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For information on the Discontinued Modules, refer to GS34M06H21-99E.

General Specifications

F3LC11-1F Personal Computer Link Module

FA-M3

General

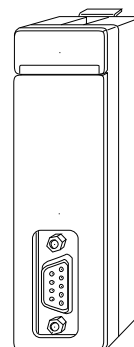
The F3LC11-1F is connected to a higher-level computer, such as a personal computer or FA computer, or a display for RS-232-C communications.

- It enables reading and writing of all FA-M3 devices.
- It does not require a transmission application program.
- It allows reading and writing of devices even when a ladder program is not running.
- It enables direct connection to a display having a programmable controller interface.
- It enables remote running and stopping of programs on FA-M3.
- It enables loading and saving of programs.
- It enables reading of program-related information (program name, size, block name, etc.) and error logs.
- It supports several types of external modems, allowing for use of a cellular phone where a 56kbps fast communication interface or public telephone line is not available.

Specifications

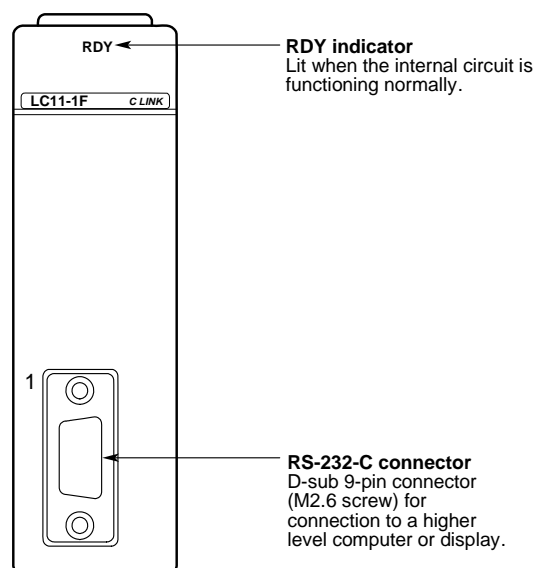
| Item | Specification |
|-----------------------|--|
| Interface | Conforms to the EIA RS-232-C standard |
| Transmission mode | Half-duplex |
| Synchronization | Start-stop synchronization |
| Transmission speed | 300, 600, 1200, 2400, 4800, 9600, 14400, 19200, 28800, 38400, 57.6k, 115.2 kbps |
| Transmission distance | 15 m max. |
| Number of ports | 1 (not isolated) |
| Data format | Start bit |
| | 1 |
| | Data length |
| | 7 or 8 bits |
| Error detection | Parity bit |
| | None, even or odd |
| Control line | Stop bit |
| | 1 or 2 bits |
| Error detection | Parity check, checksum |
| Control line | RS always on, ER always on |
| Xon/Xoff control | None |
| Setup items | Transmission speed, data format, checksum, ending character, protection |
| Protocol | Proprietary protocol |
| Ending character | Yes or No |
| Protection feature | Yes or No |
| Access range | All sequence devices, BASIC common area, upload/download ladder program, RUN/STOP, read error log, read user log |
| Number of modules | F3SP21: 2 max. F3SP22, F3SP25, F3SP28, F3SP35, F3SP38, F3SP53, F3SP58, F3SP59, F3SP66, F3SP67, F3SP71, F3SP76, F3BP20 and F3BP30: 6 max. |
| | * Total number of modules including those which have similar functions (Ethernet interface modules, and GP-IB communication modules [slave]) |
| Current consumption | 320 mA |
| External connection | D-sub 9-pin connector (female), M2.6 screw |
| External dimensions | 28.9 (W) x 100 (H) x 83.2 (D) mm* |
| Weight | 120 g |

*: Excluding protrusions (see external dimensions for details).

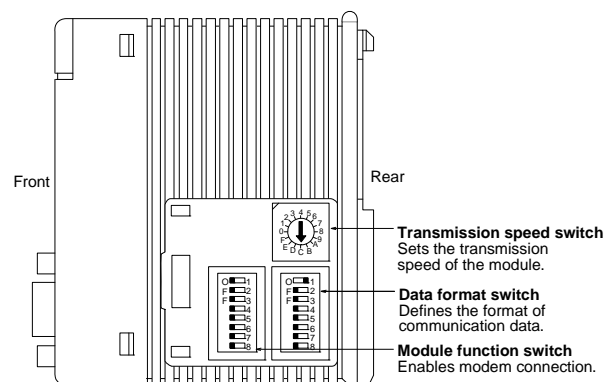


Components and Functions

■ Front View

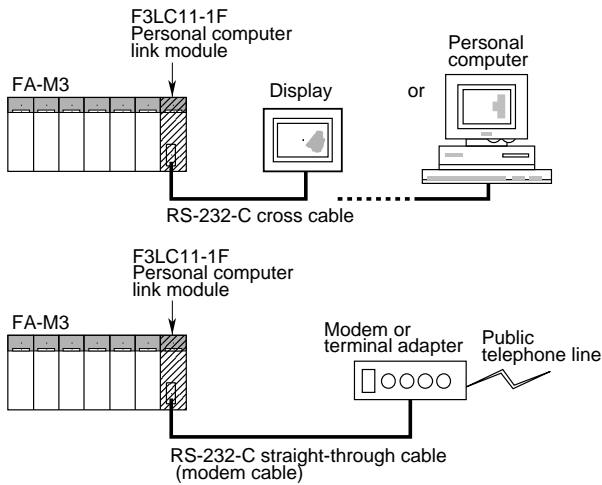


■ Right Side View



Note: This figure is drawn with the panel cover removed.

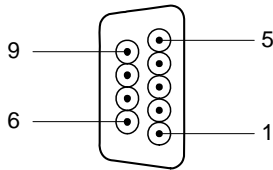
Configuration Example



External Connection Diagram

The module is connected to a personal computer or display through an RS-232-C connector.

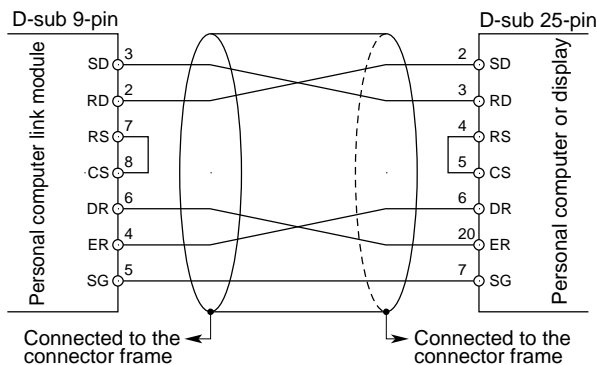
Connector Specifications



D-sub 9-pin connector (female)

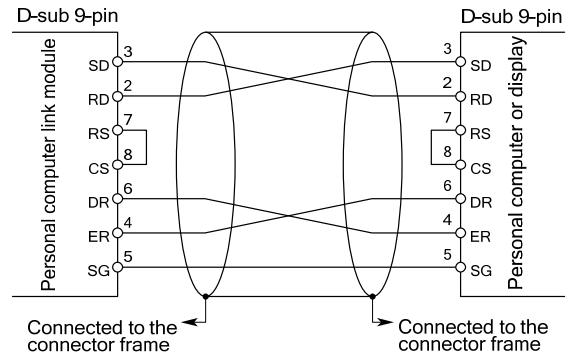
| Pin No. | Signal Name | Name | Signal Direction | | Description |
|---------|-------------|---------------------|------------------|----|---|
| | | | FA-M3 | PC | |
| 2 | RD | Receive data | ← | | |
| 3 | SD | Send data | → | | |
| 4 | ER | Data Terminal ready | → | | Always output ON in RDY state |
| 5 | SG | Signal ground | ↔ | | |
| 6 | DR | Data set ready | ← | | Always on |
| 7 | RS | Request to send | → | | Always output ON in RDY state |
| 8 | CS | Clear to send | ← | | Always input ON. Sending not allowed when input is OFF. |

Cabling Example (for 25-pin device)



Note: The pin assignments on the personal computer or display shown in this example assumes a D-sub 25-pin connector.

Cabling Example (for 9-pin device)



Note: The pin assignments on the personal computer or display shown in this example assumes a D-sub 9-pin connector.

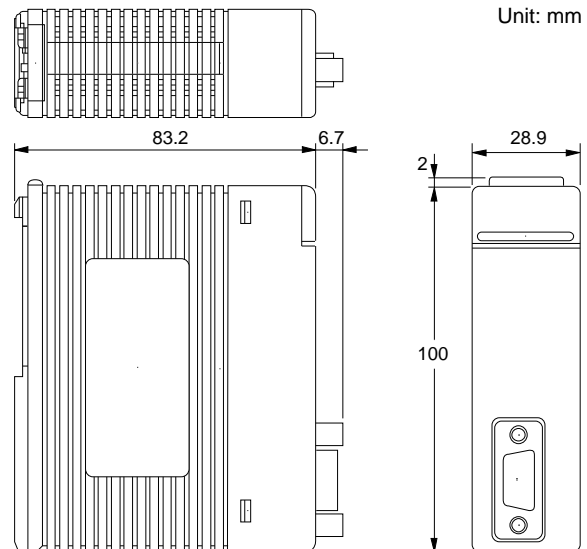
Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

Model and Suffix Codes

| Model | Suffix Code | Style Code | Option Code | Description |
|--------|-------------|------------|-------------|-------------------|
| F3LC11 | -1F | | | One RS-232-C port |

External Dimensions



General Specifications

F3LC12-1F Personal Computer Link Module

FA-M3

General

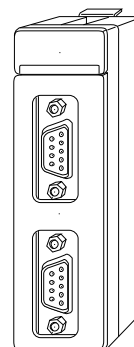
The F3LC12-1F is connected to a higher-level computer, such as a personal computer or FA computer, or a display for RS-232-C communications.

- It enables reading and writing of all FA-M3 devices.
- It does not require a transmission application program.
- It allows reading and writing of devices even when a ladder program is not running.
- It enables direct connection to a display having a programmable controller interface.
- It enables remote running and stopping of programs on FA-M3.
- It enables loading and saving of programs.
- It enables reading of program-related information (program name, size, block name, etc.) and error logs.
- It has two personal computer link ports for simultaneous connections.

Specifications

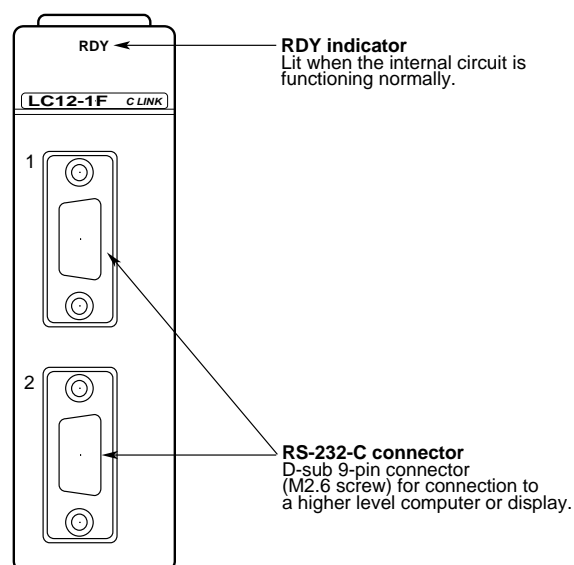
| Item | Specification | |
|-----------------------|---|-------------------|
| Interface | Conforms to the EIA RS-232-C standard | |
| Transmission mode | Half-duplex | |
| Synchronization | Start-stop synchronization | |
| Transmission speed | 300, 600, 1200, 2400, 4800, 9600, 14400, 19200, 28800, 38400, 57.6k, 115.2 kbps | |
| Transmission distance | 15 m max. | |
| Number of ports | 2 (not isolated) | |
| Data format | Start bit | 1 |
| | Data length | 7 or 8 bits |
| | Parity bit | None, even or odd |
| | Stop bit | 1 or 2 bits |
| Error detection | Parity check, checksum | |
| Control line | RS always on, ER always on | |
| Xon/Xoff control | None | |
| Setup items | Transmission speed, data format, checksum, ending character, protection | |
| Protocol | Proprietary protocol | |
| Ending character | Yes or No | |
| Protection feature | Yes or No | |
| Access range | All sequence devices, BASIC common area, upload/download ladder program, RUN/STOP, read error log, read user log | |
| Number of modules | F3SP21: 2 max. F3SP22, F3SP25, F3SP28, F3SP35, F3SP38, F3SP53, F3SP58, F3SP59, F3SP66, F3SP67, F3SP71, F3SP76, F3BP20 and F3BP30: 6 max. | |
| | * Total number of modules including those which have similar functions (Ethernet interface modules, and GP-IB communication modules) | |
| Current consumption | 350 mA | |
| External connection | D-sub 9-pin connector (female), M2.6 screw | |
| External dimensions | 28.9 (W) x 100 (H) x 83.2 (D) mm* | |
| Weight | 120 g | |

*: Excluding protrusions (see external dimensions for details).

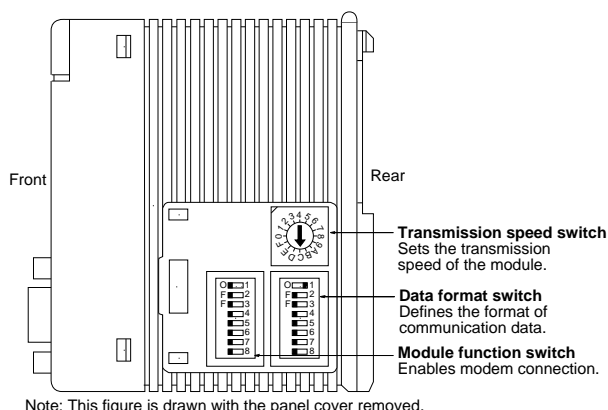


Components and Functions

Front View

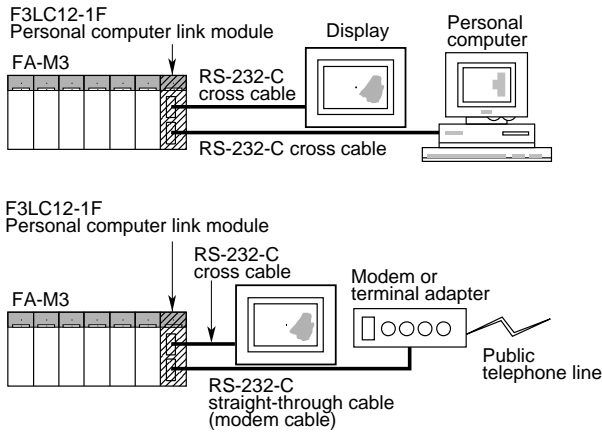


Right Side View



Note: This figure is drawn with the panel cover removed.

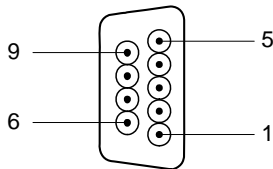
Configuration Example



External Connection Diagram

The module is connected to a personal computer or display through an RS-232-C connector.

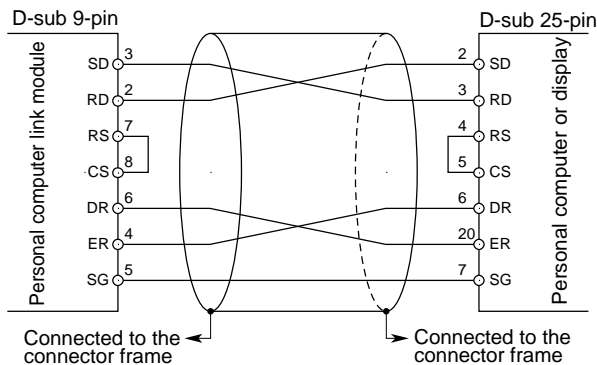
Connector Specifications



D-sub 9-pin connector (female)

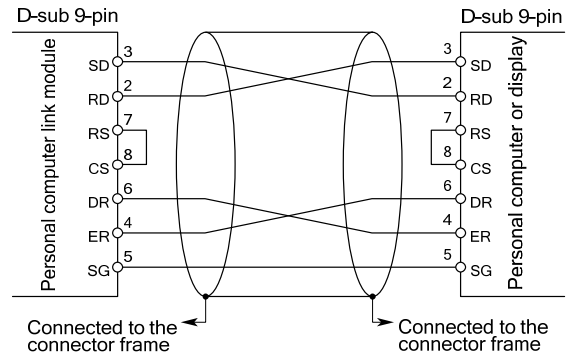
| Pin No. | Signal Name | Name | Signal Direction | | Description |
|---------|-------------|---------------------|------------------|----|---|
| | | | FA- M3 | PC | |
| 2 | RD | Receive data | ← | → | |
| 3 | SD | Send data | → | ← | |
| 4 | ER | Data Terminal ready | → | → | Always output ON in RDY state |
| 5 | SG | Signal ground | ↔ | ↔ | |
| 6 | DR | Data set ready | ← | ← | Always on |
| 7 | RS | Request to send | → | → | Always output ON in RDY state |
| 8 | CS | Clear to send | ← | ← | Always input ON. Sending not allowed when input is OFF. |

Cabling Example (for 25-pin device)



Note: The pin assignments on the personal computer or display shown in this example assumes a D-sub 25-pin connector.

Cabling Example (for 9-pin device)



Note: The pin assignments on the personal computer or display shown in this example assumes a D-sub 9-pin connector.

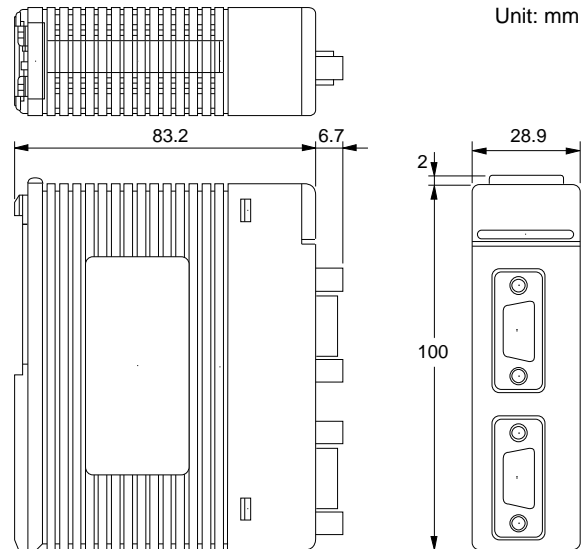
Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

Model and Suffix Codes

| Model | Suffix Code | Style Code | Option Code | Description |
|--------|-------------|------------|-------------|--------------------|
| F3LC12 | -1F | | | Two RS-232-C ports |

External Dimensions



General Specifications

F3LC11-2F Personal Computer Link Module

FA-M3

General

This F3LC11-2F Personal Computer Link Module is connected to a higher-level computer such as a personal computer or FA computer through an RS-422-A/RS-485 interface to provide a communication channel.

With the higher-level computer configured as the master station, the F3LC11-2F allows a maximum of 32 FA-M3 modules to be connected to the higher-level computer.

- It enables reading and writing of all FA-M3 devices.
- It does not require a transmission application program.
- It allows reading and writing of devices even when a ladder program is not running.
- It enables direct connection to a display having a programmable controller interface.
- It enables remote running and stopping of programs on FA-M3.
- It enables loading and saving of programs.
- It enables reading of program-related information (program name, size, block name, etc.) and error logs
- Up to 32 modules can be linked through an RS-422-A/ RS-485 interface.

Specifications

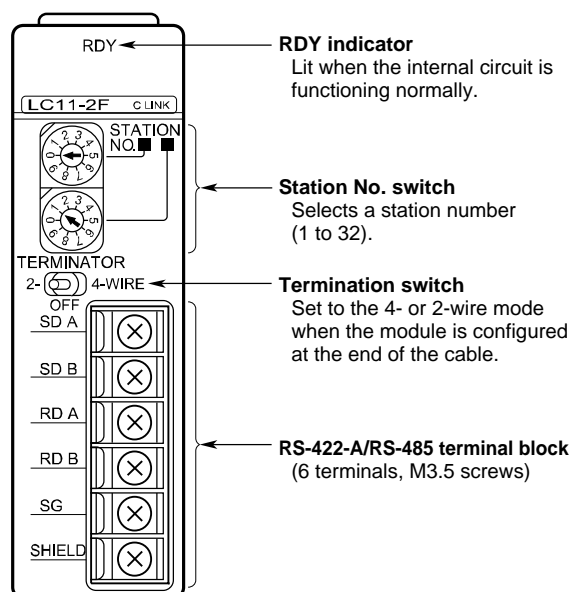
| Item | Specification |
|------------------------|---|
| Interface | Conforms to the EIA RS-422-A and EIA RS-485 standards |
| Transmission mode | Half-duplex, 4- or 2-wire system |
| Synchronization | Start-stop synchronization |
| Transmission speed | 300, 600, 1200, 2400, 4800, 9600, 14400, 19200, 28800, 38400, 57.6k, 76.8k, 115.2 kbps |
| Transmission media | Shielded twisted-pair cable (AWG20 - 16) |
| Transmission distance | 1200 m max. |
| Terminating resistance | 220 Ω (built-in resistor to be enabled for a terminal station using a switch) |
| Number of ports | 1 (isolated) |
| Data format | Start bit |
| | 1 |
| | Data length |
| | 7 or 8 bits |
| Error detection | Parity bit |
| | None, even or odd |
| Error detection | Stop bit |
| | 1 or 2 bits |
| Error detection | Parity check, checksum |
| Xon/Xoff control | None |
| Setup items | Transmission speed, data format, checksum, ending character, protection |
| Protocol | Proprietary protocol |
| Ending character | Yes or No |
| Protection feature | Yes or No |
| Access range | All sequence devices, BASIC common area, upload/download ladder program, RUN/STOP, read error log, read user log |
| Number of modules | F3SP21: 2 max. |
| | F3SP22, F3SP25, F3SP28, F3SP35, F3SP38, F3SP53, F3SP58, F3SP59, F3SP66, F3SP67, F3SP71, F3SP76, F3BP20 and F3BP30: 6 max. |
| | * Total number of modules including those which have similar functions (Ethernet interface module, FL-net interface module) |
| Current consumption | 350 mA |
| External connection | 6-point terminal block, M3.5 screws |
| External dimensions | 28.9 (W) x 100 (H) x 83.2 (D) mm* |
| Weight | 120 g |

*: Excluding protrusions (see external dimensions for details).

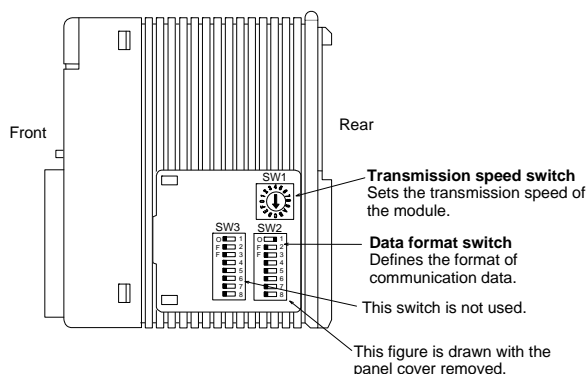


Components and Functions

■ Front View

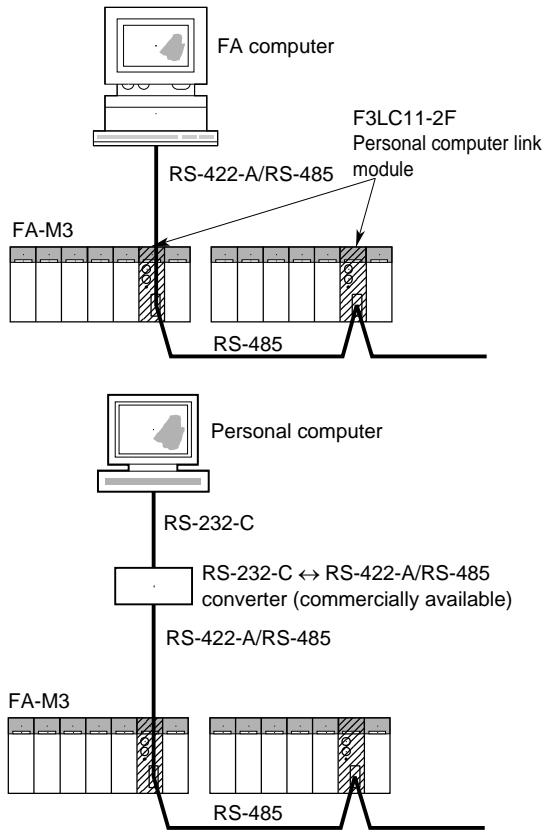


■ Right Side View



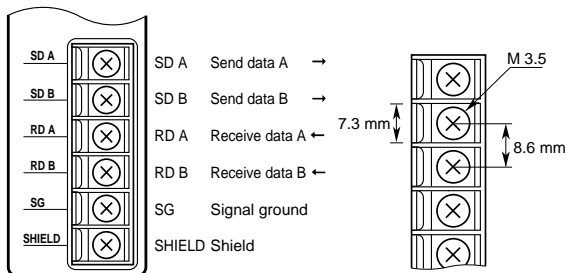
Configuration Example

The maximum total number of linked modules is 32.



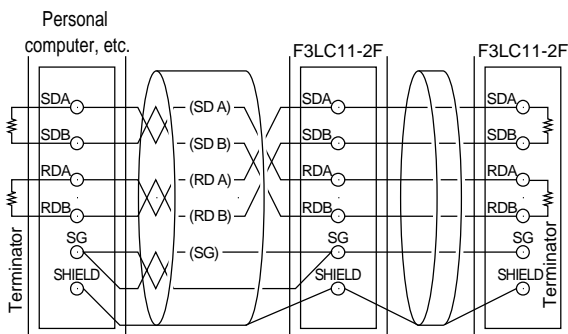
■ RS422-A/RS-485 Terminal Block & Cabling

● Terminal Block

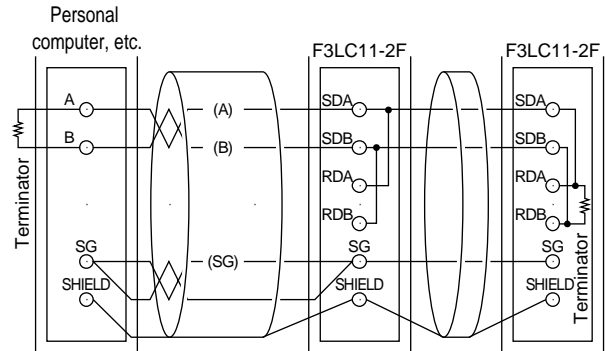


● Wiring Diagram

(1) 4-wire System



(2) 2-wire System



How to connect the shielding conductor (for 4-wire or 2-wire system)

- (1) Ground (connect to the SHIELD terminal) both ends of the shielding conductor of the twisted-pair cable. The SHIELD terminal of the F3LC11-2F module is connected internally to the FG terminal of the FA-M3 power supply module.
- (2) The F3LC11-2F module has a built-in terminator (220 Ω). When configuring the module at the end of a cable, set the terminator switch to either a 4- or 2-wire system.

Cables

Recommended cables for 2-wire systems:

KM80-□□□/KM81-□□□ (to be purchased separately).

* For details on KM80-□□□ and KM81-□□□, see "FA-M3 YHLS Master Module, YHLS Slave Units and YHLS Communication Cables" (GS 34M06H46-03E).

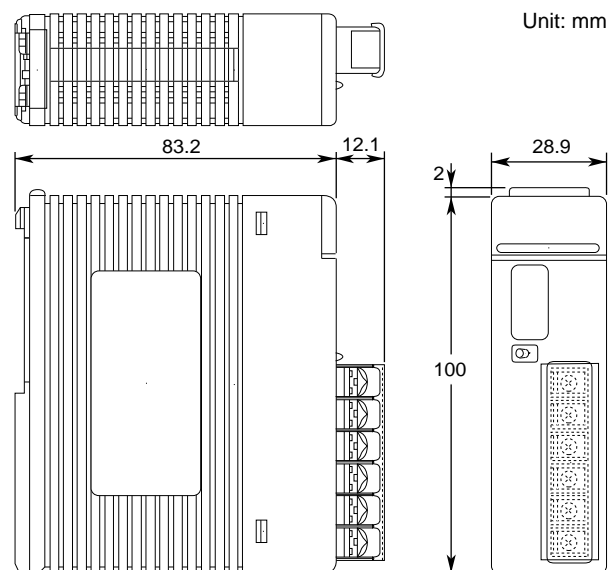
Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

Model and Suffix Codes

| Model | Suffix Code | Style Code | Option Code | Description |
|--------|-------------|------------|-------------|--------------------------|
| F3LC11 | -2F | | | One RS-422-A/RS-485 port |

External Dimensions



General Specifications

F3LC51-2N UT Link Module

FA-M3

General

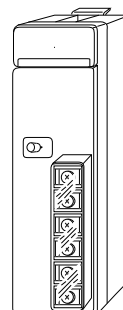
The F3LC51-2N UT Link Module enables the FA-M3 to be easily connected to external devices such as temperature controllers that support the FA-M3 personal computer link protocol and commands.

- Data of external devices are always refreshed. The module exchanges data with the external devices by directly accessing the module's registers, without requiring a communication program.
- It can also exchange data when events occur.
- A single module can support up to 32 external devices at a maximum cable distance of 1200 m using RS-485 communications.

Specifications

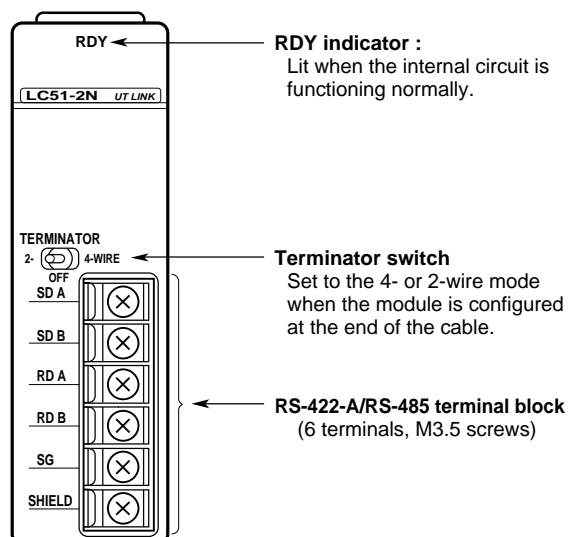
| Item | Specification |
|------------------------------|--|
| Interface | Conforms to the EIA RS-422-A and EIA RS-485 standards. |
| Transmission mode | Half-duplex, 4- or 2-wire system |
| Synchronization | Start-stop synchronization |
| Transmission speed | 300, 600, 1200, 2400, 4800, 9600, 19200, 31250, 38400 bps |
| Transmission media | Shielded twisted-pair cable (AWG20 - 16) |
| Transmission distance | 1200 m max. |
| Number of connected stations | 32 max. (depending on external instruments) |
| Terminating resistance | 220 Ω (built-in resistor to be enabled for a terminal station using a switch) |
| Number of ports | 1 (isolated) |
| Data format | Start bit |
| | 1 |
| | Data length |
| | 7 or 8 bits |
| Data format | Parity bit |
| | None, even or odd |
| Data format | Stop bit |
| | 1 or 2 bits |
| Protocol | Proprietary protocol |
| Access range | All control data |
| Current consumption | 290 mA |
| External connection | 6-point terminal block, M3.5 screws |
| External dimensions | 28.9 (W) x 100 (H) x 83.2 (D) mm* |
| Weight | 130 g |

*: Excluding protrusions (see external dimensions for details).

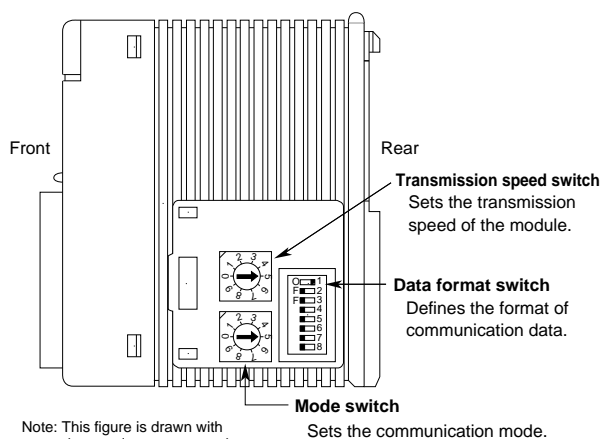


Components and Functions

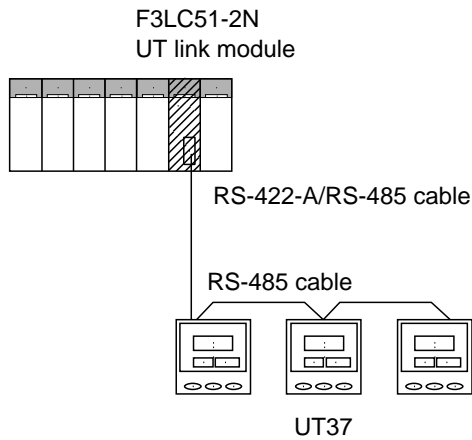
■ Front View



■ Right Side View

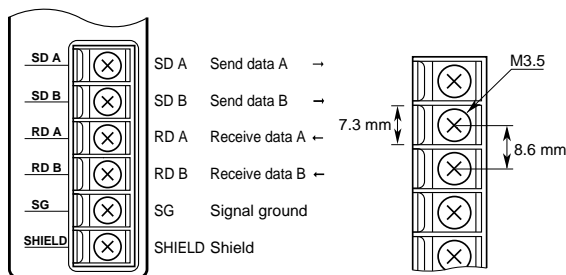


Configuration Example



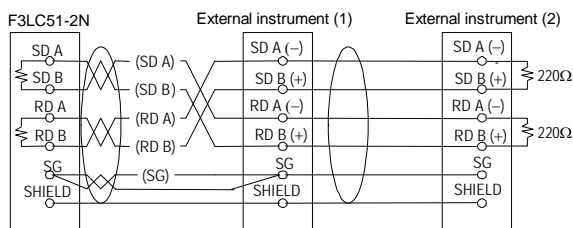
■ RS422-A/RS-485 Terminal Block & Cabling

● Terminal Block

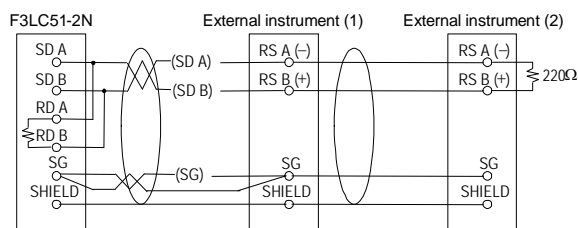


● Wiring Diagram

4-wire System



2-wire System



How to connect the shielding conductor (for 4-wire or 2-wire system)

- (1) Ground (connect to the SHIELD terminal) both ends of the shielding conductor of the twisted-pair cable. The SHIELD terminal of the F3LC51-2N module is connected internally to the FG terminal of the FA-M3 power supply module.
- (2) The F3LC51-2N module has a built-in terminator (220 Ω). When configuring the module at the end of a cable, set the terminator switch to either a 4- or 2-wire system.

Cables

Recommended cables for 2-wire systems:

KM80-□□□/KM81-□□□ (to be purchased separately).

* For details on KM80-□□□ and KM81-□□□, see "FA-M3 YHLS Master Module, YHLS Slave Units and YHLS Communication Cables" (GS 34M06H46-03E).

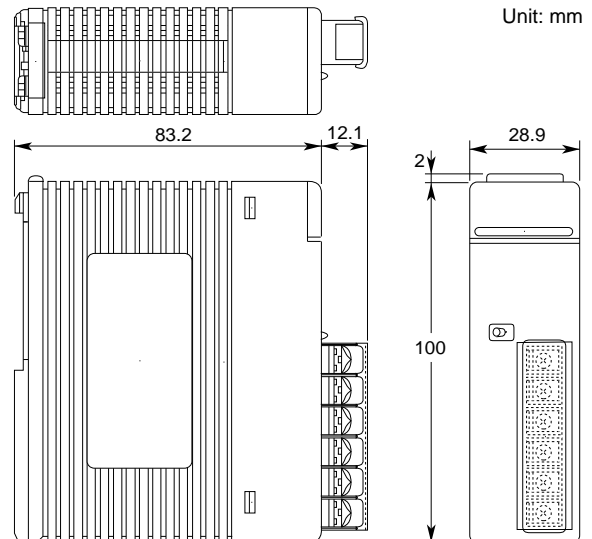
Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

Model and Suffix Codes

| Model | Suffix Code | Style Code | Option Code | Description |
|--------|-------------|------------|-------------|---|
| F3LC51 | -2N | | | One RS-422-A / RS-485 port connected to a temperature controller. |

External Dimensions



General Specifications

F3RZ81-0F Ladder Communication Module (RS-232-C)

FA-M3

General

The F3RZ81-0F Ladder Communication Module provides RS-232-C communication capability from a sequence CPU module under the control of a ladder program. It has one port using a D-sub 9-pin connector. It can communicate with devices at a maximum distance of 15 m.

Features

- Maximum transmission rate of 115.2 kbps.
- All input relays are interrupt-capable.

Specifications

| Item | | Specification |
|--------------------------------|---|---|
| Connection method | | Point to point |
| Transmission mode | | Full-duplex/half-duplex |
| Synchronization | | Start-stop synchronization |
| Communication protocol | | No protocol |
| Data format | Character length | 7 or 8 bits |
| | Stop bit length | 1 or 2 bits |
| | Parity bit | None, even or odd |
| Transmission speed | | 300, 600, 1200, 2400, 4800, 9600, 14400, 19200, 28800, 38400, 57600, 76800, or 115200 bps |
| Control lines | RS control | 1: Always on. 2: Turn on before sending. |
| | DR check | 1: Ignore DR when sending. 2: Send only when DR is on. |
| | CD check | 1: Ignore CD when sending. 2: Send only when CD is off. |
| | ER control | 1: On (ready) 2: Off (not ready) |
| Communication buffers | Send buffer | Text buffer (3584 bytes max.)*1 |
| | Receive buffer | 8192-byte rotary buffer (FIFO buffer) |
| Format of received text | Start character | - Yes or No - Any single character |
| | End character (terminator) | - Yes or No - Up to 2 characters long, any characters |
| | Text length | Can be specified as any number between 1 and 3584 |
| | Character-to-character timeout interval | 0 to 32760 ms in 1 ms increments, accurate to 1 ms (0 means not monitored) |
| Clear-to-send timeout interval | | 0 to 32760 ms in 1 ms increments, accurate to 1 ms (0 means not monitored) |
| Break transmission interval | | 1 to 32760 ms in 1 ms increments, accurate to 1 ms |
| Transmission distance | | 15 m max. |
| Number of ports | | 1 (not isolated) |
| Current consumption | | 320 mA |
| External dimensions | | 28.9 (W) x 100 (H) x 83.2 (D) mm* |
| Weight | | 120 g |

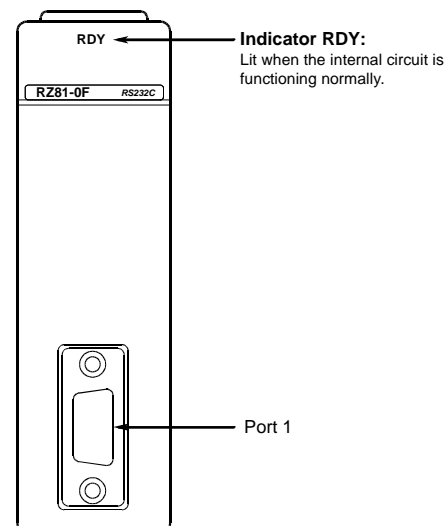
*: Excluding protrusions (see external dimensions for details).

*1: The send/receive data register size can be changed to accommodate up to 3584 bytes.

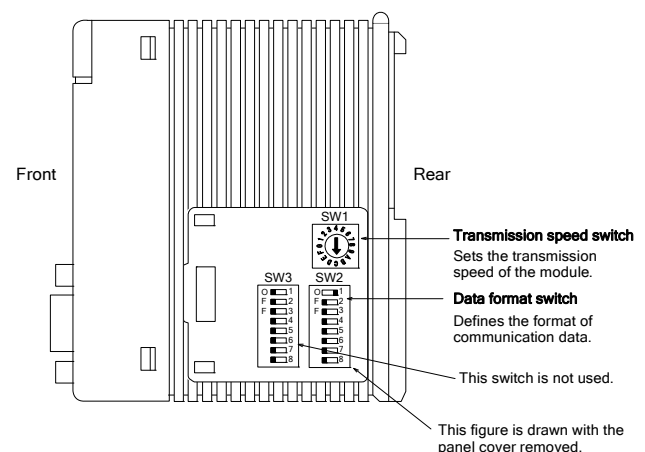


Components and Functions

■ Front View

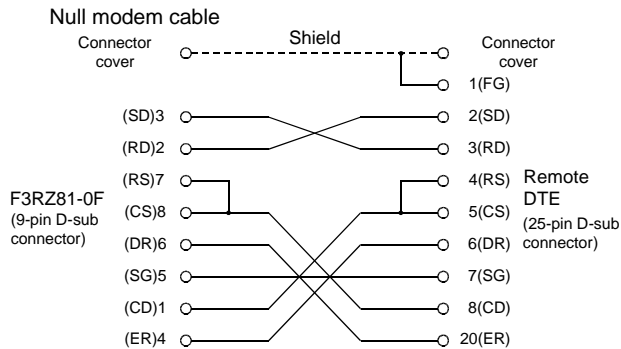


■ Right Side View



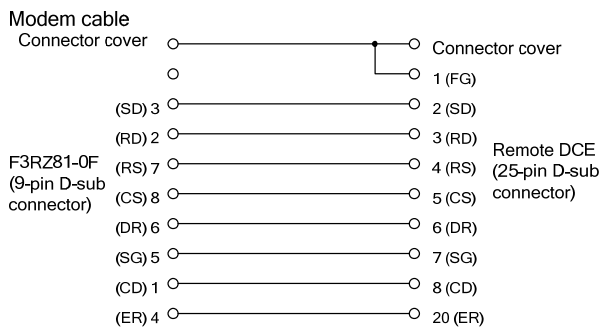
External Connection Diagram

■ Connecting an RS-232-C Device (DTE: Data Terminal Equipment)



Note: The remote DTE is assumed to have a D-sub 25-pin connector. An example of a cable suitable for the above configuration is Yokogawa's YCB215.

■ Connecting a Modem (DCE: Data Communication Equipment)

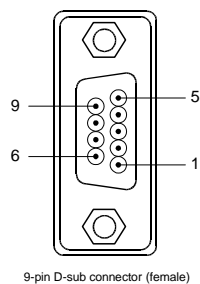


Note: The remote DCE is assumed to have a D-sub 25-pin connector. An example of a cable suitable for the above configuration is Yokogawa's YCB211.

How to connect the shielding conductor (for DTE or DCE)

- (1) Use a cable with connectors protected by metal covers or metal-plated covers. Connect the shielding conductor directly to the metal covers.
- (2) The connector shell of the F3RZ81-0F module is connected internally to the FG terminal of the FA-M3 power supply module.

■ Connector Specifications



| Pin No. | Signal Name | Name | Signal Direction | | Signal Monitored | Description* |
|---------|-------------|---------------------|------------------|----|------------------|--|
| | | | FA-M3 | PC | | |
| 1 | CD | Data carrier detect | ← | | Yes | Sends data as follows: 1. Ignore CD when sending (default). 2. Send only when CD is off. |
| 2 | RD | Receive data | ← | | — | |
| 3 | SD | Send data | → | | — | |
| 4 | ER | Data terminal ready | → | | — | 1. On when powered (default). 2. On/off by software. |
| 5 | SG | Signal ground | ↔ | | — | |
| 6 | DR | Data set ready | ← | | Yes | Used to check whether the remote station can receive data. 1. Ignore DR when sending (default). 2. Send data only when DR is on. |
| 7 | RS | Request to send | → | | — | Used when sending data to the remote station. 1. Always on (default). 2. Turn on before sending. |
| 8 | CS | Clear to send | ← | | Yes | Clear to send signal from the remote station. The module can send data only when this signal is on. |
| 9 | — | (Not used) | — | — | — | |

*: Specify 1 or 2 using software.

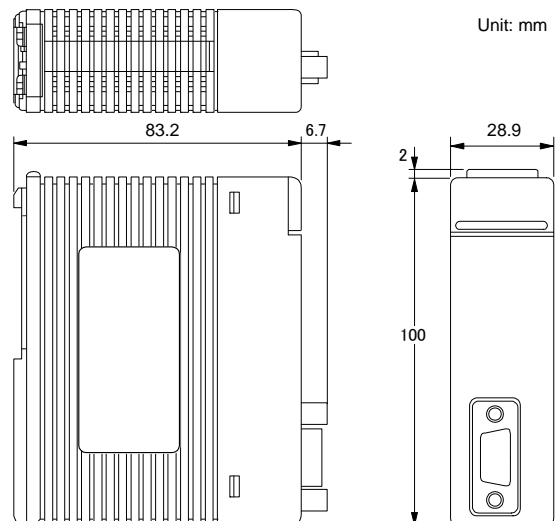
Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

Model and Suffix Codes

| Model | Suffix Code | Style Code | Option Code | Description |
|--------|-------------|------------|-------------|--------------------------|
| F3RZ81 | -0F | | | 115200 bps max., 1 ports |

External Dimensions



General Specifications

FA-M3

F3RZ82-0F Ladder Communication Module (RS-232-C)

General

The F3RZ82-0F Ladder Communication Module provides RS-232-C communication capability from a sequence CPU module under the control of a ladder program. It has two ports using two D-sub 9-pin connectors. It can communicate with devices at a maximum distance of 15 m.

Features

- The two ports operate independently at a maximum transmission rate of 115.2 kbps.
- All input relays are interrupt-capable.

Specifications

| Item | | Specification |
|--------------------------------|---|---|
| Connection method | | Point to point |
| Transmission mode | | Full-duplex/half-duplex |
| Synchronization | | Start-stop synchronization |
| Communication protocol | | No protocol |
| Data format | Character length | 7 or 8 bits |
| | Stop bit length | 1 or 2 bits |
| | Parity bit | None, even or odd |
| Transmission speed | | 300, 600, 1200, 2400, 4800, 9600, 14400, 19200, 28800, 38400, 57600, 76800, or 115200 bps |
| Control lines | RS control | 1: Always on. 2: Turn on before sending. |
| | DR check | 1: Ignore DR when sending. 2: Send only when DR is on. |
| | CD check | 1: Ignore CD when sending. 2: Send only when CD is off. |
| | ER control | 1: On (ready) 2: Off (not ready) |
| Communication buffers | Send buffer | Text buffer (3584 bytes max.) ^{*1} |
| | Receive buffer | 8192-byte rotary buffer (FIFO buffer) |
| Format of received text | Start character | - Yes or No - Any single character |
| | End character (terminator) | - Yes or No - Up to 2 characters long, any characters |
| | Text length | Can be specified as any number between 1 and 3584 ^{*1} |
| | Character-to-character timeout interval | 0 to 32760 ms in 1 ms increments, accurate to 1 ms (0 means not monitored) |
| Clear-to-send timeout interval | | 0 to 32760 ms in 1 ms increments, accurate to 1 ms (0 means not monitored) |
| Break transmission interval | | 1 to 32760 ms in 1 ms increments, accurate to 1 ms |
| Transmission distance | | 15 m max. |
| Number of ports | | 2 (not isolated) |
| Current consumption | | 350 mA |
| External dimensions | | 28.9 (W) x 100 (H) x 83.2 (D) mm [*] |
| Weight | | 120 g |

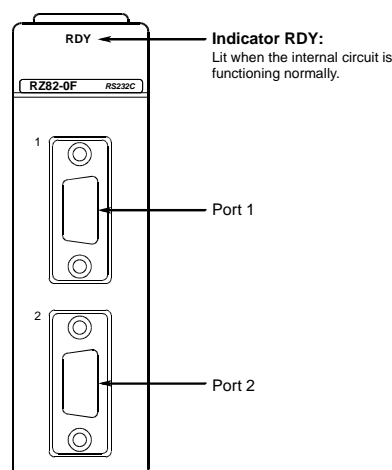
*: Excluding protrusions (see external dimensions for details).

*1: The send/receive data register size can be changed to accommodate up to 3584 bytes.

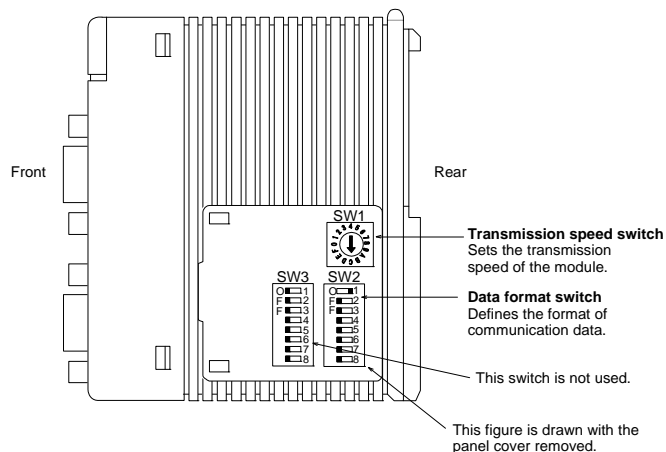


Components and Functions

■ Front View

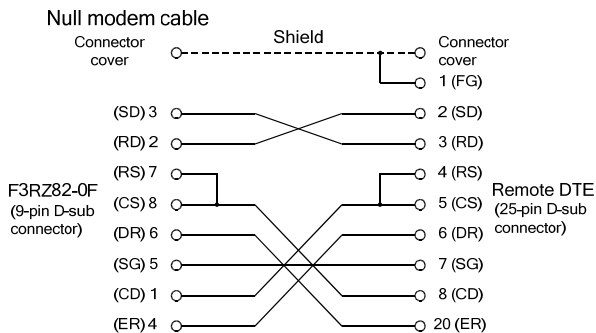


■ Right Side View



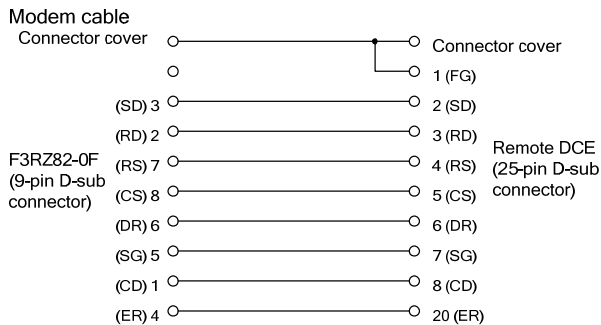
External Connection Diagram

■ Connecting an RS-232-C Device (DTE: Data Terminal Equipment)



Note: The remote DTE is assumed to have a D-sub 25-pin connector. An example of a cable suitable for the above configuration is Yokogawa's YCB215.

■ Connecting a Modem (DCE: Data Communication Equipment)

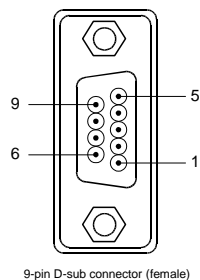


Note: The remote DCE is assumed to have a D-sub 25-pin connector. An example of a cable suitable for the above configuration is Yokogawa's YCB211.

How to connect the shielding conductor (for DTE or DCE)

- (1) Use a cable with connectors protected by metal covers or metal-plated covers. Connect the shielding conductor directly to the metal covers.
- (2) The connector shell of the F3RZ82-0F module is connected internally to the FG terminal of the FA-M3 power supply module.

■ Connector Specifications



| Pin No. | Signal Name | Name | Signal Direction | | Signal Monitored | Description* |
|---------|-------------|---------------------|------------------|----|------------------|--|
| | | | FA- M3 | PC | | |
| 1 | CD | Data carrier detect | ← | | Yes | Sends data as follows: 1. Ignore CD when sending (default). 2. Send only when CD is off. |
| 2 | RD | Receive data | ← | | — | |
| 3 | SD | Send data | → | | — | |
| 4 | ER | Data terminal ready | → | | — | 1. On when powered (default). 2. On/off by software. |
| 5 | SG | Signal ground | ↔ | | — | |
| 6 | DR | Data set ready | ← | | Yes | Used to check whether the remote station can receive data. 1. Ignore DR when sending (default). 2. Send data only when DR is on. |
| 7 | RS | Request to send | → | | — | Used when sending data to the remote station. 1. Always on (default). 2. Turn on before sending. |
| 8 | CS | Clear to send | ← | | Yes | Clear to send signal from the remote station. The module can send data only when this signal is on. |
| 9 | — | (Not used) | — | — | — | |

*: Specify 1 or 2 using software.

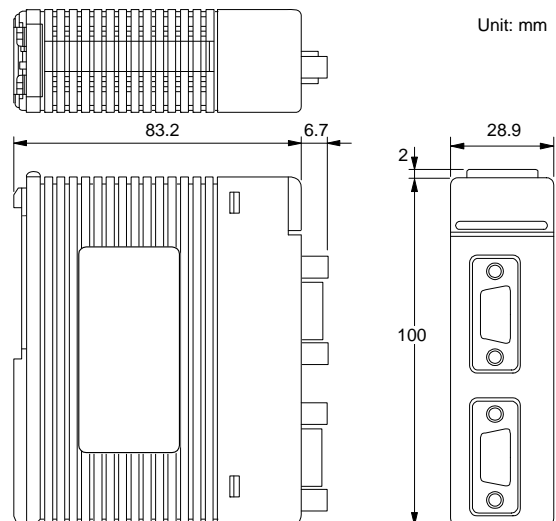
Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

Model and Suffix Codes

| Model | Suffix Code | Style Code | Option Code | Description |
|--------|-------------|------------|-------------|--------------------------|
| F3RZ82 | -0F | | | 115200 bps max., 2 ports |

External Dimensions



General Specifications

FA-M3

F3RZ91-0F Ladder Communication Module (RS-422-A/RS-485)

General

The F3RZ91-0F Ladder Communication Module provides RS-422-A or RS-485 communication capability from a sequence CPU module under the control of a ladder program. It has one port using a terminal block. It can communicate with devices at a maximum distance of 1200 m.

Features

- The maximum transmission rate is 115.2 kbps.
- All input relays are interrupt-capable.

Specifications

| Item | | Specification |
|-----------------------------|---|---|
| Connection method | | Point to point |
| Transmission mode | | Full-duplex/half-duplex |
| Synchronization | | Start-stop synchronization |
| Communication protocol | | No protocol |
| Data format | Character length | 7 or 8 bits |
| | Stop bit length | 1 or 2 bits |
| | Parity bit | None, even or odd |
| Transmission speed | | 300, 600, 1200, 2400, 4800, 9600, 14400, 19200, 28800, 38400, 57600, 76800, or 115200 bps |
| Communication buffers | Send buffer | Text buffer (1792 bytes max.) ^{*1} |
| | Receive buffer | 8192-byte rotary buffer (FIFO buffer) |
| Format of received text | Start character | - Yes or No - Any single character |
| | End character (terminator) | - Yes or No - Up to 2 characters long, any characters |
| | Text length | Can be specified as any number between 1 and 1792 ^{*1} |
| | Character-to-character timeout interval | 0 to 32760 ms in 1 ms increments, accurate to 1 ms (0 means not monitored) |
| Break transmission interval | | 1 to 32760 ms in 1 ms increments, accurate to 1 ms |
| Transmission distance | | 1200 m max. |
| Number of ports | | 1 (isolated) |
| Current consumption | | 350 mA |
| External dimensions | | 28.9 (W) x 100 (H) x 83.2 (D) mm* |
| Weight | | 120 g |

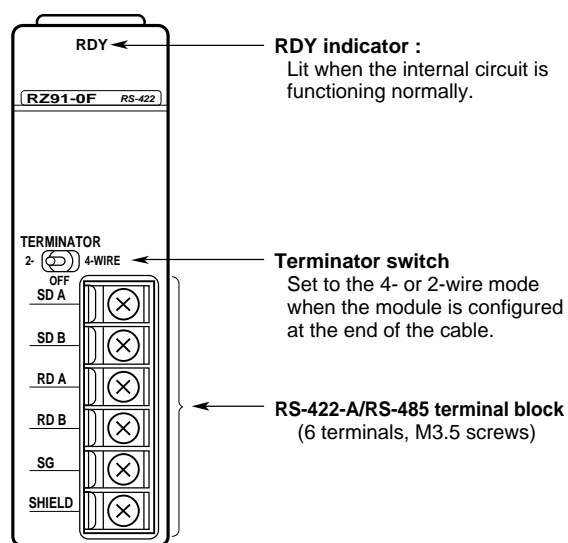
*: Excluding protrusions (see external dimensions for details).

*1: The send/receive data register size can be changed to accommodate up to 1792 bytes.

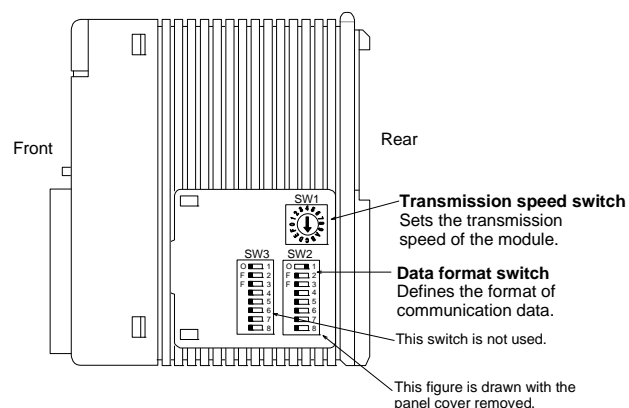


Components and Functions

■ Front View



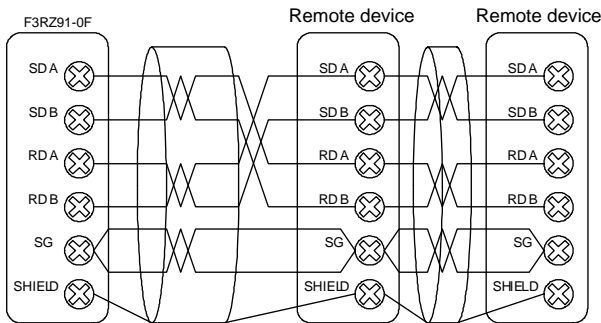
■ Right Side View



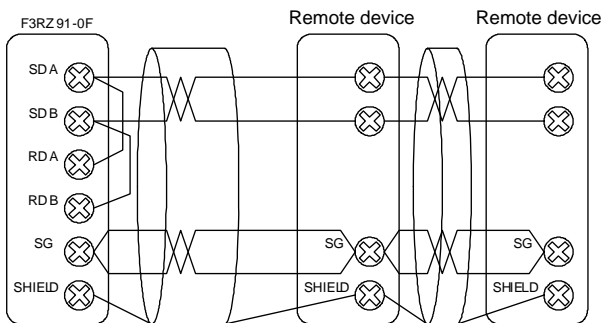
External Connection Diagram

■ Point-to-point Configuration

(1) 4-wire System



(2) 2-wire System

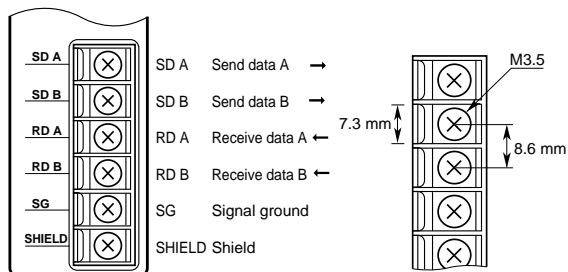


Note: In a 2-wire system, SDA and RDA, as well as SDB and RDB, must be shorted with a wire at the terminal block.

How to connect the shielding conductor (for 4-wire or 2-wire system)

- (1) Ground (connect to the SHIELD terminal) both ends of the shielding conductor of the twisted-pair cable. The SHIELD terminal of the F3RZ91-0F module is connected internally to the FG terminal of the FA-M3 power supply module.
- (2) The F3RZ91-0F module has a built-in terminator (220 Ω). When configuring the module at the end of a cable, set the terminator switch to either a 4- or 2-wire system.

Terminal Block



Cables

Recommended cables for 2-wire systems:
KM80-□□□/KM81-□□□ (to be purchased separately).

* For details on KM80-□□□ and KM81-□□□, see
“FA-M3 YHLS Master Module, YHLS Slave Units and
YHLS Communication Cables” (GS 34M06H46-03E).

Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

Model and Suffix Codes

| Model | Suffix Code | Style Code | Option Code | Description |
|--------|-------------|------------|-------------|-------------------------|
| F3RZ91 | -0F | | | 115200 bps max., 1 port |

External Dimensions

