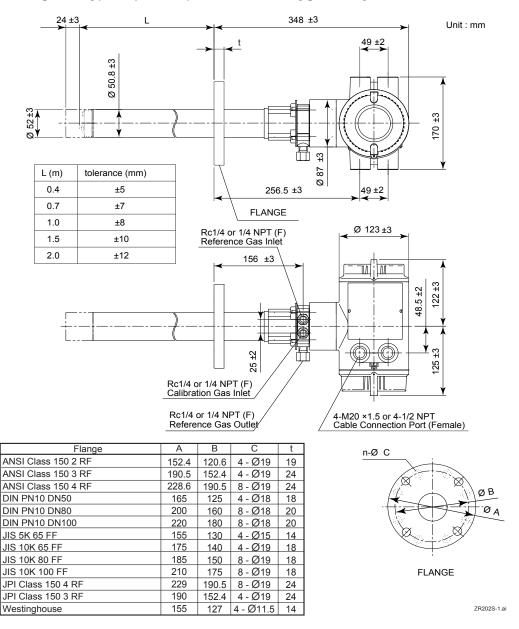
●With sun shield hood (option code /H)





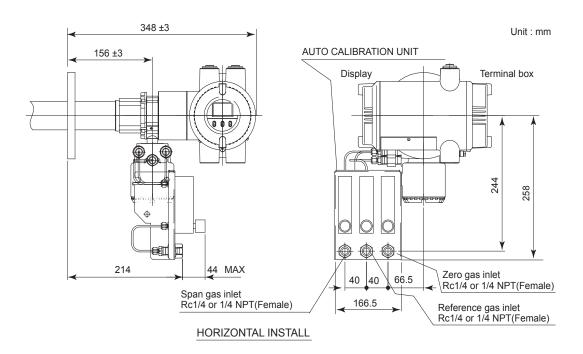
14th Edition: July 07, 2022-00

3. ZR202S Integrated type Explosion-proof Zirconia Oxygen Analyzers

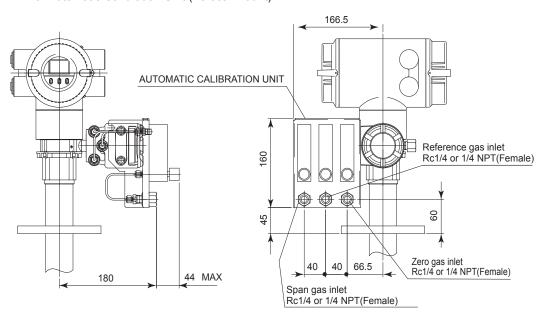


ZR202S Integrated type Explosion-proof Zirconia Oxygen Analyzers

With Automatic Calibration Unit (Horizontal Mount)



With Automatic Calibration Unit (Vertical Mount)



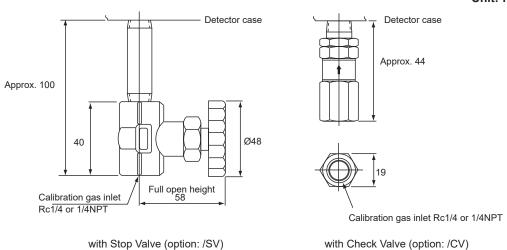
VERTICAL INSTALL

●With sun shield hood (option code /H)

Unit : mm

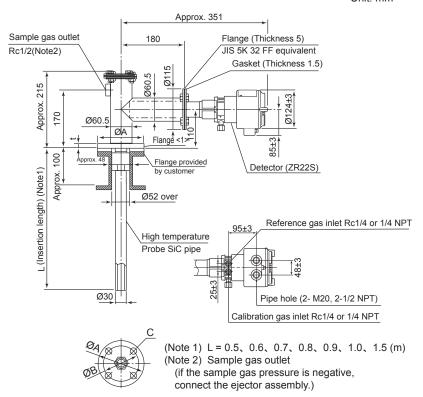
Material of HOOD : Aluminum

● Check Valve (option code /CV), Stop valve (option code /SV) -specified Calibration gas inlet Unit: mm



4. ZO21P High Temperature Probe Adapter for separate type Explosion-proof Oxygen Analyzer

Unit: mm



<1> Flange	Α	В	С	t
JIS 5K 50 FF	130	105	4 - Ø15	14
JIS 10K 65 FF	175	140	4 - Ø19	18
JIS 10K 80 FF	185	150	8 - Ø19	18
JIS 10K 100 FF	210	175	8 - Ø19	18
ANSI Class 150 2 1/2 RF	177.8	139.7	4 - Ø19	22.4
ANSI Class 150 3 RF	190.5	152.4	4 - Ø19	24
ANSI Class 150 4 RF	228.5	190.5	8 - Ø19	24
JPI Class 150 3 RF	190	152.4	4 - Ø19	24

229

165

190.5

126

18 F14 ai

24

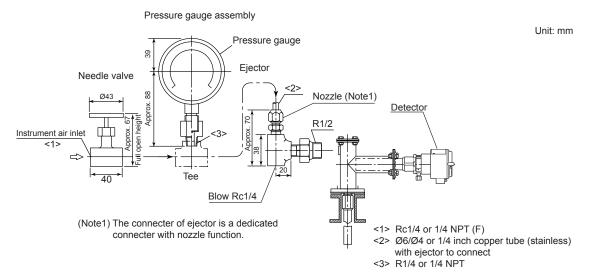
8 - Ø19

4 - Ø18

JPI Class 150 4 RF

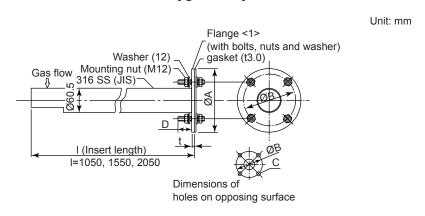
DIN PN10 DN50 A

5. E7046EC, E7046EN Ejector Assembly for High Temperature



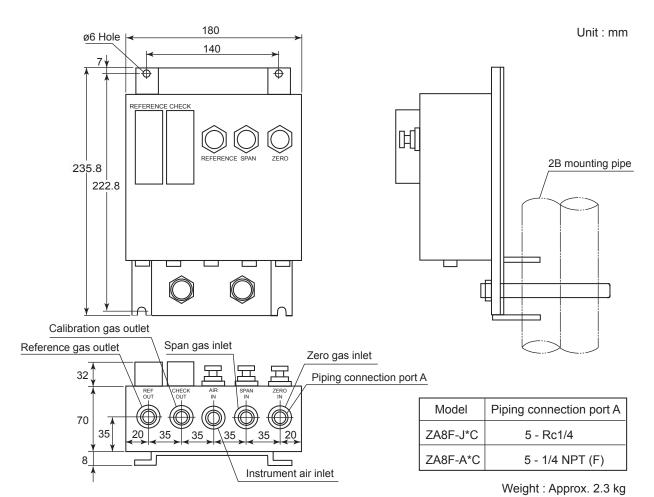
F15 ai

6. ZO21R Probe Protector for Zirconia Oxygen Analyzers

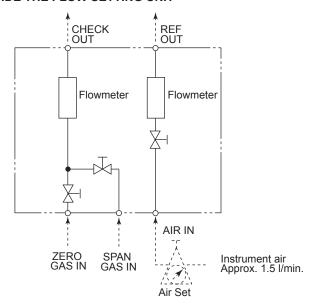


Flange<1>	А	В	С	t	D
JIS 5K 65 FF	155	130	4 - Ø15	5	40
ANSI Class 150 4 FF	228.6	190.5	8 -Ø19	12	50
	•				F16.ai

7. ZA8F Flow setting unit for manual calibration



PIPNG INSIDE THE FLOW SETTING UNIT

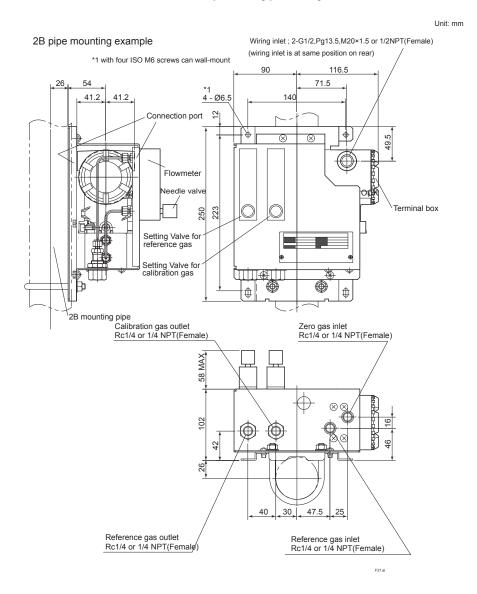


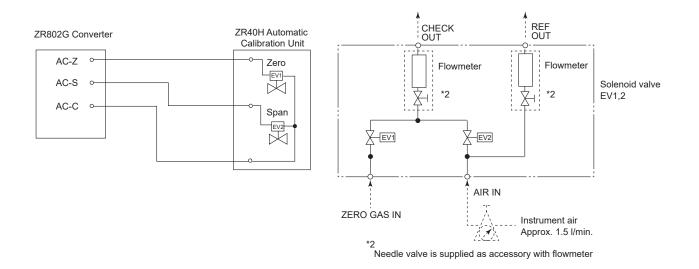
Air pressure;

without check valve; sample gas pressure + approx.50 kPaG with check valve; sample gas pressure + approx.150 kPaG

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8. ZR40H Automatic Calibration Unit for Separate type Analyzer



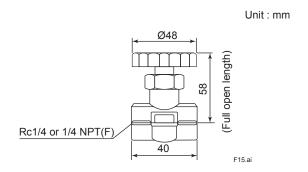


9. Automatic Calibration Unit for Integrated type Analyzer

When Automatic Calibration of (-A) or (-B) code is specified, Automatic Calibration Unit is installed in ZR202S. Refer to the 20 Pages for the figure.

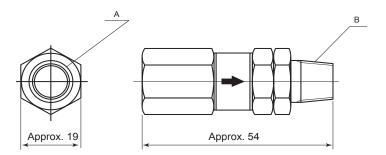
When (-N) is selected, Automatic Calibration Unit is not available.

10. L9852CB /G7016XH Stop Valve for Calibration gas line



11. K9292DN /K9292DS Check Valve for Calibration gas line

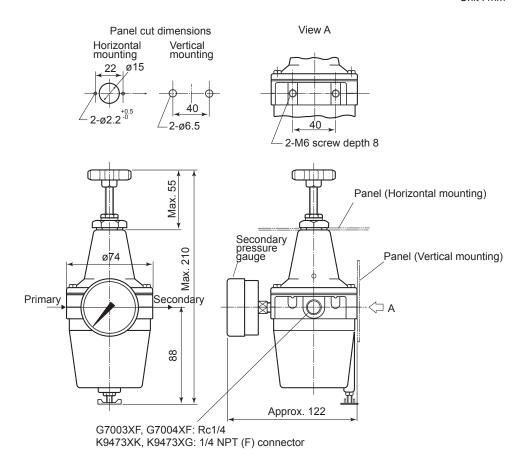
K9292DN : Rc1/4(A), R1/4(B) Unit: mm K9292DS : 1/4 NPT (Female)(A),1/4 NPT(Male)(B)



F25.ai

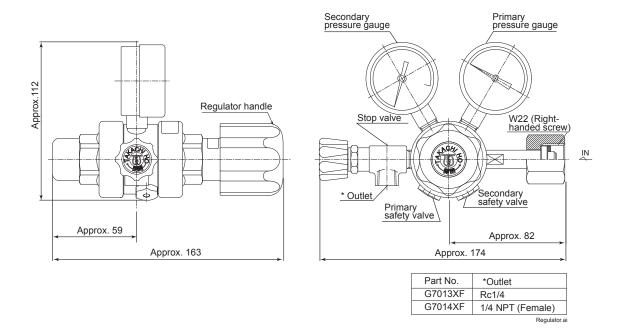
12. G7003XF/K9473XK, G7004XF /K9473XG Air Set

Unit: mm

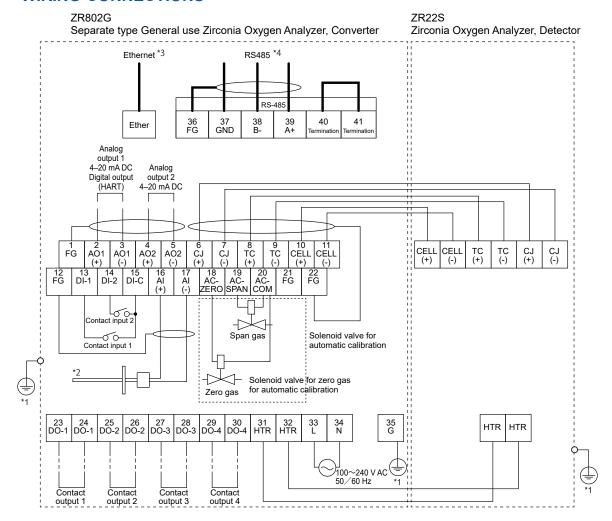


13. G7013XF/G7014XF Pressure Regulator for Gas Cylinder

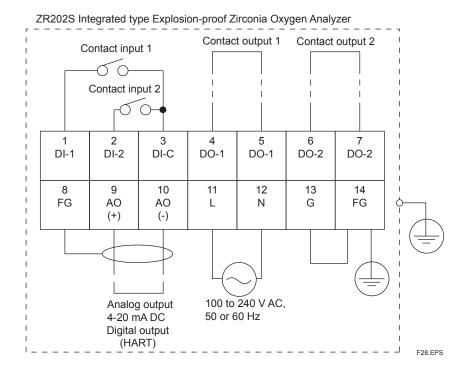
Unit:mm



■ WIRING CONNECTIONS



- *1: The ground wiring of the converter should be connected to either the protective ground terminal in the equipment or the ground terminal of the converter case.
- Ground to earth, ground resistance: 100 Ω or less. *2: Option (Pressure transmitter provide by user)
- *3: Suffix Code "-E"
 *4: Suffix Code "-M"



Inquiry Sheet for Models ZR22S, ZR802G, and ZR202S Direct In Situ Zirconia Oxygen Analyzers

Please place checkmarks in the appropriate boxes and fill in the necessary information in the blanks.

1. General information									
Customer Destination of delivery Plant name Measurement points			Type of anal	Type of analyzer : □ Separate type □ Integrated type Object : □ indication □ record □ control □ alarm					
			Object :						
				Fuel:	ū		□ oil □ coal □		
D. D				Power requi	rements	V AC	Hz		
 Process conditions Measurement ga 	as components								
2.2 Oxygen concent			Min.		Max.		□ vol% O₂,		
2.3 Temperature	Nor.		Min.		Max.		□ °C,		
2.4 Pressure	Nor.		Min.		Max.				
2.5 Gas flow	Nor.		Min.		Max.		☐ kPa,		
						,	☐ m/sec,		
2.6 Dust type, Size	Nor.		Min.	μ	m quantity		☐ g/Nm ³ ,		
2.7 Corrosive gas	□ No	o gas	∐ Gas		,quantity —		_□ ppm,		
					,quantity —	/	_□ ppm,		
2.8 Combustible ga	s 🗆 No	o gas	☐ Gas		,quantity —	/	□ ppm,		
					, quantity	/	□ ppm,		
2.9 Others									
3 Probe insertion length (m) (Note)				☐ Outdoor ☐ 0.4, ☐ 0.7, ☐ ☐ AN ☐ Outdoor ☐	meters				
Quotation data			aaa.						
	Qı	otation				Quantity	Desc	cription	
Probe ZR22S	ZR22S Separate type Explosion-proof Zirconia Ox			Oxygen Analyze			Refer to the F	Probe Configuration	
	ZO21P-H High Temperature Probe Adapter			,			for probe sele		
E7046	E7046EC /E7046EN Ejector Assembly for high ten			temperature.			1		
ZO21F	Probe Protector	tector for Oxygen Analyzer (Opti		ption)	ion)				
ZR802G Separate type	Zirconia Oxygen	Analyzer,	Converter						
ZR202S Integrated type	Explosion-proof	Zirconia (Oxygen Analyz	zer					
ZA8F Flow Setting Unit							Select either	ZA8F or ZR40H.	
ZR40H Automatic Calib	ration Unit								
L9852CB /G7016XH Stop Valve							Not required i	f probe options are	
K9292DN /K9292DS C	neck Valve						specified.		
G7003XF/K9473XK, G	7004XF/K9473XG	Air Set							

G7013XF /G7014XF Pressure Regulator ZR22A, ZR202A Heater Assembly (Spare Parts)