Introduction

When conducting continuous MLSS measurement, staining caused by constituent materials adhering to the MLSS detector can seriously affect measurement results; therefore, cleaning of the MLSS detector is essential maintenance. One of the cleaning methods is wiper washing. This method directly removes stains from the measuring surface of the MLSS detector.

The SS350G wiper-washing controller operates a wiper-washing device that is incorporated in the MLSS detector.

This equipment should be installed in a location that is not exposed to inflammable or explosive gases.

To realize the full capability of this product, read through the instruction manual before use. Throughout the instruction manual, important items with respect to handling are indicated by a Warning or Caution, depending upon the relative degree of importance. For safety reasons and to prevent the possibility of damaging the product it is advisable that the user strictly observe these items. The alert symbol below is used in this manual in association with a Warning advisory.

Example

⚠️ WARNING

Note: A ⚠️ mark is also used when the indicated item is related to safety.

Items that should be performed before using this controller and things you must know when reading this manual are explained below.

Verifying specifications

Upon taking receipt of the product, unpack carefully, checking that no damage has occurred during transport. SS350G wiper-washing controller is manufactured to user specifications. Check to ensure that the received product was manufactured to specification. Verification can be made by checking the model code indicated on the name plate. For details of the model codes used, see Section 1.2 (page 1-2).
Contents of This Instruction Manual

This instruction manual describes how to handle the product for installation, operation, inspection aid maintenance. For a better understanding of the product, other important information is also included.

For details of the operation of a SS400G MLSS Converter or SS300G MLSS Detector used in combination with this device, refer to their respective instruction manuals.

Instruction manuals provided with related devices of the EXA ss series SS400 MLSS metering system are as follows.

Manuals for associated equipment used with the EXA ss series SS400 MLSS metering system

<table>
<thead>
<tr>
<th>Model</th>
<th>Title of Manual</th>
<th>Manual no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>SS400G</td>
<td>Converter</td>
<td>IM 12E6B1-01E</td>
</tr>
<tr>
<td>SS300G</td>
<td>Detector</td>
<td>IM 12E6C1-01E</td>
</tr>
<tr>
<td>SS350G</td>
<td>Wiper Cleaning Controller</td>
<td>IM 12E6E1-01E</td>
</tr>
<tr>
<td>SS380G</td>
<td>Calibration Kit</td>
<td>IM 12E6D1-01E</td>
</tr>
<tr>
<td>PH8HG</td>
<td>Guide Holder</td>
<td>IM 12B7M2-01E</td>
</tr>
<tr>
<td>HH350G</td>
<td>Well Bucket Type Holder</td>
<td>IM 19H1B1-01E</td>
</tr>
<tr>
<td>DOX8HG</td>
<td>Submersion Type Holder</td>
<td>IM 19H1D2-01E</td>
</tr>
<tr>
<td>PB350G</td>
<td>Float Type Holder</td>
<td>IM 19H1E1-01E</td>
</tr>
<tr>
<td>PB360G</td>
<td>Vertical Float Type Holder</td>
<td>IM 19H1E2-01E</td>
</tr>
<tr>
<td>WTB10-SS</td>
<td>Relay Terminal Box (for MLSS and wiper cleaning)</td>
<td>IM 12E06W03-01E</td>
</tr>
</tbody>
</table>
After-Sales Warranty

- Do not modify the product.
- During the warranty period, for repair under warranty carry or send the product to the local sales representative or service office. Yokogawa will replace or repair any damaged parts and return the product to you.
- Before returning a product for repair under warranty, provide us with the model name and serial number and a description of the problem. Any diagrams or data explaining the problem would also be appreciated.
- If we replace the product with a new one, we won’t provide you with a repair report.
- Yokogawa warrants the product for the period stated in the pre-purchase quotation. Yokogawa shall conduct defined warranty service based on its standard. When the customer site is located outside of the service area, a fee for dispatching the maintenance engineer will be charged to the customer.
- In the following cases, customer will be charged repair fee regardless of warranty period.
  - Failure of components which are out of scope of warranty stated in instruction manual.
  - Failure caused by usage of software, hardware or auxiliary equipment, which Yokogawa did not supply.
  - Failure due to improper or insufficient maintenance by user.
  - Failure due to misoperation, misuse or modification which Yokogawa does not authorize.
  - Failure due to power supply (voltage, frequency) being outside specifications or abnormal.
  - Failure caused by any usage out of scope of recommended usage.
  - Any damage from fire, earthquake, a storm and flood, lightning, disturbance, riot, warfare, radiation, and other natural changes.
- Yokogawa does not warrant conformance with the specific application at the user site. Yokogawa will not bear direct/indirect responsibility for damage due to a specific application.
- Yokogawa will not bear responsibility when the user configures the product into systems or resells the product.
- Maintenance service and supplying repair parts will be covered for five years after the production ends. For repair this product, please contact the nearest sales office described in this instruction manual.
# Contents

Introduction ........................................................................................................................... i

After-Sales Warranty ......................................................................................................... iii

1. Overview ................................................................. 1-1

   1.1 Standard Specifications ................................................................. 1-1
   1.2 Model and Codes ................................................................. 1-2
   1.3 External View ................................................................. 1-3

2. Installation and Wiring ................................................................. 2-1

   2.1 Installation ........................................................................ 2-1

       2.1.1 Selection of Location ................................................................. 2-1
       2.1.2 Preparation for Installation ................................................................. 2-2
       2.1.3 Controller Mounting ................................................................. 2-3

   2.2 Wiring ........................................................................ 2-5

       2.2.1 Types of Wiring for Converter ................................................................. 2-5
       2.2.2 Cable Inlet Port ................................................................. 2-7
       2.2.3 Wiring for Power Supply ................................................................. 2-8
       2.2.4 Connecting the Wiper-Washing Device Cable (or dedicated extension cable) ................................................................. 2-9
       2.2.5 Wiring for Converter Cleaning Contact Cable ................................................................. 2-9
       2.2.6 Grounding Wiring ................................................................. 2-10

3. Operation ................................................................. 3-1

   3.1 Components and Functions ................................................................. 3-1

   3.2 Preparation for Operation ................................................................. 3-2

       3.2.1 Inspecting Wiring Installation ................................................................. 3-2
       3.2.2 Checking Cleaning Operation ................................................................. 3-2

   3.3 Steady Operation ................................................................. 3-2

       3.3.1 Operation Stopping and Restarting ................................................................. 3-2

4. Inspection and Maintenance ................................................................. 4-1

   4.1 Inspecting the Wiper Washing State ................................................................. 4-1

       4.1.1 Inspecting the Cleaning Effect ................................................................. 4-1

   4.2 Inspecting the SS350G Wiper-Washing Controller ................................................................. 4-2

       4.2.1 Replacing the Fuse ................................................................. 4-2

5. Troubleshooting ................................................................. 5-1

   5.1 Measures to Take When a Failure Occurs ................................................................. 5-1

       5.1.1 Failure Phenomenon and Cause ................................................................. 5-1

   5.2 Guide to Parts Replacement ................................................................. 5-1

       5.2.1 Inspecting / Replacing the Wiper ................................................................. 5-1
       5.2.2 Inspecting and Repairing the Wiper-Washing Device ................................................................. 5-1
       5.2.3 Inspecting and Repairing the Wiper-Washing Controller ................................................................. 5-1
1. Overview

When combined with a wiper-washing device incorporated into the MLSS detector and MLSS converter, the SS350G wiper-washing controller can be used to control an automatic wiper-washing system. The SS350G receives signals from the MLSS converter through a cable and supplies operating power to the wiper-washing device.

This chapter describes the specifications of the SS350G wiper-washing controller.

1.1 Standard Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Combined devices</td>
<td>EXAss series MLSS converter and wiper-washing device</td>
</tr>
<tr>
<td>Drive voltage</td>
<td>12 V DC</td>
</tr>
<tr>
<td>Cleaning contact input</td>
<td>No-voltage contact for cleaning start</td>
</tr>
<tr>
<td>ON input resistance</td>
<td>≤ 200 Ω</td>
</tr>
<tr>
<td>OFF input resistance</td>
<td>≥ 100 kΩ</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>-10° to 55 °C</td>
</tr>
<tr>
<td>Relative humidity</td>
<td>10 to 90% RH (non-condensing)</td>
</tr>
<tr>
<td>Construction</td>
<td>Complies with JIS C0920 watertight, IEC IP65 and NEMA TYPE 4X standards</td>
</tr>
<tr>
<td>Material</td>
<td>Casing = Molded aluminum alloy, Cover = Polycarbonate</td>
</tr>
<tr>
<td>Hood for sun protection (optional)</td>
<td>Carbon steel or Stainless steel</td>
</tr>
<tr>
<td>Mounting brackets (optional)</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>Finish</td>
<td>Baked polyurethane coating</td>
</tr>
<tr>
<td>Color</td>
<td>Casing = Frosty white (equivalent to Munsell 2.5Y8.4/1.2), Cover = Deep sea moss green (equivalent to Munsell 0.6GY3.1/2.0)</td>
</tr>
<tr>
<td>Installation</td>
<td>JIS 50A (50-mm nominal diameter) pipe-mounted, wall-mounted or panel-mounted</td>
</tr>
<tr>
<td>Supply voltage</td>
<td>100-240 V AC, 50/60 Hz, 24 V DC</td>
</tr>
<tr>
<td>Power consumption</td>
<td>18 VA maximum (AC power), 5 W maximum (DC power)</td>
</tr>
<tr>
<td>Weight</td>
<td>Approximately 2.5 kg</td>
</tr>
<tr>
<td>Dimensions</td>
<td>144 (W) × 144 (H) × 135 (D) (mm)</td>
</tr>
<tr>
<td>Cable inlet</td>
<td>Six ports, including sensor cable inlet; equipped with plastic watertight plugs equivalent to DIN PG13.5 (outer diameter of cable: 6-12 mm)</td>
</tr>
<tr>
<td>Cable terminal</td>
<td>0.13 to 4 mm² in size (connectable to pin terminals only)</td>
</tr>
<tr>
<td>Conduit adapter (optional)</td>
<td>G1/2 female thread or 1/2NPT thread</td>
</tr>
</tbody>
</table>
1.2 Model and Codes

<table>
<thead>
<tr>
<th>Model</th>
<th>Suffix Code</th>
<th>Option Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SS350G</td>
<td>-NN</td>
<td>-1</td>
<td>Controller for Wiper Cleaning</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-4</td>
<td>Always “NN”</td>
</tr>
</tbody>
</table>

Supply voltage: 100-240 V AC, 50/60 Hz, 24 V DC *1

Options:

<table>
<thead>
<tr>
<th>Option Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>/U</td>
<td>Pipe or wall mounting (stainless steel)</td>
</tr>
<tr>
<td>/PM</td>
<td>Panel mounting (stainless steel)</td>
</tr>
<tr>
<td>/H3</td>
<td>Hood for sun protection (carbon steel)</td>
</tr>
<tr>
<td>/H4</td>
<td>Hood for sun protection (stainless steel)</td>
</tr>
<tr>
<td>/SCT</td>
<td>With stainless-steel tag plate</td>
</tr>
<tr>
<td>/AFTG</td>
<td>G1/2 (female thread)</td>
</tr>
<tr>
<td>/ANSI</td>
<td>1/2NPT thread</td>
</tr>
</tbody>
</table>

*1 NOT 2-wire system

Accessories

<table>
<thead>
<tr>
<th>Item</th>
<th>Part number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spare fuse</td>
<td></td>
<td>Attached when option code “/U” is specified.</td>
</tr>
<tr>
<td>Pipe mounting bracket</td>
<td>K9171SS</td>
<td>Attached when option code “/PM” is specified.</td>
</tr>
<tr>
<td>Panel mounting bracket</td>
<td>K9171ST</td>
<td>Attached when option code “/H3” is specified.</td>
</tr>
<tr>
<td>Shading hood</td>
<td>K9663CA</td>
<td>Attached when option code “/H4” is specified.</td>
</tr>
<tr>
<td></td>
<td>K9663CC</td>
<td>Attached when option code “/SCT” is specified.</td>
</tr>
<tr>
<td>Stainless tag plate</td>
<td>Y9412NP</td>
<td>Attached when option code “/AFTG” is specified.</td>
</tr>
<tr>
<td>Conduit connection adapter</td>
<td>K9171SU</td>
<td>Attached when option code “/ANSI” is specified.</td>
</tr>
<tr>
<td></td>
<td>K9316AF</td>
<td>Attached when option code “/ANSI” is specified.</td>
</tr>
</tbody>
</table>
1.3 External View

Figure 1.1  Wiper-Washing Controller (1)
Pipe/Wall Mounting Brackets (Option Code: /U)

- Example of bracket used for pipe mounting

![Diagram of pipe mounting bracket]

Nominal 50 mm (OD 60.5 mm) mounting pipe

- Example of bracket used for wall mounting

![Diagram of wall mounting bracket]

Panel Mounting Brackets (Option Code: /PM)

![Diagram of panel mounting bracket]

Figure 1.2 Wiper-Washing Controller (2)
2. Installation and Wiring

The SS350G wiper-washing controller should be installed in a location where the operator can easily access the controller ON/OFF switch.

This chapter describes selection of an installation location and the mounting and wiring procedures.

2.1 Installation

2.1.1 Selection of Location

Install the SS350G wiper-washing controller in a location where the following conditions are met.

- Near the wiper-washing device
  Consider the cable length of the wiper-washing device that it is to be combined with (including the dedicated extension cable).
- No presence of corrosive gases
  Corrosive gases are not desirable because they may damage the electrical components in the controller.
- Little mechanical vibration
  Vibration may loosen the external wiring connections.
- Normal temperatures with very little fluctuation
  It is necessary for the temperature not to exceed the range of -10 to 55 °C.
- Humidity maintained between 10 and 90% RH
  Avoid choosing a location likely to be exposed to abnormally high or low humidity over a prolonged period. It is recommended that the converter be used at a humidity between 25% and 85% RH.
- No exposure to direct sunlight
  Direct sunlight may abnormally raise the temperature in the converter. If direct sunlight cannot be avoided, use a hood for shading (option).
2.1.2 Preparation for Installation

[Incorporation of Separate Attachments]
Optional parts specified with the option codes (hood, mounting bracket, adapter for conduit connection, etc.) are delivered as separate attachments. To avoid misplacing these parts, it is recommended that you attach them before installation. (For details of incorporation, refer to Section 1.3 and Subsection 2.1.3.)

[Installation Provisions]
Make provisions to secure the SS350G wiper-washing controller so that it is installed in a position suitable for easy operation.

(1) Pipe Mounting
The SS350G wiper-washing controller is secured to a stanchion (pipe) with a U-bolt.
Provide a rigid vertical pipe with an OD of 60.5 mm (a horizontal pipe is also acceptable).

(2) Wall Mounting
Secure the SS350G wiper-washing controller with three M8 bolts (not supplied). Carry out drilling on the mounting surface as shown in Figure 2.1.

![Figure 2.1 Drilling for Wall Mounting](image-url)

Figure 2.1 Drilling for Wall Mounting
2. Installation and Wiring

(3) Panel Mounting

As shown in Figure 2.2, make a panel cutout in the mounting position.

![Width of mounting bracket](image)

Figure 2.2 Cutout for Panel Mounting

2.1.3 Controller Mounting

(1) Pipe Mounting

Figure 2.3 shows the pipe mounting bracket and mounting procedure.

![Pipe Mounting Procedure](image)

Figure 2.3 Pipe Mounting Procedure
(2) Wall Mounting

Figure 2.4 illustrates the wall mounting procedure.

![Wall Mounting Procedure](image)

Note: The same mounting bracket and accessories as the pipe mounting bracket are included in the package. When mounting the controller on the wall, use the bracket only.

Figure 2.4 Wall Mounting Procedure

(3) Panel Mounting

Figure 2.5 illustrates the panel mounting procedure.

![Panel Mounting Procedure](image)

Mount the controller after inserting it into the panel cut opening.

Figure 2.5 Panel Mounting Procedure
2.2 Wiring

2.2.1 Types of Wiring for Converter

Perform the following types of wiring with the SS350G wiper-washing controller.

1. Wiring for power supply (refer to Subsection 2.2.3)
2. Wiring for wiper-washing device cable (refer to Subsection 2.2.4)
3. Wiring for converter cleaning contact output cable (refer to Subsection 2.2.5)
4. Ground wiring (refer to Subsection 2.2.6)

Provide the electrical wiring system with a switch to cut supply of power to the wiper-washing controller. Providing the switch makes it safe to remove the connection from the controller for repair, etc. To start or stop the controller during normal operation, use the power switch inside the converter.
Figure 2.6 SS350G Wiper-Washing Controller Connection Wiring

Remove the front cover and check that the power switch is set to OFF.
Also, set the switch (double-pole type) provided in the power wiring for the wiper-washing controller to OFF to cut off the power.

Remove the terminal cover and perform the following.

(1) Wiring for power supply
Attach the terminal cover and perform the following.

(2) Wiring for wiper-washing device cable (or the extension cable)
(3) Wiring for converter cleaning contact output cable
Attach the front cover and, in the last step, ground the unit.

*1: ALWAYS use a 6 to 12 mm thick shielded cable.
*2: ALWAYS ground (grounding resistance 100 Ω or less) the grounding terminal of the casing of the Controller. (Ground the power
cord instead only if the above grounding is not feasible. Do NOT use two-point grounding).
*3: ALWAYS use a 6 to 12 mm thick cable.
*4: Use the relay terminal box only if the Controller is installed separately from the MLSS wiper cleaning. (Normally, the terminal box
is unnecessary.)
*5: Specify this cable using the suffix code for a relay terminal box.
2.2.2 Cable Inlet Port

The SS350G wiper-washing controller includes six cable inlet ports. These ports are provided with cable glands conforming to cables with an OD of 6 to 12 mm.

Introduce each cable gland through each port as specified in Figure 2.7. If there is a cable inlet port that is not used, seal the opening to keep dust from getting in.

![Figure 2.7 Specified Application of Cable Inlet Ports](image)

If a cable is protected with a conduit, use an adapter (attached when option code: /AFTG is specified). Remove the cable glands from the A and F ports and attach the adapters and adapter cable glands (provided as accessories) in place of the above cable glands as shown in Figure 2.8.

No conduit work is required with detector cable inlet port B of the wiper-washing controller and C, D, and E, for which wiring is not done. In this case, use the attached cable gland as is.

⚠️ CAUTION

Be sure to use the WTB10-SS2 terminal box if it is necessary to protect all the wiring cables to the wiper-washing controller with conduits.

The cable (dedicated extension cable) between the relay terminal box and wiper-washing controller can be protected with a conduit. In this case, the adapter is attached to the relay terminal box (specification is required).

![Figure 2.8 Conduit Connecting Adapter](image)
2.2.3 Wiring for Power Supply

Supply AC power of 85 to 264 VAC, 50/160 Hz or DC power of 24 VDC ± 10%. Use the power supply that exceeds the usable range but that does not experience voltage fluctuations.

⚠️ CAUTION

For safe maintenance work:

To avoid electric shock or equipment damage, be sure to provide a switch (double-pole type) in the power supply wiring to interrupt the supply of power to the wiper-washing device.

[Cable to be Used]

Use a cable with a finished OD of 6 to 12 mm.

[Connecting Procedure]

1. End-treat the cable.
   Strip off about 40 mm of the cable insulation covering from the cable end and attach crimping terminal lugs conforming to terminal size 0.13 to 4 mm² to the end of each conductor.

2. Connect each cable conductor to terminals 1 and 2.
   When the cable is introduced into the converter, remove the assembled parts from the cable gland body located at cable inlet port F and pass the cable through these parts in the proper order.

3. Secure the cable.
   Adjust the cable length required in the converter and secure the cable by mounting the parts through which the cable passes to the cable gland body.

When connection to the power wiring terminals is completed, attach the terminal cover.
2.2.4 Connecting the Wiper-Washing Device Cable (or dedicated extension cable)

Ordinarily, the wiper-washing cable is connected directly to the wiper-washing controller. If the WTB10-SS2 terminal box is used, do the wiring by connecting the wiper-washing device cable to this relay terminal box and using the dedicated extension cable (attached to the WTB10-SS2 terminal box) between the relay terminal box and the wiper-washing controller. The ends of the wiper-washing device cable and dedicated extension cable are already finished.

Note: If a dedicated extension cable is to be used, connect it after examining both ends because the end treatment may differ at the cable end on the relay terminal box side and on the wiper-washing controller side.

[Connection Procedure]

(1) Connect each conductor of the cable to the predetermined terminals for W1, W2, and G. When the cable is introduced into the converter, remove the assembled parts from the cable gland body at the cable inlet port B and pass the cable through these parts in the proper order.

(2) Secure the cable. Adjust the cable length required in the converter and secure the cable by mounting the parts through which the cable passes to the cable gland body.

2.2.5 Wiring for Converter Cleaning Contact Cable

This wiring directs the cleaning contact output of the converter into the wiper-washing controller. The ON/OFF contact input can be identified with input resistance (ON: 200 Ω or less; OFF: 100 kΩ or more). For the cleaning contact, contact outputs S1, S2, or S3 at the SS400G MLSS converter are used. The cleaning contact at the SS400G MLSS converter is set to S3 upon shipment from the factory.

[Cable to be Used]

Use a shielded cable with a finished OD of 6 to 12 mm. Select 2 conductors.

[Connection Procedure]

(1) End-treat the cable.
Strip off about 40 mm of the cable insulation covering from the cable end.
Next, attach crimping terminal lugs conforming to terminal size 0.13 to 4 mm² to the end of the lead wire and each conductor.

(2) Connect each cable conductor to terminals C1 and C2.
When the cable is introduced into the converter, remove the assembled parts from the cable gland body at cable inlet port A and pass the cable through these parts in the proper order.

(3) Secure the cable.
Adjust the cable length required in the converter and secure the cable by mounting the parts through which the cable passes to the cable gland body. Refer to the SS400G MLSS Converter Instruction Manual for connection at the SS400G MLSS converter side. The cleaning contact at the SS400G MLSS converter is set to S3 upon shipment from the factory.
2.2.6 Grounding Wiring

The grounding terminal is located on the rear side of the case bottom, as shown in Figure 2.9.

Ground the terminal using a wire having a nominal cross section of 2 mm² or more, complying with JIS class 3 grounding (the ground resistance must be 100 Ω or less). The terminal screw size is M4. Attach a crimping terminal lug matching the M4 screw to the end of the wire.

![Grounding Terminal](image)

**Figure 2.9 Grounding Terminal**

⚠️ **CAUTION**

If grounding cannot be done from the case, do it on the power supply side using the power cable wiring. In this case, use a three-conductor cable or a two-conductor shielded cable for the power cord and connect the grounding wire to terminal 3 (for grounding) in the converter.
3. Operation

The operation of the SS350G wiper-washing controller is matched to the operation of the MLSS metering system.

3.1 Components and Functions

Removing the front cover reveals the power switch and fuse.

![Figure 3.1 Components and Function of SS350G Wiper-Washing Controller](image)
3.2 Preparation for Operation

Before beginning steady operation of the SS350G wiper-washing controller, check the wiring installation state.

3.2.1 Inspecting Wiring Installation

Check that wiring installation has been completed correctly:

- Check that the wiper-washing device cable is correctly connected to the wiper-washing controller terminals (W1, W2, and G).
- Check that the converter cleaning contact output cable is correctly connected to the wiper-washing controller terminals (C1 and C2).
- Check that the power to be supplied to wiper-washing controller terminals-L1 and L2 is of the specified voltage and that voltage fluctuation is within the allowable range. For safety’s sake, check that the fuse is attached correctly and that it is not loose.
- Check that the wiper-washing controller is properly grounded (JIS class 3 grounding, grounding resistance 100 Ω or less).

3.2.2 Checking Cleaning Operation

Before installing the wiper-washing device, operate the SS400G MLSS converter to set the automatic cleaning parameters, then execute manual cleaning in the manual cleaning execution mode to check that the wiper-washing device operates correctly.

[Converter Operation Procedure]

- Setting automatic cleaning parameters
  Refer to Subsection 5.3.2 of the SS400G MLSS Converter Instruction Manual to enter the parameter setting mode for the automatic cleaning and set the parameters with respect to automatic cleaning.

- Executing manual cleaning
  Refer to Subsection 5.3.1 of the SS400G MLSS converter instruction manual to enter the manual cleaning execution mode and execute manual cleaning.

3.3 Steady Operation

Once operation of the SS350G wiper-washing controller is initiated, it is not necessary to operate the wiper-washing controller during continuous operation; however, turn the power of the wiper washing controller OFF when performing maintenance and inspection of the MLSS metering system.

3.3.1 Operation Stopping and Restarting

Before performing maintenance (calibration, cleaning, etc.) on the MLSS metering system, set the power switch of the wiper-washing controller to OFF. To resume measurement, set the power switch of the wiper-washing controller to ON.
4. Inspection and Maintenance

This chapter describes daily inspection and maintenance required to obtain satisfactory performance of the SS350G wiper-washing controller.

To improve facilities that present obstacles to satisfactory cleaning and for measures to take when failure occurs on the device, refer to Chapter 5, “Troubleshooting”.

4.1 Inspecting the Wiper Washing State

If wiper-washing cleaning is ineffective, maintaining of correct MLSS measurement over a long period of time cannot be achieved. When performing maintenance on the MLSS metering system, check that the wiper-washing controller operates correctly as well.

4.1.1 Inspecting the Cleaning Effect

When performing maintenance (calibration) on the MLSS metering system, visually check the effect of cleaning on the MLSS detector. Wiper cleaning can be considered to be effective if staining on the measuring window section of the MLSS detector is approximately the same as in other locations.

If contaminants in the solution to be measured adhere to the wiper section of the wiper-washing device, remove them. Also, replace the wiper if it has visibly deteriorated. See the instruction manual of the SS300G MLSS detector for details of wiper replacement.
4.2 Inspecting the SS350G Wiper-Washing Controller

4.2.1 Replacing the Fuse

It is recommended that the fuse in the wiper-washing controller be replaced every 1 to 2 years.

⚠️ Electrical shock warning

It is dangerous to touch the terminal (for power) inside the cover while the unit is energized. Be sure to replace the fuse only after turning the power OFF.

Check that the source of the power and the power switch are OFF. Use a standard screwdriver to remove the 1A fuse from the fuse holder inside the wiper-washing controller (see Figure 4.1). If it is blown, attach the 1A fuse included in the package and then turn the power ON to operate the wiper.

![Figure 4.1 Converter Fuse](image)

Note: With respect to the attached fuses, if the power supply specification is 85 - 264 V AC, use a 1A fuse; if the power supply specification is 24 V DC, use a 2A fuse.
# 5. Troubleshooting

If wiper-washing does not operate satisfactorily, perform inspection as described in Chapter 4.

This chapter describes measures to take when the wiper-washing controller operation is in fault.

## 5.1 Measures to Take When a Failure Occurs

If some error is found, promptly locate the cause and take appropriate corrective measures.

### 5.1.1 Failure Phenomenon and Cause

Failure phenomenon and causes are shown in Table 5.1.

<table>
<thead>
<tr>
<th>Failure phenomenon</th>
<th>Cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weak cleaning</td>
<td>Wiper deterioration (see Section 5.2.1)</td>
</tr>
<tr>
<td></td>
<td>Wiper-washing device error</td>
</tr>
<tr>
<td>Wiper-washing device does not work</td>
<td>Wiper-washing device failure (see Section 5.2.1)</td>
</tr>
<tr>
<td></td>
<td>Wiper-washing controller failure (see Section 5.2.3)</td>
</tr>
<tr>
<td>Fuse blows frequently</td>
<td>Error in device (request inspection and repair by Yokogawa)</td>
</tr>
</tbody>
</table>

## 5.2 Guide to Parts Replacement

If a part is defective, replace it with a new one.

This section contains descriptions of wiper replacement and wiper-washing device inspection (replacement).

### 5.2.1 Inspecting / Replacing the Wiper

For details on how to replace the wiper used in the wiper-washing device, SS300G MLSS Detector Instruction Manual.

### 5.2.2 Inspecting and Repairing the Wiper-Washing Device

Operate the SS400G MLSS converter to execute manual cleaning and visually check the operation of the wiper-washing device. For details of how to inspect operation of the MLSS converter, refer to Subsection 5.3.1 of the MLSS Converter Instruction Manual. If it does not operate correctly, contact Yokogawa and request inspection and repair.

### 5.2.3 Inspecting and Repairing the Wiper-Washing Controller

Technical knowledge of electrical circuits and technical repair skills is required to inspect operation of the wiper-washing controller and repair it following a failure. If the controller does not operate correctly, contact Yokogawa and request inspection and repair.
Model SS350G
Controller of Wiper Cleaning
for MLSS Detector

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Qty</th>
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<td>L9811FV</td>
<td>6</td>
<td>Cable Gland</td>
</tr>
<tr>
<td>2</td>
<td>K9334CN</td>
<td>6</td>
<td>Insert</td>
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<td>3</td>
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<td>2</td>
<td>Gland (for Option Code: /ANSI)</td>
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<td>K9311KQ</td>
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<td>Adapter (for Option Code: /ANSI)</td>
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<td>1</td>
<td>Screw</td>
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<td>K9215CG</td>
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<td>Item</td>
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<tr>
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<td>Y9608KU</td>
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<td>K9664CC</td>
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## Revision Record

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