FLXA21 Coating procedure

Yokogawa hereby confirm you of the coating procedure as follows;

1. Polyurethane Resin Coating (FLXA21-D-U-*)
The surface of exposed parts is coated with a Polyurethane coating with baking finish to provide the corrosion resistance especially for acid.

   Pre-treatment   First Coating   Second Coating   Drying
   Sand blast     Primer          Polyurethane     Heating / Drying
                   Resin Coating

Total Thickness of Coating: 30-60 Micro m

2. Epoxy Resin Coating (FLXA21-D-E-*)
The surface of exposed parts is coated with an Epoxy coating with baking finish to provide the corrosion resistance especially for alkali.

   Pre-treatment   First Coating   Second Coating   Drying
   Sand blast     Primer          Epoxy Resin      Heating / Drying
                   Coating

Total Thickness of Coating: 30-60 Micro m

Sincerely
Yokogawa Electric Corporation

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