# General **Specification**

FA-M3 F3CX04-0N Temperature Monitoring Module

GS 34M6H11-03E

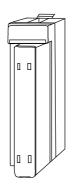
#### ■ General

The F3CX04-0N is a temperature monitoring module for the FA-M3.

- It occupies a single slot but can monitor four channels of temperature inputs.
- It features both high speed and high performance. The input sampling period is 200 ms (for four channels).
  - The input conversion accuracy is 0.1% of full scale, and the input resolution is 0.1°C.
- The inputs are of the universal input type. Thermocouple, RTD or DC voltage input signal type may be selected and connected for each channel.
- As input conditions and other data that are needed for temperature monitoring are stored in the module, no parameter setup is required at system startup.
- Individual input channels are isolated from each other, as well as from the internal circuit.

#### Model and Suffix Codes

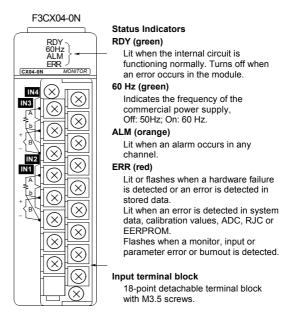
| Model      | Suffix<br>Code | Style<br>Code | Option<br>Code | Description                                     |
|------------|----------------|---------------|----------------|---|
| F3CX0<br>4 | -0N            | _             | _              | 4 channels of universal input; single-slot size |



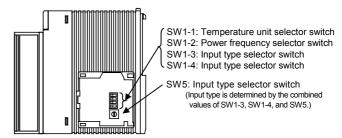
FA-M3

### Components and Functions

#### Front view



#### Right side view



Note: This is the right side view of the module with its cover removed.

### **■** Specifications

### **General Specifications**

|  | Item  | Specification   |  |  |  |  |
|--|---|---|--|--|--|--|
|  |   | F3CX04-0N   |  |  |  |  |
| Number o                               | f channels  | 4   |  |  |  |  |
| Isolation                              | Between input terminals and internal circuit        | Isolated by photocouplers and transformers (tested for 1500 V AC                                      |  |  |  |  |
| isolation                              | Between input terminals                             | voltage withstanding)   |  |  |  |  |
| Alarm type                             | es  | 4 types of alarm: upper and lower limit alarms, with and without waiting.                             |  |  |  |  |
| Number of alarm outputs (input relays) |   | 4 points per channel (output for each channel can be selected from any of the four alarm types above) |  |  |  |  |
| Alarm ON                               | -delay function                                     | Yes   |  |  |  |  |
| Warm-up                                |   | 30 minutes min.   |  |  |  |  |
| Max. allov                             | vable ambient temperature change rate <sup>*1</sup> | 10°C/h max.   |  |  |  |  |
| Mounting position                      |   | Horizontal or inverted orientation not allowed  |  |  |  |  |
| External connection                    |   | 18-point terminal block with M3.5 screws  |  |  |  |  |
| External dimensions <sup>*2</sup>      |   | 28.9 (W) x 100 (H) x 106.1 (D) mm   |  |  |  |  |
| Current consumption                    |   | 440 mA at 5 V DC  |  |  |  |  |
| Weight                                 |   | 200 g   |  |  |  |  |

<sup>\*1:</sup> The stated accuracy for the reference junction compensation for thermocouple input is not guaranteed if this ambient temperature change rate is

#### **Input Specifications**

|                                      | Item                       |              | Specification  |  |  |  |  |
|--------------------------------------|----------------------------|--------------|--|--|--|--|--|
| Input sampling per                   | iod                        |              | 200 ms per 4 CH, or 100 ms per 2 CH  |  |  |  |  |
| Input types and ranges <sup>-1</sup> |                            |              | Universal input (individual inputs separately configurable by software or collectively by hardware) Thermocouple input: 15 ranges RTD input: 9 ranges DC mV input: 2 ranges DC V input: 4 ranges |  |  |  |  |
| Input accuracy                       |                            |              | ± 0.1% of F.S.*1   |  |  |  |  |
| Burnout<br>detection                 | Detection                  | Thermocouple | Thermocouples or RTDs are checked for burnout. Selectable as Upscale, Downscale or None. 100 nA max.   |  |  |  |  |
|                                      | current                    | RTD          | 100 nA max.  |  |  |  |  |
| Reference junction compensation      | Thermocouple <sup>*2</sup> |              | ± 2.0°C (0 to 55°C)  |  |  |  |  |
| Measuring current                    | RTD                        |              | Approx. 270 μA   |  |  |  |  |
| Allowable input wiring resistance    | RTD                        |              | 10 $\Omega$ max. per wire (three wires must have the same resistance)  |  |  |  |  |
| Allowable signal source              | Thermocou<br>DC mV inpu    |              | 250 Ω max.   |  |  |  |  |
| resistance                           | DC V input                 |              | 2 kΩ max.  |  |  |  |  |
| Input insulation resistance          |                            |              | 1 MΩ min.  |  |  |  |  |
| Allowable input voltage range        |                            |              | -20 to 20 V DC   |  |  |  |  |
| Noise reduction*3                    | Common mode                |              | 120 dB (50/60 Hz)  |  |  |  |  |
| Noise reduction                      | Normal mode                |              | 40 dB (50/60 Hz)   |  |  |  |  |
| Effect of ambient t                  | emperature                 |              | Input stability: ± 0.01%/°C or ± 1μV/°C, whichever is greater  |  |  |  |  |

<sup>\*2:</sup> Outside dimensions excluding protrusions (for details, see the Extension Dimensions diagram).

<sup>\*1:</sup> See Table 1, "Instrument Range and Accuracy (for high resolution operation) 1/2".

\*2: This value assumes that all input and output terminals are correctly wired (that is, solderless termination, wiring, and connection are correct).

\*3: This value assumes that the power supply frequency is correctly selected.

Table 1 Instrument Range and Accuracy (for high resolution operation with SW1-1 set to OFF) 1/4

|                   |                             |  | Input Typ | e Selector | Switch*3 |                     |                       |                                 |
|-------------------|-----------------------------|--|-----------|------------|----------|---------------------|-----------------------|---------------------------------|
| Input<br>Category | Input<br>Type <sup>*1</sup> | Instrument Default<br>Range <sup>2</sup> | SW1-3     | SW1-4      | SW5      | Software<br>Setting | Accuracy*4            | Resolution*2                    |
| S                 | oftware sett                | ting (factory setting)                   | OFF       | OFF        | 0        |                     | fault ranges ma       | y be specified following codes. |
|                   |                             | -200.0 to 1370.0°C                       |           |            | 1        | 1 (\$01)            | ± 0.5°C*5             | 0.1°C*5                         |
|                   | K*5                         | -200.0 to 1000.0°C                       |           |            | 2        | 2 (\$02)            | ± 0.5°C*5             | 0.1°C*5                         |
|                   |                             | -200.0 to 500.0°C                        |           |            | 3        | 3 (\$03)            | ± 0.5°C*6             | 0.1°C*6                         |
|                   |                             | -200.0 to 1200.0°C                       |           |            | 4        | 4 (\$04)            | ± 0.5°C*′             | 0.1°C*′                         |
|                   | J                           | -200.0 to 500.0°C                        |           |            | 5        | 5 (\$05)            | ± 0.5°C*8             | 0.1°C <sup>*8</sup>             |
| Thermocouple      | Т                           | -270.0 to 400.0°C                        |           |            | 6        | 6 (\$06)            | ± 0.5°C*9             | 0.1°C <sup>*9</sup>             |
| ПО                | B*10                        | 0.0 to 1600.0°C                          |           | OFF        | 7        | 7 (\$07)            | ± 1.0°C*10            | 0.1°C*10                        |
| 00                | S*11                        | 0.0 to 1600.0°C                          | OFF       |            | 8        | 8 (\$08)            | ± 1.0°C*11            | 0.1°C*11                        |
| E                 | R*11                        | 0.0 to 1600.0°C                          |           |            | 9        | 9 (\$09)            | ± 1.0°C*11            | 0.1°C*11                        |
| ا ۾               | N                           | -200.0 to 1300.0°C                       |           |            | Α        | 10 (\$0A)           | ± 0.6°C*12            | 0.1°C*12                        |
| -                 | E                           | -270.0 to 1000.0°C                       |           |            | В        | 11 (\$0B)           | ± 0.5°C*13            | 0.1°C*13                        |
|                   | L                           | -200.0 to 900.0°C                        |           |            | С        | 12 (\$0C)           | ± 0.6°C               | 0.1°C                           |
|                   | U                           | -200.0 to 400.0°C                        |           |            | D        | 13 (\$0D)           | ± 0.6°C               | 0.1°C                           |
|                   | W*14                        | 0.0 to 1600.0°C                          |           |            | E        | 14 (\$0E)           | ± 0.8°C <sup>14</sup> | 0.1°C <sup>14</sup>             |
|                   | Platinel 2                  | 0.0 to 1390.0°C                          |           |            | F        | 15 (\$0F)           | ± 0.6°C               | 0.1°C                           |
|                   |                             | -200.0 to 500.0°C                        |           | ON         | 0        | 16 (\$10)           | ± 0.4°C               | 0.1°C                           |
|                   | JPt100                      | -200.0 to 200.0°C                        |           |            | 1        | 17 (\$11)           | ± 0.4°C               | 0.1°C                           |
|                   | JPITOU                      | 0.0 to 300.0°C                           |           |            | 2        | 18 (\$12)           | ± 0.3°C               | 0.1°C                           |
|                   |                             | 0.00 to 150.00°C                         |           |            | 3        | 19 (\$13)           | ± 0.20°C              | 0.02°C                          |
| RTD               |                             | -200.0 to 850.0°C                        | OFF       |            | 4        | 20 (\$14)           | ± 0.4°C               | 0.1°C                           |
| LE.               |                             | -200.0 to 500.0°C                        |           |            | 5        | 21 (\$15)           | ± 0.4°C               | 0.1°C                           |
|                   | Pt100                       | -200.0 to 200.0°C                        |           |            | 6        | 22 (\$16)           | ± 0.4°C               | 0.1°C                           |
|                   |                             | 0.0 to 300.0°C                           |           |            | 7        | 23 (\$17)           | ± 0.3°C               | 0.1°C                           |
|                   |                             | 0.00 to 150.00°C                         |           |            | 8        | 24 (\$18)           | ± 0.20°C              | 0.02°C                          |
|                   | DC mV                       | 0 to 10.00 mV DC                         |           |            | 9        | 25 (\$19)           |                       |                                 |
| ge                | input*15                    | 0 to 100.0 mV DC                         |           |            | Α        | 26 (\$1A)           |                       |                                 |
| DC voltage        |                             | 0.000 to 1.000 V DC                      | *16       | ON         | В        | 27 (\$1B)           | ± 0.1% of inst        | rument range                    |
| >                 | DC V                        | 0.000 to 5.000 V DC                      | 10        | ON         | D        | 29 (\$1D)           | ± 1 digit*15          | Ĭ                               |
| 1 8               | input*15                    | 1.000 to 5.000 V DC                      |           | <br>       | E        | 30 (\$1E)           | 1                     |                                 |
|                   |                             | 0.00 to 10.00 V DC                       |           |            | F        | 31 (\$1F)           | 1                     |                                 |

- Applicable standard is JIS/IEC/DIN (ITS-90) for thermocouples and RTD. \*1: \*2:
- For thermocouples K, B, S, R, and W, instrument default ranges may be changed to wider ranges (see the notes below). However, if the instrument range exceeds 1600°C, the resolution becomes twice of the indicated value. Furthermore, the actual range for acceptable input is
- Data stored in the EEPROM is initialized to follow the hardware switch when power is turned on.

  This accuracy applies if the ambient temperature is 25 ± 5°C and the input value is within the instrument range. If the input type is thermocouple \*3: \*4: and reference junction compensation is used, you should also take into consideration the accuracy of the reference junction compensation.
- \*5: For K-type thermocouples, the instrument range may be set from -270.0 to 1370.0°C. The accuracy and resolution depend on measured temperatures as follows:
  -270.0 to -200.0°C: Neither accuracy or resolution is guaranteed.

  - -200.0 to 0.0°C: ±1.0°C accuracy, 0.2°C resolution
- For K-type thermocouples, the accuracy and resolution depend on measured temperatures as follows: -200.0 to -180.0°C: ±0.9°C accuracy, 0.2°C resolution -180.0 to -100.0°C: ±0.6°C accuracy, 0.1°C resolution \*6:
- \*7: For J-type thermocouples, the accuracy and resolution depend on measured temperatures as follows: -200.0 to -100.0°C: ±1.0°C accuracy, 0.2°C resolution
- For J-type thermocouples, the accuracy and resolution depend on measured temperatures as follows: -200.0 to -150.0 °C: ±0.6 °C accuracy, 0.1 °C resolution For T-type thermocouples, the accuracy and resolution depend on measured temperatures as follows: \*9:
- -270.0 to -200.0°C: ±3.5°C accuracy, 0.5°C resolution
  -200.0 to -100.0°C: ±1.0°C accuracy, 0.1°C resolution
  For B-type thermocouples, the instrument range may be set from 0.0 to 1800.0°C. The accuracy and resolution depend on measured \*10: temperatures as follows:

  0.0 to 300.0°C: Neither accuracy nor resolution is guaranteed.
- 300.0 to 900.0°C: ±2.5°C accuracy, 0.3°C resolution

  For S-type and R-type thermocouples, the instrument range may be set from 0.0 to 1700.0°C. The accuracy and resolution depend on \*11: measured temperatures as follows: 0.0 to 200.0°C: ±1.5°C accuracy, 0.2°C resolution
- \*12:
- \*13:
  - -270.0 to -200.0°C: ±6.5°C accuracy, 2.0°C resolution -200.0 to -100.0°C: ±1.0°C accuracy, 0.2°C resolution
- For W-type thermocouples, the instrument range may be set from 0.0 to 2300.0°C. The accuracy and resolution depend on measured \*14: temperatures as follows
- 0.0 to 100.0°C: ±1.0°C accuracy, 0.2°C resolution

  Resolution is determined by the upper and lower limits for the instrument range, as well as the upper and lower scaling limits. It is represented \*15:
- by one digit.
  "-" means that the value is ignored. \*16:

\*8:

Table 1 Instrument Range and Accuracy (for low resolution operation with SW1-1 set to OFF) 2/4

| _                 |                             |                             | Input Typ | e Selecto | r Switch*3 |                             |  |                  |  |
|-------------------|-----------------------------|-----------------------------|-----------|-----------|------------|-----------------------------|--|------------------|--|
| Input<br>Category | Input<br>Type <sup>*1</sup> | Instrument Default<br>Range | SW1-3     | SW1-4     | SW5        | Software<br>Setting         | Accuracy*4   | Resolution*2     |  |
|                   | Softw                       | are setting                 | ON        | OFF       | 0          | Instrument de by software u | Instrument default ranges may be specified by software using one of the following codes. |                  |  |
|                   |                             | -200 to1370°C               |           |           | 1          | 33 (\$21)                   | ± 2°C*5  | 1°C <sup>™</sup> |  |
|                   | K*5                         | -200 to1000°C               |           |           | 2          | 34 (\$22)                   | ± 2°C*5  | 1°C*5            |  |
|                   |                             | -200 to500°C                |           |           | 3          | 35 (\$23)                   | ± 2°C  | 1°C              |  |
|                   | J                           | -200 to 1200°C              |           | OFF       | 4          | 36 (\$24)                   | ± 2°C  | 1°C              |  |
|                   | J                           | -200 to 500°C               |           |           | 5          | 37 (\$25)                   | ± 2°C  | 1°C              |  |
| <u>se</u>         | Т                           | -270 to 400°C               |           |           | 6          | 38 (\$26)                   | ± 2°C*6  | 1°C              |  |
| lno               | B*7                         | 0 to 1600°C                 | ON        |           | 7          | 39 (\$27)                   | ± 2°C*7  | 1°C*7            |  |
| ၂                 | S*8                         | 0 to 1600°C                 |           |           | 8          | 40 (\$28)                   | ± 2°C  | 1°C              |  |
| Thermocouple      | R <sup>*9</sup>             | 0 to 1600°C                 |           |           | 9          | 41 (\$29)                   | ± 2°C  | 1°C              |  |
| ĮĚ                | N                           | -200 to 1300°C              |           |           | Α          | 42 (\$2A)                   | ± 2°C*9  | 1°C              |  |
|                   | E                           | -270 to 1000°C              |           |           | В          | 43 (\$2B)                   | ± 2°C*10   | 1°C*10           |  |
|                   | L                           | -200 to 900°C               |           |           | С          | 44 (\$2C)                   | ± 2°C  | 1°C              |  |
|                   | U                           | -200 to 400°C               |           |           | D          | 45 (\$2D)                   | ± 2°C  | 1°C              |  |
|                   | W*11                        | 0 to 1600°C                 |           |           | Е          | 46 (\$2E)                   | ± 2°C  | 1°C              |  |
|                   | Platinel 2                  | 0 to 1390°C                 |           |           | F          | 47 (\$2F)                   | ± 2°C  | 1°C              |  |
|                   |                             | -200 to 500°C               |           |           | 0          | 48 (\$30)                   | ± 2°C  | 1°C              |  |
|                   | JPt100                      | -200 to 200°C               |           |           | 1          | 49 (\$31)                   | ± 2°C  | 1°C              |  |
|                   | 31 (100                     | 0 to 300°C                  |           |           | 2          | 50 (\$32)                   | ± 2°C  | 1°C              |  |
|                   |                             | 0.0 to 150.0°C              |           |           | 3          | 51 (\$33)                   | ± 0.3°C  | 0.1°C            |  |
| RTD               |                             | -200 to 850°C               | ON        | ON        | 4          | 52 (\$34)                   | ± 2°C  | 1°C              |  |
| "                 |                             | -200 to 500°C               |           |           | 5          | 53 (\$35)                   | ± 2°C  | 1°C              |  |
|                   | Pt100                       | -200 to 200°C               |           |           | 6          | 54 (\$36)                   | ± 2°C  | 1°C              |  |
|                   |                             | 0 to 300°C                  |           |           | 7          | 55 (\$37)                   | ± 2°C  | 1°C              |  |
|                   |                             | 0.0 to 150.0°C              |           |           | 8          | 56 (\$38)                   | ± 0.3°C  | 0.1°C            |  |

- \*1: Applicable standard is JIS/IEC/DIN (ITS-90) for thermocouples and RTD.
- \*2: For thermocouples K, B, S, R, and W, instrument default ranges may be changed to wider ranges (see the notes below). Furthermore, the actual range for acceptable input is instrument range±5%.
- \*3: Data stored in the EEPROM is initialized to follow the hardware switch when power is turned on.
- \*4: This accuracy applies if the ambient temperature is  $25 \pm 5^{\circ}$ C and the input value is within the instrument range. If the input type is thermocouple and reference junction compensation is used, you should also take into consideration the accuracy of the reference junction compensation.
- \*5: For K-type thermocouples, the upper and lower range limits may be set from -270 to 1370°C. The accuracy and resolution depend on measured temperatures as follows:
  - -270 to -200  $^{\circ}\text{C}$  : Neither accuracy nor resolution is guaranteed.
- \*6: For T-type thermocouples, the accuracy and resolution depend on measured temperatures as follows:
  - -270 to -200°C: ±4°C accuracy, 1°C resolution
- \*7: For B-type thermocouples, the upper and lower range limits may be set from 0 to 1800°C. The accuracy and resolution depend on measured temperatures as follows:
  - 0 to 300°C: Neither accuracy nor resolution is guaranteed.
  - 300 to 900°C: ±3°C accuracy, 1°C resolution
- \*8: For S-type and R-type thermocouples, the upper and lower range limits may be set from 0 to 1700°C.
- \*9: For N-type thermocouples, the accuracy and resolution depend on measured temperatures as follows:
  - -200 to 0°C: ±3°C accuracy, 1°C resolution
- \*10: For E-type thermocouples, the detailed accuracy and resolution are as follows:
  - -270 to -200°C: ±8°C accuracy, 2°C resolution
  - -200 to 1000°C: ±2°C accuracy, 1°C resolution
- \*11: For W-type thermocouples, the upper and lower range limits may be set from 0 to 2300°C.

Table 1 Instrument Range and Accuracy (for high resolution operation with SW1-1 set to ON) 3/4

| >                 |                             |   | Input Typ | e Selector | Switch*3 |                     |  |                     |  |
|-------------------|-----------------------------|---|-----------|------------|----------|---------------------|--|---------------------|--|
| Input<br>Category | Input<br>Type <sup>*1</sup> | Instrument Default<br>Range <sup>*2</sup> | SW1-3     | SW1-4      | SW5      | Software<br>Setting | Accuracy*4   | Resolution*2        |  |
| s                 | oftware set                 | ting (factory setting)                    | OFF       | OFF        | 0        |                     | Instrument default ranges may be specified by software using one of the following codes. |                     |  |
|                   |                             | -328.0 to 2498.0°F                        |           |            | 1        | 1 (\$01)            | ± 1.0°F <sup>*5</sup>  | 0.2°F <sup>*5</sup> |  |
|                   | $K^{*5}$                    | -328.0 to 1832.0°F                        |           |            | 2        | 2 (\$02)            | ± 1.0°F*5  | 0.2°F*5             |  |
|                   |                             | -328.0 to 932.0°F                         |           |            | 3        | 3 (\$03)            | ± 1.0°F <sup>*6</sup>  | 0.2°F <sup>*6</sup> |  |
|                   |                             | -328.0 to 2192.0°F                        |           |            | 4        | 4 (\$04)            | ± 1.0°F*7  | 0.2°F*7             |  |
| Thermocouple      | J                           | -328.0 to 932.0°F                         |           |            | 5        | 5 (\$05)            | ± 1.0°F <sup>*8</sup>  | 0.2°F               |  |
|                   | Т                           | -454.0 to 752.0°F                         |           |            | 6        | 6 (\$06)            | ± 1.0°F <sup>*9</sup>  | 0.2°F <sup>*9</sup> |  |
|                   | B*10                        | 32 to 2912°F                              |           | OFF        | 7        | 7 (\$07)            | ± 2°F*10   | 1°F*10              |  |
|                   | S*11                        | 32 to 2912°F                              | OFF       |            | 8        | 8 (\$08)            | ± 2°F <sup>*11</sup>   | 1°F                 |  |
| μ                 | R*11                        | 32 to 2912°F                              |           |            | 9        | 9 (\$09)            | ± 2°F <sup>*11</sup>   | 1°F                 |  |
| Jhe               | N                           | -328.0 to 2372.0°F                        |           |            | Α        | 10 (\$0A)           | ± 1.2°F*12   | 0.2°F*12            |  |
|                   | E                           | -454.0 to 1832.0°F                        |           |            | В        | 11 (\$0B)           | ± 1.0°F*13   | 0.2°F*13            |  |
|                   | L                           | -328.0 to 1652.0°F                        |           |            | С        | 12 (\$0C)           | ± 1.2°F  | 0.2°F               |  |
|                   | U                           | -328.0 to 752.0°F                         |           |            | D        | 13 (\$0D)           | ± 1.2°F  | 0.2°F               |  |
|                   | W*14                        | 32 to 2912°F                              |           |            | Е        | 14 (\$0E)           | ± 2°F  | 1°F                 |  |
|                   | Platinel 2                  | 32.0 to 2534.0°F                          |           |            | F        | 15 (\$0F)           | ± 1.2°F  | 0.2°F               |  |
|                   |                             | -328.0 to 932.0°F                         |           | ON         | 0        | 16 (\$10)           | ± 0.8°F  | 0.2°F               |  |
|                   | JPt100                      | -328.0 to 392.0°F                         |           |            | 1        | 17 (\$11)           | ± 0.8°F  | 0.2°F               |  |
|                   | JPt100                      | 32.0 to 572.0°F                           | 1         |            | 2        | 18 (\$12)           | ± 0.6°F  | 0.2°F               |  |
|                   |                             | 32.0 to 302.0°F                           |           |            | 3        | 19 (\$13)           | ± 0.4°F  | 0.2°F               |  |
| RTD               |                             | -328.0 to 1562.0°F                        | OFF       |            | 4        | 20 (\$14)           | ± 0.8°F  | 0.2°F               |  |
| LE.               |                             | -328.0 to 932.0°F                         |           |            | 5        | 21 (\$15)           | ± 0.8°F  | 0.2°F               |  |
|                   | Pt100                       | -328.0 to 392.0°F                         |           |            | 6        | 22 (\$16)           | ± 0.8°F  | 0.2°F               |  |
|                   |                             | 32.0 to 572.0°F                           |           |            | 7        | 23 (\$17)           | ± 0.6°F  | 0.2°F               |  |
|                   |                             | 32.0 to 302.0°F                           |           |            | 8        | 24 (\$18)           | ± 0.4°F  | 0.2°F               |  |
|                   | DC mV                       | 0 to 10.00 mV DC                          |           |            | 9        | 25 (\$19)           |  |                     |  |
| ge                | input*15                    | 0 to 100.0 mV DC                          |           |            | Α        | 26 (\$1A)           |  |                     |  |
| DC voltage        |                             | 0.000 to 1.000 V DC                       | *16       | ON         | В        | 27 (\$1B)           | ± 0.1% of inst   | rument range        |  |
| >                 | DC V                        | 0.000 to 5.000 V DC                       | _ 10      | ON         | D        | 29 (\$1D)           | ± 1 digit <sup>*15</sup>   |                     |  |
|                   | input*15                    | 1.000 to 5.000 V DC                       |           |            | E        | 30 (\$1E)           | _  |                     |  |
| _                 | l                           | 0.00 to 10.00 V DC                        |           |            | F        | 31 (\$1F)           |  |                     |  |

- Applicable standard is JIS/IEC/DIN (ITS-90) for thermocouples and RTD.
- \*1: \*2: For thermocouples K, B, S, R, and W, instrument default ranges may be changed to wider ranges (see the notes below). Furthermore, the actual range for acceptable input is instrument range±5%. Data stored in the EEPROM is initialized to follow the hardware switch when power is turned on.
- \*3:
- \*4: This accuracy applies if the ambient temperature is 77°F±9°F and the input value is within the instrument range. If the input type is thermocouple and reference junction compensation is used, you should also take into consideration the accuracy of the reference junction compensation.
- \*5: For K-type thermocouples, the instrument range may be set from -454.0 to 2498.0°F. The accuracy and resolution depend on measured temperatures as follows:

  -454.0 to -328.0°F: Neither accuracy or resolution is guaranteed.

  -328.0 to 32.0°F: ±2.0°F accuracy, 0.4°F resolution
- For K-type thermocouples, the accuracy and resolution depend on measured temperatures as follows: -328.0 to -292.0°F: ±2.0°F accuracy, 0.4°F resolution -292.0 to -148.0°F: ±1.2°F accuracy, 0.2°F resolution \*6:
- For J-type thermocouples, the accuracy and resolution depend on measured temperatures as follows: -328.0 to -148.0°F: ±2.0°F accuracy, 0.4°F resolution

  For J-type thermocouples, the accuracy and resolution depend on measured temperatures as follows: \*7:
- \*8:
- \*9:
- -328.0 to -238.0°F: ±1.2°F accuracy, 0.2°F resolution

  For T-type thermocouples, the accuracy and resolution depend on measured temperatures as follows:

  -454.0 to -328.0°F: ±6.5°F accuracy, 1.0°F resolution

  -328.0 to -148.0°F: ±2.0°F accuracy, 0.2°F resolution

  For B-type thermocouples, the instrument range may be set from 32 to 3272°F. The accuracy and resolution depend on measured \*10: temperatures as follows:
- 32 to 572°F: Neither accuracy nor resolution is guaranteed.
  572 to 1652°F: ±5°F accuracy, 1°F resolution
  For S-type and R-type thermocouples, the instrument range may be set from 32 to 3092°F. The accuracy and resolution depend on measured \*11: temperatures as follows:

  32 to 3092°F: ±3°F accuracy, 1°F resolution

  For N-type thermocouples, the accuracy and resolution depend on measured temperatures as follows:
- \*12:
- \*13:
- 14:
- -328.0 to 32.0°F: ±2.5°F accuracy, 0.6°F resolution depend on measured temperatures as follows:
  -454.0 to -328.0°F: ±12.0°F accuracy, and resolution depend on measured temperatures as follows:
  -454.0 to -328.0°F: ±12.0°F accuracy, 4.0°F resolution
  -328.0 to -148.0°F: ±2.0°F accuracy, 0.4°F resolution
  For W-type thermocouples, the instrument range may be set from 32 to 4172°F.

  Resolution is determined by the upper and lower limits for the instrument range, as well as the upper and lower scaling limits. It is represented by the open digit. \*15: by one digit.
  "-" means that the value is ignored.
- \*16:

Table 1 Instrument Range and Accuracy (for low resolution operation with SW1-1 set to ON) 4/4

|                   |                             |                             | Input Typ | e Selecto | r Switch*3 | Software<br>Setting   |            | Resolution*2       |
|-------------------|-----------------------------|-----------------------------|-----------|-----------|------------|---|------------|--------------------|
| Input<br>Category | Input<br>Type <sup>*1</sup> | Instrument Default<br>Range | SW1-3     | SW1-4     | SW5        |   | Accuracy*4 |                    |
|                   | Softw                       | are setting                 | ON        | OFF       | 0          | Instrument default ranges may be specified by software using one of the following codes.  33 (\$21) $\pm 2^{\circ}F^{*5}$ $1^{\circ}F^{*5}$ |            |                    |
|                   |                             | -328 to 2498°F              |           |           | 1          | 33 (\$21)   | ± 2°F*5    | 1°F*5              |
|                   | K*5                         | -328 to 1832°F              |           |           | 2          | 34 (\$22)   | ± 2°F*5    | 1°F <sup>*5</sup>  |
|                   |                             | -328 to 932°F               |           |           | 3          | 35 (\$23)   | ± 2°F      | 1°F                |
|                   | J                           | -328 to 2192°F              |           | OFF       | 4          | 36 (\$24)   | ±2°F       | 1°F                |
|                   | J                           | -328 to 932°F               |           |           | 5          | 37 (\$25)   | ± 2°F      | 1°F                |
| <u>e</u>          | Т                           | -454 to 752°F               |           |           | 6          | 38 (\$26)   | ± 2°F*6    | 1°F                |
| Thermocouple      | B*7                         | 32 to 2912°F                | ON        |           | 7          | 39 (\$27)   | ± 2°F*7    | 1°F*7              |
|                   | S*8                         | 32 to 2912 °F               |           |           | 8          | 40 (\$28)   | ± 2°F      | 1°F                |
| L                 | R*9                         | 32 to 2912°F                |           |           | 9          | 41 (\$29)   | ± 2°F      | 1°F                |
| Ě                 | N                           | -328 to 2372°F              |           |           | Α          | 42 (\$2A)   | ± 2°F*9    | 1°F                |
|                   | E                           | -454 to 1832°F              |           |           | В          | 43 (\$2B)   | ± 2°F*10   | 1°F <sup>*10</sup> |
|                   | L                           | -328 to 1652°F              |           |           | С          | 44 (\$2C)   | ± 2°F      | 1°F                |
|                   | U                           | -328 to 752°F               |           |           | D          | 45 (\$2D)   | ±2°F       | 1°F                |
|                   | W*11                        | 32 to 2912°F                |           |           | Е          | 46 (\$2E)   | ± 2°F      | 1°F                |
|                   | Platinel 2                  | 32 to 2534°F                |           |           | F          | 47 (\$2F)   | ± 2°F      | 1°F                |
|                   |                             | -328 to 932°F               |           |           | 0          | 48 (\$30)   | ± 2°F      | 1°F                |
|                   | JPt100                      | -328 to 392°F               |           |           | 1          | 49 (\$31)   | ± 2°F      | 1°F                |
|                   | 31 (100                     | 32 to 572°F                 |           |           | 2          | 50 (\$32)   | ± 2°F      | 1°F                |
|                   |                             | 32 to 302°F                 |           |           | 3          | 51 (\$33)   | ±2°F       | 1°F                |
| RTD               |                             | -328 to 1562°F              | ON        | ON        | 4          | 52 (\$34)   | ±2°F       | 1°F                |
| L L               |                             | -328 to 932°F               | 7         |           | 5          | 53 (\$35)   | ± 2°F      | 1°F                |
|                   | Pt100                       | -328 to 392°F               | _         |           | 6          | 54 (\$36)   | ± 2°F      | 1°F                |
|                   |                             | 32 to 572°F                 | 1         |           | 7          | 55 (\$37)   | ± 2°F      | 1°F                |
|                   |                             | 32 to 302°F                 |           |           | 8          | 56 (\$38)   | ± 2°F      | 1°F                |

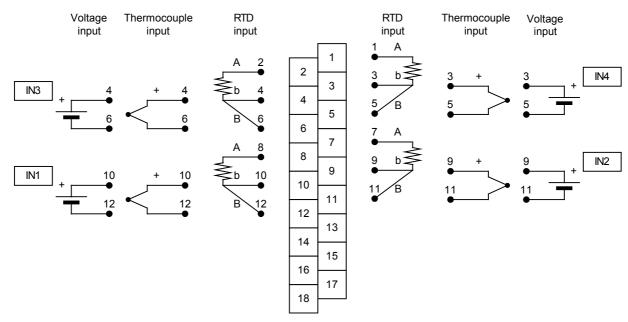
- \*1: Applicable standard is JIS/IEC/DIN (ITS-90) for thermocouples and RTD.
- \*2: For thermocouples K, B, S, R, and W, instrument default ranges may be changed to wider ranges (see the notes below). Furthermore, the actual range for acceptable input is instrument range±5%.
- \*3: Data stored in the EEPROM is initialized to follow the hardware switch when power is turned on.
- \*4: This accuracy applies if the ambient temperature is 77°F±9°F and the input value is within the instrument range. If the input type is thermocouple and reference junction compensation is used, you should also take into consideration the accuracy of the reference junction compensation.
- \*5: For K-type thermocouples, the upper and lower range limits may be set from -454 to 2498°F. The accuracy and resolution depend on measured temperatures as follows:
  - -454 to 328°F: Neither accuracy nor resolution is guaranteed.
- \*6: For T-type thermocouples, the accuracy and resolution depend on measured temperatures as follows:
  - -454 to -328°F: ±7°F accuracy, 1°F resolution
- \*7: For B-type thermocouples, the upper and lower range limits may be set from 32 to 3272°F. The accuracy and resolution depend on measured temperatures as follows:
  - 32 to 572°F: Neither accuracy nor resolution is guaranteed.
  - 572 to 1652°F: ±5°F accuracy, 1°F resolution
- \*8: For S-type and R-type thermocouples, the upper and lower range limits may be set from 32 to 3092°F. The accuracy and resolution depend on measured temperatures as follows:
  - 32 to 3092°F: ±3°F accuracy, 1°F resolution
- \*9: For N-type thermocouples, the accuracy and resolution depend on measured temperatures as follows:
  - -328 to  $32^{\circ}F$ :  $\pm 4^{\circ}F$  accuracy,  $1^{\circ}F$  resolution For E-type thermocouples, the detailed accuracy and resolution are as follows:

\*10:

- -454 to 328°F: ±12°F accuracy, 4°F resolution
- -328 to 148°F: ±3°F accuracy, 1°F resolution
  \*11: For W-type thermocouples, the upper and lower range limits may be set from 32 to 4172°F.

## **■** External Connection Diagram

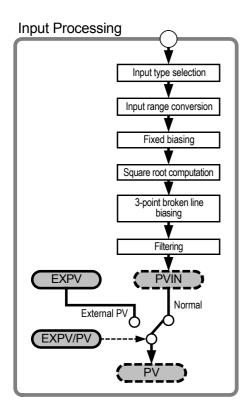
#### **Front View**



### **■** Functions List

| Category         | Functions                                     |                        | Description   |
|------------------|---|------------------------|---|
|                  | Input samplin                                 | g period               | Sets the input sampling period (limits the number of available channels).   |
| пg               | Monitoring mo                                 | ode selection          | Specifies monitoring mode for each of 2 channels.   |
| Monitoring       |   | Single input mode      | Basic function for independent operation  |
| Mor              | Monitoring mode                               | Two input changeover   | Switches between two measured inputs (e.g. using a register or measured value range) and handles them as one measured input (using a pair of 2 channels).   |
|                  |   | Disabled               | Channels specified as 'disabled' are not used.  |
|                  | Input type se                                 |                        | Sets input type using switches (for all channels) or software (for individual channels).  |
|                  | Power suppl<br>specification                  | y frequency            | Specifies the power supply frequency. An appropriate setting value will reduce common mode noise.   |
|                  | Input range s                                 | setting                | Sets input ranges.  |
|                  | PV range se                                   | tting                  | Sets PV range for two-input changeover mode.  |
|                  | Burnout selection                             |                        | Selectable from Up-scale, Down-scale, or OFF (no burnout detection) for thermocouple or RTD input open-circuit detection.   |
| ing              | Reference junction compensation               |                        | Sets thermocouple reference junction compensation to either On or Fixed Value.  |
| Input processing | Input operation functions                     | Broken-line biasing    | Specifies any temperature and its bias value. A compensation value based on the linear interpolation of the specified bias values is automatically added to a measured input. This function is particularly useful for a deteriorated sensor, for which input compensation is desirable.  |
| Input            |   | Fixed biasing          | Specifies a fixed bias value to be automatically added to measured input values. This function is useful when a measured input suffers a fixed deviation due to a known physical problem with a sensor, or when fine adjustment of measured input is desirable for better consistency with values indicated by other equipment, even though data deviation is within tolerance. |
|                  |   | Input filtering        | Filtering can be used to remove high frequency noise from measured inputs such as flow rate and pressure. Filtering is a first order delay numerical operation.   |
|                  |   | Square root extraction | Performs square root extraction on measured inputs. This function is useful for converting differential pressure signals (of orifice, nozzle, or other types of restriction flowmeter) to flow rate signals.  |
|                  | Two-input changeover                          |                        | Sets the two-input changeover mode to perform changeover based on temperature range, preset temperature value, or register value.   |
| u                | Alarm setup                                   |                        | Sets four alarms for each channel.  |
| Alarm            | Waiting                                       |                        | Suppresses alarm during the startup period after powering on until the operation stabilizes.  |
| 1                | Delay timer                                   |                        | Reports an alarm only if an alarm condition persists for a minimum duration.  |
|                  | Backup function<br>(Storing of preset values) |                        | Stores parameters to the EEPROM, which is writeable up to 1,000,000 times.  |

### **■** F3CX04 Function Block Diagram



## **■** Operating Environment

There is no restriction on the type of CPU modules that can be used with this module.

#### External Dimensions

