Service Manual

DAQSTATION DX100/DX200



Important Notice To the User

This manual contains information for servicing the YOKOGAWA DAQSTATION DX100/DX200. Check the serial number to confirm that this service manual corresponds to your instrument. *Make sure not to use the wrong manual.*

Before any maintenance and servicing, read all safety precautions carefully.

Only properly trained personnel may carry out maintenance and servicing in accordance with and to the extent permitted by this service manual.

Do not disassemble the instrument or its parts, unless otherwise clearly permitted by this service manual.

Do not replace any part or assembly, unless otherwise clearly permitted by this service manual.

Yokogawa Electric Corporation (YOKOGAWA) does not in principle supply parts other than those listed in the customer maintenance parts list in this service manual (mainly *modules* and *assemblies*). Therefore if an assembly fails, the user should replace the whole assembly and *not* components within the assembly (see NOTE). If the user attempts to repair the instrument by replacing individual components within the assembly, YOKOGAWA assumes no responsibility for any consequences, such as defects in instrument accuracy, functionality, or reliability, or user safety hazards.

YOKOGAWA does not offer more detailed maintenance and service information than that contained in this service manual.

All reasonable efforts have been made to assure the accuracy of the content of this service manual. However, there may still be errors such as clerical errors or omissions. YOKOGAWA assumes no responsibility of any kind concerning the accuracy or contents of this service manual, nor for the consequences of any errors.

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Note

YOKOGAWA instruments have been designed in a way that the replacement of electronic parts can be done on an assembly (module) basis by the user. YOKOGAWA instruments have also been designed in a way that troubleshooting and replacement of any faulty assembly can be done easily and quickly. Therefore, YOKOGAWA strongly recommends replacing the entire assembly over replacing parts or components within the assembly. The reasons are as follows:

- The instruments use high-performance microprocessors, large scale CMOS gate arrays and surface-mount components to provide state-of-the-art performance and functions.
- Repair of components can only be performed by specially trained and qualified maintenance personnel with special highly-accurate tools, including costly ones.
- When taking the service life and cost of the instruments into consideration, the replacement of assemblies offers the user the possibility to use YOKOGAWA instruments more effectively and economically with a minimum in downtime.
- Zip is a trademark or registered trademark of lomega Corporation in the United States and/or other countries.
- · Adobe and Acrobat are trademarks of Adobe Systems incorporated.

Introduction

This manual contains information for servicing the YOKOGAWA DAQSTATION DX100/DX200.

Note

This is the third edition of the manual, dated August 2007.

WARNING

This service manual is to be used by properly trained personnel only. To avoid personal injury, do not perform any servicing unless you are qualified to do so. Refer to the Safety Precautions prior to performing any service.

Even if servicing is carried out by qualified personnel according to this service manual, YOKOGAWA assumes no responsibility for any result occurring from this servicing.

Safety Precautions

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific WARNINGS given elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. YOKOGAWA ELECTRIC CORPORATION assumes no liability for the customer's failure to comply with these requirements.

General Definitions of Safety Symbols Used on Equipment and in Manuals



High temperature. To avoid injury caused by hot surfaces, the operator must not touch the heatsink.



Danger. Affixed to the instrument, this symbol indicates danger to personnel or the instrument and the operator must refer to the user's manual. The symbol is also used in the corresponding place in user's manual.



Protective grounding terminal,to protect against electrical shock. This symbol indicates that the terminal must be connected to ground before operation of equipment.



Functional earth terminal. This terminal should not be used as a "Protective earth terminal."



Describes precautions that should be observed to prevent serious injury or death to the user.



Describes precautions that should be observed to prevent minor or moderate injury, or damage to the instrument.

WARNING

Power Supply

Ensure the source voltage matches the voltage of the power supply before turning ON the power.

Protective Grounding

The protective earth terminal must be connected to ground to prevent an electric shock before turning ON the power.

Necessity of Protective Grounding

Never cut off the internal or external protective earth wire or disconnect the wiring of the protective earth terminal. Doing so poses a potential shock hazard.

Fuse

To prevent a fire, make sure to use a fuse with the specified standard (current, voltage, type). Before replacing the fuse, turn off the power and disconnect the power source. Do not use a different fuse or short-circuit the fuse holder. See page 3-3 or 3-4 in chapter 3.

Defect in the Protective Earth Terminal and Fuse

Do not operate the instrument when the protective earth terminal or fuse might be defective.

Do Not Operate New Flammable Meterials

Do not operate the instrument in the presence of flammable liquids or vapors. Operation of any electrical instrument in such an environment constitutes a safety hazard.

Do Not Remove Any Covers

There are some components inside the instrument containing high voltages. Do not remove any cover if the power supply is connected. The cover should be removed by qualified personnel only.

External Connection

To ground securely, connect the protective grounding before connecting to the measurement or control unit. Also, before touching the circuit, turn off the power to the circuit and check that there is no voltage being generated.

Overview of This Manual

This manual is meant to be used by qualified personnel only. Make sure you read the safety precautions at the beginning of this manual and the warnings and cautions contained in any relevangt chapters prior to carrying out servicing.

This manual contains the following chapters.

1 General Information

Provides an introduction and describes safety considerations.

2 Performance Tests

Describes the tests for checking the performance of the instrument.

3 Adjustment

Describes the adjustments which can be performed by users.

4 Principles of Operation

Function block diagrams and principles of operation.

5 Troubleshooting

Describes procedures for troubleshooting and how to handle the replacement of parts.

6 Schematic Diagram

Contains the system configuration diagram.

7 Customer Maintenance Parts List

Contains exploded views and a list of replaceable parts.

Specifications are not included in this manual; for specifications, refer to IM 04L01A01-01E or IM 04L02A01-01E.

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Chapter 1 Principles of Operation

This chapter describes the principles of operation for the DX100 and DX200.

1.1 Block Diagram of the DX

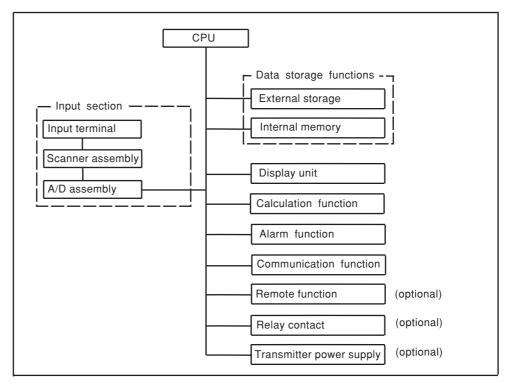


Figure 1 Block diagram For datails see schematic diagram page 6-1 and 6-2.

1.2 Input Section

1.2.1 A/D Assembly

The A/D assembly has items such as a programmable gain amp, voltage reference, PWM modulator, current source for RTD measurements, differential amp, voltage source for RJC, serial parallel converter, control logic, and an occurred scanner SSR control signal.

The A/D assembly uses a sinewave oscillating type self-resonant switching power supply (DC/DC converter), and noise filtering is achieved by signal integration.

The A/D assembly detects the frequency of the power while it is ON and the integrated time becomes 20 ms or 16.67 ms. Therefore it carries a very high rate of noise rejection for the power frequency (in auto mode).

In case the power frequency of the instrument and of the measured object are different, the appropriate integrated time is manually selectable. In case of the DX106, DX112, DX210, DX220, or DX230, the selection of 100 ms for 50/60 Hz is also available. A 16 bit resolution is achieved regardless of the integrated time.

1.2.2 Input Terminal

The input terminal is removable. The internal printboard is isothermal because a print board with a metal core is being used. Therefore, stable reference junction compensation is realized.

1.2.3 Scanner Assembly

An in-house SSR (solid state relay) is being used for the scanner. The SSR, having a semiconductor switch, has a withstand voltage as high as 1500 V and a leakage current of only 1 nA. For that reason, it has the following features.

- 1) Semi-infinite life due to the absence of mechanical contacts
- 2) Silent operation
- 3) No occurrence of thermoelectric power.

On the other hand, compared to a mechanical relay, the SSR has, the disadvantage of a bigger ON resistance and OFF capacity. As a result, RTD measurement and noise resistance characteristics are affected. Regarding RTD measurements, a differential amp was inserted into the previously mentioned analog circuit without increasing the number of parts, so that it would receive no influence from ON resistance.

For RTD measurements there is generally no insulation between channels.

1.3 Data Storage Functions

For storing data, the DX has 1.2 MB of internal memory and is equipped with a 3.5-inch floppy disk drive (1.44 MB 2HD), a Zip drive, or an ATA flash memory card drive. The measured data can also be saved to external storage media such as floppy disks, Zip disks, and ATA flash memory cards.

1.4 Display Unit

The DX has a 5.5-inch (DX100) or 10.4-inch (DX200) TFT color LCD on which it displays the measured results (240 (vertical) \times 320 (horizontal) pixels for the DX100 or 480 (vertical) \times 640 (horizontal) pixels for the DX200).

1.5 Calculation Function

The DX performs differential computation, linear scaling, and square roots using a microprocessor on the CPU board.

1.6 Alarm Function

The following six alarm types can be set.

High limit (H), low limit (L), differential high limit (h), differential low limit (l), rate-of-change on increase (R), rate-of-change on decrease (r), alarm delay upper limit alarm (T), or alarm delay lower limit alarm (t).

1.7 Other Functions

1 Communication function:

Ethernet (standard)

RS-232/RS-422A/FOUNDATION Field bus interface added (optional).

2 Remote function:

The trigger, start/stop, time adjustment, and other functions can be controlled remotely (optional).

3 Relay contact:

Alarm output and memory end/fail output (optional).

4 Transmitter power supply:

DC24 V output for transmitter (optional).

Chapter 2 Testing

This chapter describes the following tests.

- 2.1 Acceptance test
- 2.2 Self Diagnostic test
- 2.3 Performance test

2.1 Acceptance Test

This section describes the procedure to perform the acceptance test.

- Read the preface, to the user's manual, "Checking the Package Contents" and verify that you have all of the contents.
- Make sure to understand the operating procedures as described in the user's manual.
- Check each function using the user's manual.
- Read and implement section 2.2, "Self Diagnostic Test."
- Read and implement section 2.3, "Performance Test."

2.2 Self Diagnostic Test

The DX is provided with complete self diagnostic functions to enhance reliability in measurement and serviceability.

When you turn ON the power, the DX will automatically execute the following types of diagnoses alternately and display the results. After these tests are completed, the DX is ready for use.

- 1 Main ROM sum test
- 2 Main RAM write/read test
- A/D and A/D ROM sum test 3
- 4 Acquisition memory test

Table 2 shows the order and results of the self diagnostic tests.

Code	Message
901	ROM failure.
902	RAM failure.
910	A/D memory failure for all input channels.
911	Channel 1 A/D memory failure.
912	Channel 2 A/D memory failure.
913	Channel 3 A/D memory failure.
914	Channel 4 A/D memory failure.
921	Channel 1 A/D calibration value error.
922	Channel 2 A/D calibration value error.
923	Channel 3 A/D calibration value error.
924	Channel 4 A/D calibration value error.
930	Memory acquisition failure.
940	The Ethernet module is down.

2.3 Performance Test

This paragraph describes several tests to verify the operation of the DX's performance against published specifications.

2.3.1 Before You Begin

2.3.2 Measurement Accuracy Test

2.3.3 Reference Junction Compensation Accuracy Test

The performance tests need not be performed in any specific order.

2.3.1 Before You Begin

Testing Conditions

When carrying out the performance tests described in the following pages, make sure the instrument is tested under the following conditions:

Ambient temperature: 23±2°C Humidity: 55±10%RH

Power supply voltage: 90 to 132 VAC, 180 to 250 VAC

Power supply frequency: 50/60 Hz±1%

Preparation

Perform the following steps before carrying out the performance tests described in the following pages.

- 1 Turn ON the power supply and verify that the DX passes the self diagnostic test without any problems.
- 2 Allow a warm up time of at least 30 minutes for required instruments and the unit under test.

Instruments Required for Tests

Instrument	Required Specifications	Recommended
DC Voltage Generator	Accuracy: ± 50ppm	FLUKE 5520A
Decade Resistance Box	Accuracy: ± 10ppm	YOKOGAWA 279301
Thermostatic Chamber	± 0.01°C	
Thermocouple	Calibrated	

2.3.2 Measurement Accuracy Test

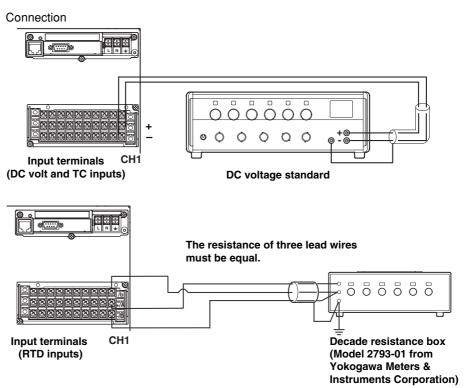


Figure 2.1 Connection diagram

Procedure

- Connect the equipment as shown in Figure 2.1
- Carry out the preparations as described in 2.3.1
- Apply input voltage/resistance to the DX and verify that the measured value lies within the tolerance for each range according to the table below.

Table of tolerance

Range	Input Voltage	Tolerance	Specification
	-20 mV	-20.04 to -19.96	
20 mV	0 mV	-0.02 to +0.02	
	+20 mV	+19.96 to +20.04	
	-60 mV	-60.08 to -59.92	
60 mV	0 mV	-0.02 to +0.02	
	+60 mV	+59.92 to +60.08	
	-200 mV	-200.4 to -199.6	
200 mV	0 mV	-0.2 to +0.2	
	+200 mV	+199.6 to +200.4	±(0.1% of reading + 2 digits)
	-2 V	-2.004 to -1.996	
	-1 V	-1.003 to -0.997	
2 V	0 V	-0.002 to +0.002	
	+1 V	+0.997 to +1.003	
	+2 V	+1.996 to +2.004	
	-6 V	-6.008 to -5.992	
6 V	0 V	-0.002 to +0.002	
	+6 V	+5.992 to +6.008	
	-20 V	-20.04 to -19.96	
20 V	0 V	-0.02 to +0.02	
	+20 V	+19.96 to +20.04	
	-30 V	-30.06 to -29.94	
50 V	0 V	-0.03 to +0.03	±(0.1% of reading + 3 digits)
	+30 V	+29.94 to +30.06	

Range	Temperature	Input Resistance	Tolerance	Specification
	-200°C	18.52 Ω	-200.6 to -199.4	
Pt100	0°C	Ι00.00 Ω	-0.3 to +0.3	±(0.15% of reading+0.3°C)
	600°C	313.71 Ω	+598.8 to +601.2	

For /N1 model

Range	Temperature Input Resistance		Tolerance	Specification
	-200°C	18.52 Ω	-201.2 to -198.8	
Pt100	0°C	Ι00.00 Ω	-0.6 to +0.6	\pm (0.3% of reading+0.6°C)
	600°C	313.71 Ω	+597.6 to +602.4	
	-200°C	1.326 Ω	-201.8 to -198.2	
Cu10	0°C	$9.036~\Omega$	-1.0 to +1.0	±(0.4% of reading+1.0°C)
(GE)	300°C	20.601 Ω	+297.8 to +302.2	
	-200°C	$3.750~\Omega$	-201.4 to -198.6	
Cu25	0°C	$25.000~\Omega$	-0.8 to +0.8	\pm (0.3% of reading+0.8°C)
	300°C	56.875 Ω	+298.3 to +301.7	

Note .

The error of a connected apparatus is not included in the tolerance.

2.3.3 Reference Junction Compensation Accuracy Test

Connection

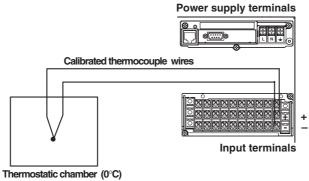


Figure 2.2 Connection diagram

Procedure

- 1 Connect the instruments as shown in figure 2.2.
- 2 Carry out the preparations as described in 2.3.1.
- 3 Carry out stable ambience and secure the terminal cover to avoid the influence of wind.
- 4 Set the input range for the desired thermocouple, and set the span to $\pm 50^{\circ}$ C.
- 5 Verify that the measured value lies within the tolerance.

Tolerance

Temperature	Thermocouple	Tolerance
0°C	K,T	± 0.5°C *

* Detremining the actual temperature measured accuracy consists of adding the RJC compensation accuracy and temperature range accuracy. In other words, the actual measured value which lying within the tolerance consists of adding this value and 0°C measured accuracy (T and K range).

Test should be done under stable ambience with the terminal cover secured to avoid the influence of wind.

Chapter 3 Replacing Parts

This chapter describes what to do when parts need to be replaced, either for preventive maintenance or because of failure.

- 3.1 Replaceable Parts
- 3.2 When Repair is Necessary
- 3.3 Recommended Replacement Periods for Worn Parts
- 3.4 Replacing the Fuse
- 3.5 Replacing the Battery

3.1 Replaceable Parts

When replacement of parts is necessary, we strongly recommend replacement with an assembly unit. YOKOGAWA instruments have been designed in a way that the replacement of parts can be done on an assembly (module) basis by the user.

Parts supplied by YOKOGAWA are listed in the Customer Maintenance Parts List (CMPL), in chapter 7. Smaller parts than listed in the CMPL are not supplied. The CMPL comprises the following:

- · The item number,
- · The YOKOGAWA part number,
- · The item quantity,
- · A description.

3.2 When Repair is Necessary

When repair is necessary, clearly state the information listed below and forward it to the nearest sales representative or service center. Addresses may found on the back cover of this manual.

- · Your address.
- Name and telephone number of the person in charge.
- Model code and suffix code of the instruments, which can be found on the name plate.

 The name plate is found on the right inside of the recorder.
- Detailed explanation of the problem, including measures taken and displayed messages.

3.3 Recommended Replacement Periods for Worn Parts

To maintain the reliability of this recorder and in order for this recorder to deliver outstanding performance for a long time, periodic replacement of worn parts is recommended. The replacement parts may change to accommodate preventive maintenance over extended time. Be sure to check with your nearest YOKOGAWA dealer. The recommended replacement periods for worn parts are shown in the following table. The periods shown in this table assume that the recorder is operating under standard operating conditions. Please consider the actual operating conditions when determining the replacement provids for your recorder.

The replacement of the worn parts except the fuse must be conducted by qualified YOKOGAWA personnel. When required, contact your nearest Sales & Service Office; the addresses may be found on the back of this manual.

DX100

Item	Replacement	Part Name	Part Number	Specifications	Quantity Used
Fuse	2 years	FUSE	A1347EF	250 V, 1 A, time lag (except for /P1 model)	1
Fuse	2 years	FUSE	A1352EF	250 V, 4 A, time lag (for /P1 model)	1
LCD	5 years	Back light mod	ule		1
Battery	10 years	Lithium battery			1
Rubber strip	5 years	Dust and water proof rubber strip		for front panel for front cover	1 each
Floppy disk drive	5 years	_	-		1
Zip disk drive	5 years	_	-		1
PWB	5 years	Power Assy*			1
assembly	5 years	Sub Power Ass	sy*		1
	5 years	AD Assy*			Up to models

^{*} Replacement Period at the Upper Limit of the Normal Operating Temperature (50°C)
The replacement period varies depending on the temperature in which the instrument is operated, and the instrument's specifications. If the instrument is used in a 30°C environment, it may be operational for 10 years or more.

DX200

Item	Replacement	Part Name	Part Number	Specifications	Quantity Used
Fuse	2 years	FUSE	A1423EF	250 V, 1.25 A, time lag	•
Fuse	2 years	FUSE	A1463EF	250 V, 6.3 A, time lag (for /P1 model)	,
LCD	5 years	Back light mod	ule		1
Battery	10 years	Lithium battery			1
Rubber strip	5 years	Dust and water proof rubber strip		for front panel for front cover	1 each
Floppy disk drive	5 years	_	_		1
Zip disk drive	5 years	_	_		1
PWB	5 years	Power Assy*			1
assembly	5 years	Sub Power Ass	sy*		1
	5 years	AD Assy*			Up to models

^{*} Replacement Period at the Upper Limit of the Normal Operating Temperature (50°C) The replacement period varies depending on the temperature in which the instrument is operated, and the instrument's specifications. If the instrument is used in a 30°C environment, it may be operational for 10 years or more.

Note

- The LCD replacement period indicates the half life of the brightness when the brightness is set to the factory default setting. The half life is shortened as the brightness is set higher. The deterioration of brightness varies depending on the condition of use, and its determination is subjective. Consider these facts for determining the actual replacement period.
- The color of the LCD may become yellowish as time elapses. The discoloration tends to progress faster as the brightness is set higher.

3-3

3.4 Replacing the Fuse

Replace the fuse at least once every two years for preventive maintenance.

DX100

WARNING

- For safety reasons, make sure to turn OFF the power switch and disconnect the recorder from the main power supply before replacing the fuse.
- To prevent the possibility of fire, use only the specified fuse purchased from YOKOGAWA.
- · Never short circuit the fuse holder to bypass the use of a fuse.
- To avoid the possibility of electric shock, open the front panel only when replacing the fuse.
- Do not touch the rear side of the front panel when replacing the fuse, because it can become hot.
- Make sure not to damage the cable while replacing the fuse.

Follow the procedures below to replace the fuse.

- 1. Turn OFF the power switch.
- 2. Disconnect the recorder from the main power supply.
- 3. Open the cover and remove the two screws.
- 4. Pull the front panel slightly toward you and lift it.
- While pushing in the fuse carrier located to the right of the power switch, turn it counter-clockwise approximately 45 degrees. The carrier and the fuse will slide out.
- 6. Replace with a new fuse, insert the carrier in the fuse holder, and turn it clockwise while pushing in the carrier to fix it in place.
- 7. Lift the front panel slightly, and attach it to the top and then the bottom of the rubber packing. Secure the front panel with screws.

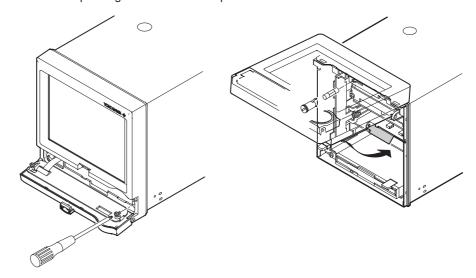


Figure 3.1 Fuse illustration (DX100)

Note

For recorders which are mounted vertically side-by-side, the front panels will interferes with those of the instrument above it such that they cannot be opened. Therefore you must first open the top front panel and then the ones directly below it, one by one. For the same reason, when closing front panels, first close the bottom front panel and then the ones above it.

DX200

WARNING

- For safety reasons, make sure to turn OFF the power switch and disconnect the recorder from the main power supply before replacing the fuse.
- To prevent the possibility of fire, use only the specified fuse purchased from YOKOGAWA.
- Never short circuit the fuse holder to bypass the use of a fuse.

Follow the procedures below to replace the fuse.

- 1. Turn OFF the power switch.
- 2. Disconnect the recorder from the main power supply.
- 3. While pushing in the fuse carrier located to the right of the power switch, turn it counter-clockwise approximately 45 degrees. The carrier and the fuse will slide out.

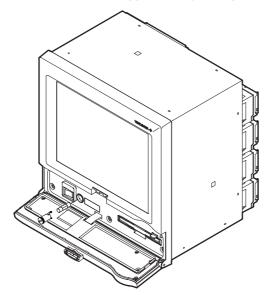


Figure 3.2 Fuse illustration (DX200)

4. Replace with a new fuse, insert the carrier to the fuse holder, and turn it clockwise while pushing in the carrier to fix it in place.

3.5 Replacing the Battery

This battery will last for ten years under normal operating conditions. For replacement, please contact your nearest sales and service office; addresses may be found on the back cover of this manual.

To avoid injury, do not replace the lithium battery yourself or disassemble this recorder to attempt the replacement.

Chapter 4 Adjustments

This chapter describes how to adjust the DAQSTATION DX100/DX200.

Adjustment is required when the performance test results in an excessive tolerance error, or after replacing the AD board assembly. In addition, adjustments are recommended once a year to maintain high accuracy.

This chapter consists of the following sections.

4.1 Before You Begin

4.2 AD Board Offset and Gain Adjustment

4.1 Before You Begin

Adjustment Conditions

When carrying out the adjustments described below, make sure the recorder's environment meets the following conditions.

Ambient temperature: $23 \pm 5^{\circ}C$ Humidity: 35 to 75% RH

Power supply voltage: rated voltage ± (rated voltage x 5%)

Preparation

Perform the following steps before carrying out the adjustments.

- Turn on the power supply and verify that the unit under adjustment passes the selfdiagnostic tests without any problems.
- Allow a warm-up time of at least 30 minutes for the required instruments and the unit under adjustment.

Required Instruments

Instrument	Required Specifications	Recommended
DC voltage standard	Accuracy: ±50ppm of setting Resolution: 10 μV	FLUKE 5520A
Decade resistance box	Accuracy: ±0.01%	YOKOGAWA 2793
Personal computer	With ETHERNET or RS-232 or RS-422A/485 interface (depends on your system)	

4.2 AD Board Offset and Gain Adjustment

An EEPROM for saving calibrated values is located on every AD board, so you must perform adjustments on each board.

4.2.1 Manual Adjustment

Connection

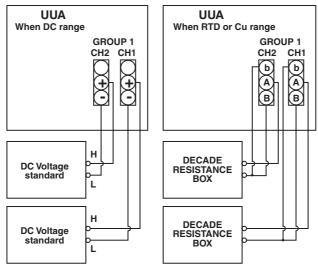


Figure 4.1 Connection diagram.

The AD board may be shared by a number of channels. Connect the object channels to the AD board you want to adjust using the table below as a reference.

Model	A/D	No. 1	A/D	No. 2	A/D	No. 3	A/D I	No. 4
	Zero	FS	Zero	FS	Zero	FS	Zero	FS
DX102	CH1	CH2	-	-	-	-	-	-
DX104	CH1	CH2	СНЗ	CH4	-	-	-	-
DX106	CH1	CH2	-	-	-	-	-	-
DX112	CH1	CH2	-	-	-	-	-	-
DX204	CH1	CH2	СНЗ	CH4	-	-	-	-
DX208	CH1	CH2	СНЗ	CH4	CH5	СН6	CH7	CH8
DX210	CH1	CH2	-	-	-	-	-	-
DX220	CH1	CH2	CH11	CH12	-	-	-	-
DX230	CH1	CH2	CH11	CH12	CH21	CH22	-	-

Procedure

- 1 Connect the equipment according to figure 4.1.
- 2 Turn on the power while pushing the ↑ key and DISP/ENTER key on the UUA (unit under adjustment) to activate the adjustment mode. The Calibration Mode screen will appear in the display.

Select the A/D number that you wish to adjust and press ENTER.



Figure 4.2 A/D No. selecting screen.

After step 2, the screen in figure 4.3 will appear. Select item #2 for Cal/Exec.



Figure 4.3 Task item select on screen.

The screen in figure 4.4 appears. Select the adjusting range then press **ENTER**.

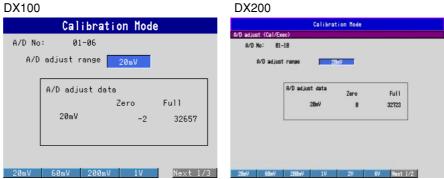


Figure 4.4 Range select on screen.

- Apply DC voltage or resistance to the input of the selected A/D number on the DX using a voltage standard or decade resistance box.
- The value is adopted by pressing the ENTER key when the calibration value stabilizes.
- Repeat steps 4 to 6 for all ranges according to table below.

Range	Input at zero point	Input at FS point	
20 mV	0 mV	20 mV	
60 mV	0 mV	60 mV	
200 mV	0 mV	200 mV	
1 V	0 V	1 V	
2 V	0 V	2 V	
6 V	0 V	6 V	
20 V	0 V	20 V	
Pt100	100 Ω	300 Ω	
Pt100*	10 Ω	300 Ω	
Cu10*	10 Ω	50 Ω	
Cu25*	10 Ω	50 Ω	
Cu25*	10 Ω	50 Ω	

^{*:} When option /N1 is installed

- 8 If all ranges are set, push the **ESC** key. The screen returns to figure 4.3. Select item #3 to end the task.
- 9 The dialog box in figure 4.5 appears.
 Select **Yes** to save the calibrated value to the EEPROM. The screen will return to figure 4.2

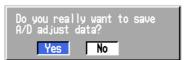


Figure 4.5 calibration value saving screen.

- 10 Repeat steps 3 to 9 for all A/D number's.
- 11 If adjustment was successful turn the power to the UUA off.

When you select task #1, *Display* in figure 4.3, the screen below (figure 4.6) will appears. Confirm the calibration value of each range (decimal value = 215: shows converted 15 bits data.)



Figure 4.6 Calibration value confirmation screen.

- 1 When confirmation is finished, press **ESC** to return to the screen in figure 4.3. Select item #3 to end the task.
- 2 After step 1, the dialog box in figure 4.5 will appear. Select **No** for normal operation.

CAUTION

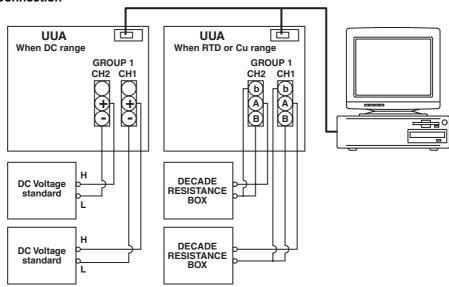
Do not change the displayed value, as it influences the measured value.

4-5

4.2.2 PC Controlled Adjustment

You can also adjust the DX using a PC.

Connection



Commands

The commands below are used for adjustment.

Command contents	Syntax	Parameters							
	Syntax	P1	P2	P3	P4	P5			
Change mode	DSp1 (Ex) DS2	Mode*1							
Adjustment executing	XZp1,p2,p3 (Ex) XZ01-02,CAL/EXEC,20mV	Group*2	CAL/ EXEC	Range*3					
Calibration value saving	XZp1,p2,p3 (Ex) XZ01-02,END,STORE	Group*2	END	Way* 4					
Calibration value confirmation	XZp1,p2? (Ex) XZ01-02,DISPLAY? or XZp1,p2,p3? (Ex) XZ01-02,DISPLAY,20mV?	Group*2	DISPLAY	Range*3					
Calibration value editing	XZp1,p2,p3,o4,p5 (Ex) XZ01-02,DISPLAY,Pt100,0,-32768	Group*2	DISPLAY	Range* 3	Zero calibrated value	FS calibrated value			

^{*1: 0=} Change to normal operation, 1= Change to setup mode, 2= Change to adjustment mode

^{*2: 01-02, 03-04, 05-06, 07-08, 01-06, 01-10, 11-20,} or 21-30.

^{*3: 20}mV, 60mV, 200mV, 1V, 2V, 6V, 20V, Pt100, Cu10, or Cu25

^{*4:} STORE (: saved), ABORT (: don't saved)

Chapter 5 Troubleshooting

This chapter explains the causes of problems and how to identify faulty assemblies through self diagnosis and troubleshooting.

5.1 Procedure

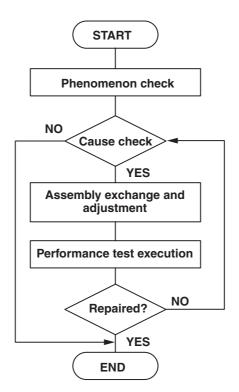
- Determine the type of problem.
- 2 Check for possible user error. Check the connections and the settings of equipment to determine whether there was a handling mistake.
- 3 Execute the self diagnostic test by turning the power ON, and identify any problem
- Analyze the cause of the problem according to the troubleshooting flow chart.

Do not touch the circuit or parts with live voltage because the power unit contains a highvoltage electrical circuit. The power unit is furnished with a dedicated cover to prevent electric shock. Do not remove this cover. Never touch any part not subject to adjustment.

Make sure to connect input terminals (voltage or current) correctly. The internal circuit may be damaged when wrongly connected.

5.2 Flow Chart

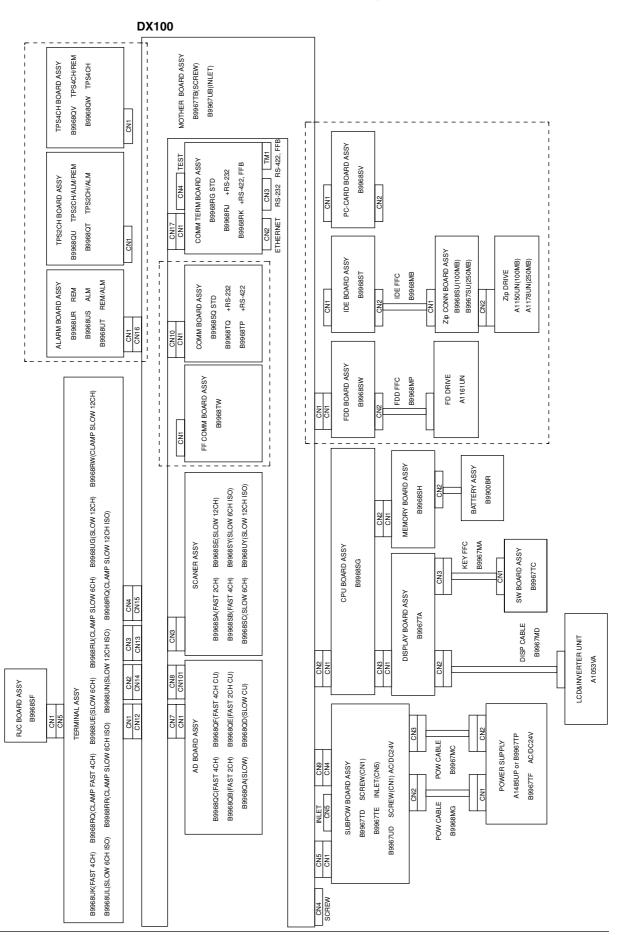
This flow chart consists of general service operations when a fault occurs. This chart is not always suitable for every kind of fault. However, it is recommended to perform operations according to the flow chart.



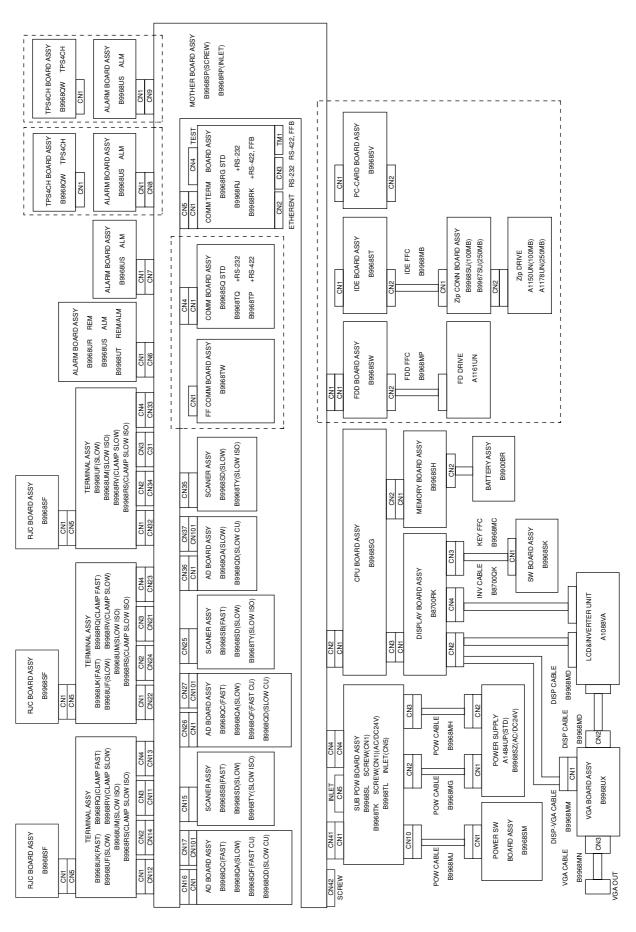
5.3 Troubleshooting Checklist

Trouble	Ope	ration	nal	Check Item			
	Check	Adjust	Exchange				
Power is not turned ON	~		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Power cable connection Fuse is blown Power ass'y CPU ass'y Memory ass'y Display ass'y			
FAIL state			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	CPU ass'y Memory ass'y Display ass'y Optional terminal ass'y			
Memory cannot be backed up	•		\ \ \	Battery connector is disconnected? Battery voltage is low (less than +3.0V) CPU ass'y Memory ass'y Display ass'y			
Panel key operation is not nomlal	•		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	FFC ass'y of the keyboard is disconnected/broken Keyboard ass'y CPU ass'y Memory ass'y Display ass'y			
LCD is not normal	•		\ \ \ \	FFC ass'y of the LCD is disconnected/broken CPU ass'y Memory ass'y Display ass'y LCD ass'y			
Measured value incorrect	~	V	· ·	Input wiring is disconnected Noise A/D ass'y Scanner ass'y			
Measured temperature is incorrect	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	•	\ \ \	Input is disconnected Noise Terminal cover is removed RJC INT/EX T setting A/D board ass'y Input terminal Scanner board ass'y			
Measured value fluctuates	<i>V</i>			Power frequency setting is incorrect Noise			
External storage media is not normal	~		~	Floppy disk/Zip disk/PC card drive unit			

Chapter 6 Schematic Diagram



DX200



Chapter 7 Customer Maintenance Parts List

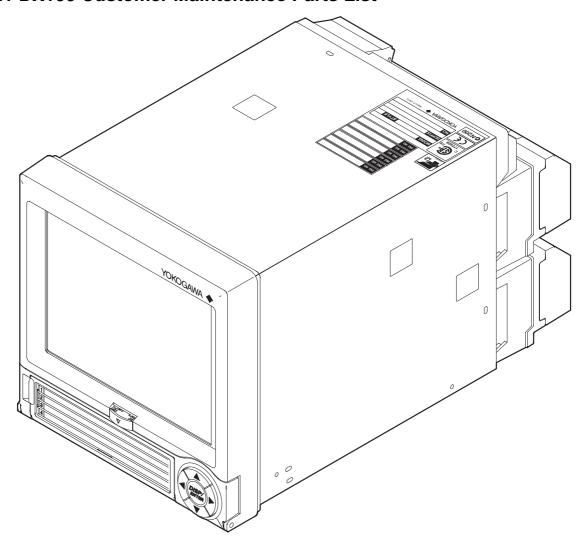
7.1 DX100 Customer Maintenance Parts List

7.2 DX100 Standard Accessories

7.3 DX200 Customer Maintenance Parts List

7.4 DX200 Standard Accessories

7.1 DX100 Customer Maintenance Parts List



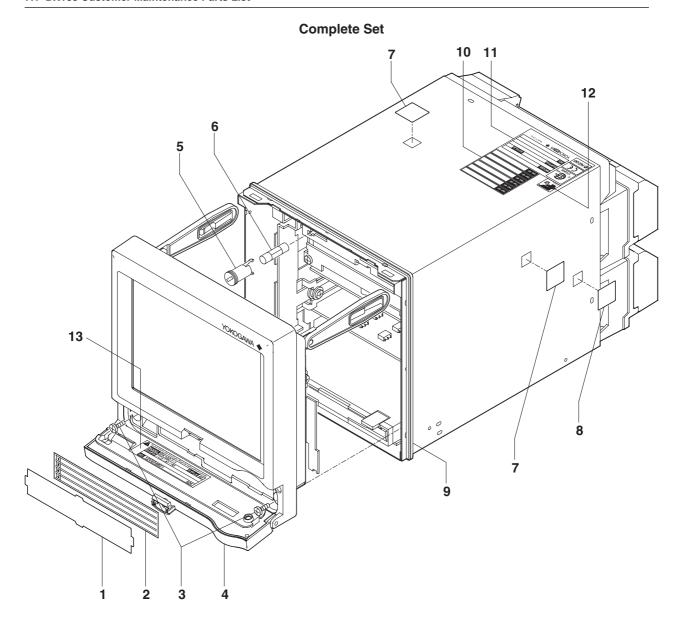
Note

- Parts marked with a @symbol are Customer Maintenance Parts (CMP).
- The contents of this CMPL are subject to change without prior notice as a result of continuing improvements to the instrument's performance and functions.



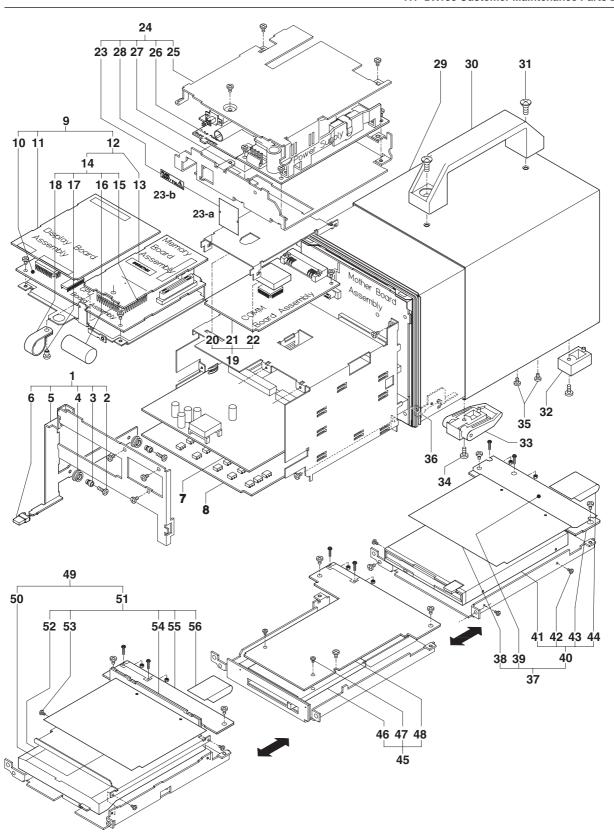
© Copyright Dec. 1999(YK).10.1th Edition:Jan.2007 (YK)

CMPL DX100-01E



Item	Part No.	Qty	Description	_	
© 1	B9967AM	1	Tag Cover	_	
© 2	B9967AN	1	Tag Plate (DX102,104)) (201004)		
	B9967AP	1	Tag Plate (DX102,104) { (select)		
	Y9308LB	2	B.H.Screw,M3x8		
4	B9967BA	1	Bezel Assembly (see page 5)		
5	-	1	Fuse Holder		
O 6	A1347EF	1	Fuse (/P1) (select)		
	A1352EF	1	Fuse (/P1)		
◎ 7	B9968AT	4	Sheet (not /H5□)		
◎ 8	B9968AK	2	Sheet (not /H5□)		
9	B9967AX	1	Packing		
10	B9900BP	_	Tag Plate (Customer Option)		
11	B9967AZ	1	Name Plate		
12	F9342NF	1	FF Label (/CF1)	Note:	
13	B9967AC	1	Name Plate	0	CMPL parts

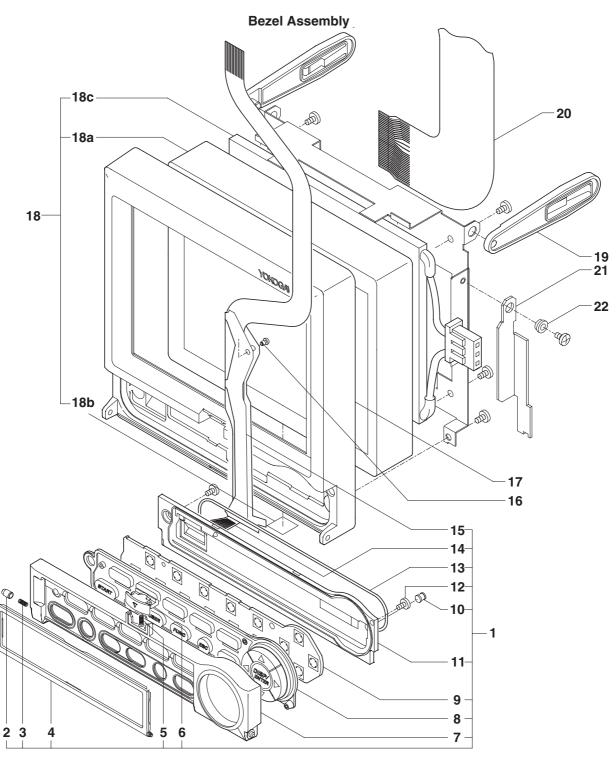
7-3



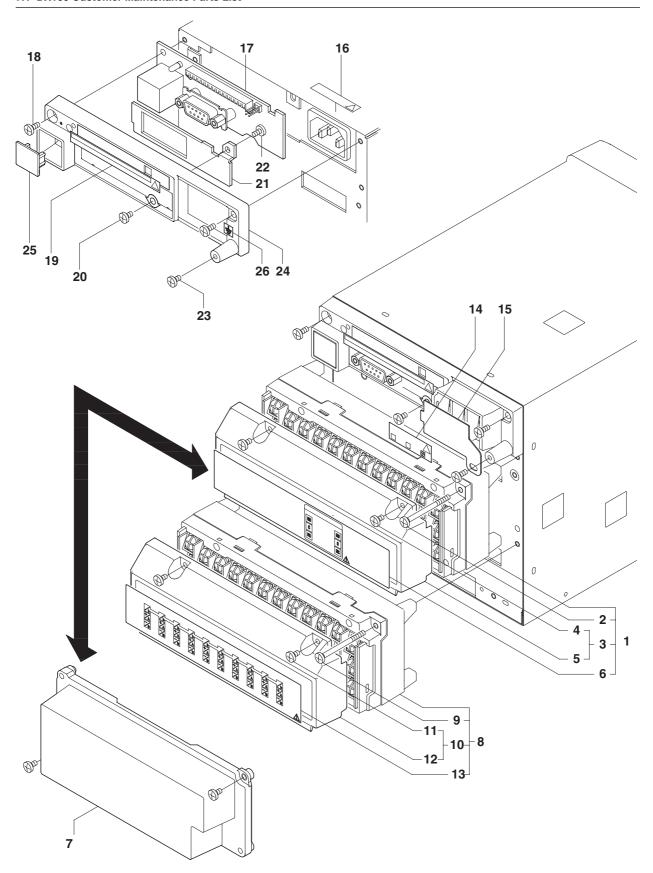
```
Item
          Part No.
                        Qty Description
                                                                                                 Item
                                                                                                         Part No.
                                                                                                                        Qty Description
          B9967CS
                                SW Lever Assembly
                                                                                                          B9967GB
                                                                                                                               FDD Drive Assembly (DX1□□-1)
                                                                                                   37
                                    B.H.Screw,M3x8
           Y9308LB
                                                                                                          B9967DM
                                                                                                                                   Sheet
   3
          B9960MX
                                    Stud
                                                                                                   39
                                                                                                          B9967DN
                                                                                                                                   Sheet
                          2
          B9905CF
                                                                                                   40
                                                                                                          B9968HG
                                                                                                                                   FDD Drive Assembly
                                    Roller
                                                                                                          A1161UN
          B9967CT
                                    SW Lever
                                                                                                                                       Memory System
          B9967BQ
                                                                                                          B8703BZ
   6
                                                                                                   42
                                    Knob
                                                                                                                                       Screw
          B9968QB
                                Fast AD(PT) Assembly (DX102 not /N1)
                                                                                                   43
                                                                                                                                       FDD Board Assembly
                                                                                                          B9968SW
                                Fast AD(PT) Assembly (DX104 not /N1)
Slow AD(PT) Assembly (DX106,112 not /N1)
Fast AD(CU) Assembly (DX102 /N1)
                                                                                                   44
45
          B9968QC
                                                                                                          B9968MP
                                                                                                                                       FDD FFC
                                                                                                                                ATA Drive Assembly (DX1□□-3)
          B9968QA
                                                                                                          B9968GL
          B9968QE
                                                                                                   46
                                                                                                          A1492JS
                                                                                                                                   Socket
                               Fast 2AD(CU) Assembly (DX104 /N1)
Slow AD(CU) Assembly (DX106,112 /N1)
2ch Scanner Assembly (DX102)
4ch Scanner Assembly (DX104)
6ch Scanner Assembly (DX106 not /N1 /N2)
          B9968QF
                                                                                                          Y9208LB
                                                                                                   47
                                                                                                                                   Screw
          B9968QD
                                                                                                                                   PC-Card Assembly
                                                                                                   48
                                                                                                          B9968SV
                                                                                                                               Zip Drive Assembly (DX1□□-2) (select)
Zip Drive Assembly (DX1□□-5)
   8
          B9968SA
                                                                                                   49
                                                                                                          B9967GD
          B9968SB
                                                                                                          B9967GE
          B9968SC
                                                                                                   50
                                                                                                          B9967DM
                               6ch Scanner Assembly (ISO)(DX106 /N1 /N2)
12ch Scanner Assembly (DX112 not /N1 /N2)
12ch Scanner Assembly (ISO)(DX112 /N1 /N2)
CPU Board Assembly
                                                                                                                                   Zip Drive Assembly (DX1□□-2) { (select) Zip Drive Assembly (DX1□□-5) } (select) Memory System (DX1□□-2) } (select) Screw (DX1□□-2) { (select) }
                                                                                                   51
                                                                                                          B9968GD
          B9968SY
                                                                                                          B9968HH
          B9968SE
          ROGERIIV
                                                                                                   52
                                                                                                          A1150UN
          B9967DF
   9
                                                                                                          A1178UN
   10
          B9968SG
                                    CPU Board Assembly
                                                                                                          Y9203LB
                                                                                                                          3
                                                                                                                                                               (select)
          B9967TA
                                                                                                          Y9203LB
                                                                                                                                       Screw (DX1□□-5)
                                    Display Board Assembly
                                                                                                                          6
   11
   12
          B9967NH
                                    Memory Assembly
                                                                                                          B9968SU
                                                                                                                                       Zip Conn Board Assembly (DX1□□-2)
   13
          B9967AL
                                       Name Plate
                                                                                                          B9967SU
                                                                                                                                       Zip Conn Board Assembly (DX1□□-5)
                                       Memory Board & Battery Assembly
   14
                                                                                                   55
                                                                                                          B9968ST
                                                                                                                                       IDE Board Assembly
                                                                                                                                                                            (select)
                                           Memory Board Assembly
   15
                                                                                                          B9968MB
   16
          B9900BR
                                           Battery Assembly
   17
          B9968EM
                                           Rivet
                                Clamp
COMM Board Assembly ( /C2)
COMM Board Assembly ( /C3)
   18
          A9069KY
          B9967DA
   19
          B9967DB
                                COMM Board Assembly (not /C2, /C3, /CF1) COMM Board Assembly (/CF1)
COMM Board Bracket (not /CF1)
FF COMM Board Bracket (/CF1) (select)
COMM Board Assembly (/C2)
          B9967DD
          B9967DT
   20
          B9967DC
          B9967DU
          B9968TQ
                                                                                              ect)
                                   COMM Board Assembly ( /C3)
COMM Board Assembly (not /C2, /C3, /CF1)
COMM Board Assembly ( /CF1)
Gel Sheet (not /C3)
Gel Sheet (/C3)
          B9968TP
          B9968SQ
          B9967TW
          B9968CZ
   22
          B9968CZ
   23-a B9967AK
                                Name Plate
                               Name Plate (not /P1)
Name Plate (/P1)
S-Power Assembly (not /H5□, /P1)
I-Power Assembly (/H5□ and not /P1)
   23-b B9967AD
                                                                        }(select)
          B9967DY
          B9967CU
B9967CV
   24
                                                                                    (select)
                               24V-Power Assembly ( /P1)
Power Bracket Cover (not /P1)
Power Bracket Cover ( /P1)
S-Sub Pow Board Assembly (not /H5□,/P1)
I-Sub Pow Board Assembly ( /H5□ and not /P1)
          B9967DV
   25
          B9967CW
          B9967DW
   26
          B9967TD
          B9967TE
          B9967UD
                                    S-Sub Pow Board Assembly (DC24) ( /P1)
                                    Power Supply (not /P1)
DC Power Board Assembly ( /P1) (select)
   27
          B9967TP
          B9967TF
          B9967CL
B9967DP
                                    Power Bracket Base
                                Case Assembly ( /H5□)
◎ 30
          B9961BQ
                                Handle ( /H5□)
© 31
© 32
© 33
                                F.H.Screw,M4x12 ( /H5□)
Foot ( /H5□)
Foot ( /H5□)
          Y9412ES
B9961BS
                          2
          B9961BR
                          2
                                B.H.Screw,M3x6 ( /H5□)
© 34
          Y9306LS
   35
          Y9304LB
                                B.H.Screw,M3x4
          B9967TB
                                Mother Board Assembly
```

Note:

CMPL Parts



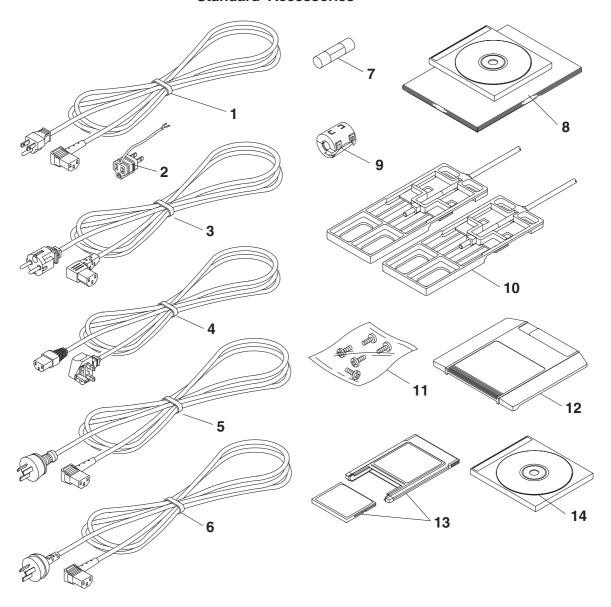
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
1	B9967BH	1	Key Case Assembly	12	B9967BU	2	Screw
2	B9967BN	1	Hinge Pin	13	B9967AY	1	Packing
3	B9567AQ	1	Spring	14	B9967MA	1	Key FPC
4	B9967BP	1	Front Plate	15	B9967BT	1	FPC Guard
5	E9655AL	1	Spring	16	B9967BX	1	Rivet
6	B9967BM	1	Door Knob	17	B9967BB	1	Sub Bezel Assembly
7	B9967BJ	1	Front Cover	18	B9967BF	1	LCD Assembly
8	B9967BL	1	Key Top	18a	A1053VA	1	LCD
9	B9967TC	1	SW Board Assembly	18b	B9967AQ	1	Name Plate
10	B9967BZ	1	Micro SW Pin	18c	A1039VZ	1	Back Light Module
11	B9967BK	1	Front Case	19	B9968BM	2	Hinge Arm
				20	B9967MB	1	Display FFC
				21	B9967BY	1	Stay Bracket
				22	B9968EN	1	Bushing



```
Item Part No. Qty Description
                                                                                Item Part No. Qty Description
                                                                                        B9967FD
         B9968KA
                             Option Terminal Assembly*1
                                                                                                           Name Plate (DX102 not /H2)
                             Option Terminal Assembly*8,*14
Option Terminal Assembly*2
                                                                                                           Name Plate (DX104 not /H2)
          B9968KB
                                                                                        B9968FV
                                                                                                           Name Plate (DX106 not /H2/N1/N2)
Name Plate (DX106 /N1/N2 not /H2)
Name Plate (DX112 not /H2/N1/N2)
          B9968KC
                                                                                        B9967FA
          B9968KD
                             Option Terminal Assembly*9,*15
                                                                                        B9967FE
                             Option Terminal Assembly*3
         B9968KE
                                                                                        B9967FB
                            Option Terminal Assembly*10
Option Terminal Assembly*7
Option Terminal Assembly*5
Option Terminal Assembly*12,*16
                                                                                                           Name Plate (DX112 /N1/N2 not /H2)
Name Plate (DX102 /H2)
Name Plate (DX104 /H2)
Name Plate (DX106 /H2 and not /N1/N2)
Name Plate (DX106 /H2 and /N1/N2)
          B9968KJ
                                                                                        B9967FF
         B9968KK
                                                                                        B9968JH
          B9968KL
                                                                                        B9968JJ
         B9968KM
                                                                                        B9968JL
          B9968KN
                             Option Terminal Assembly*6
                                                                                        B9968JM
                                                                                                           Name Plate (DX112 /H2 and not /N1/N2)
Name Plate (DX112 /H2 and /N1/N2)
          B9968KP
                             Option Terminal Assembly*13,*17
                                                                                        B9968JN
          B9968KQ
                             Option Terminal Assembly*4
                                                                                        B9968JP
                                                                                                           Name Plate (not /H5□ /P1) (select)
Name Plate (/P1)
                             Option Terminal Assembly*11
Option Terminal Assembly*19
Option Terminal Assembly*20,*24
                                                                                        B9967AE
          B9968KR
                                                                                 14
          B9968KT
                                                                                        B9967D7
          B9968KU
                                                                                 15
                                                                                        B9968EG
                                                                                                            Power Plate (not /H5 🗆 )
                                                                                                           Name Plate (/H5□ and not /P1)
COMM Term Board Assembly (/C2)
COMM Term Board Assembly (/C3,/CF1)
                             Option Terminal Assembly*23
Option Terminal Assembly*22
Option Terminal Assembly*18
         B9968KV
                                                                                        B9967AF
B9968RJ
                                                                                 16
          B9968KW
                                                                                 17
                                                                                        B9968RK
          B9968KX
                                                                                                           COMM Term Board Assembly (not/C2,/C3,/CF1)
          B9968KY
                             Option Terminal Assembly*21
                                                                                        B9968RG
   7
         B9968DN
                        1
                             Conn Cover Assembly
                                                                                 18
                                                                                        Y9308LB
                                                                                                           B.H.Screw.M3x8
          B9968DJ
                                                                                        B9968AJ
                                                                                                            Sheet (not /C2,/C3,/CF1)
                                 Screw
                                                                                        B9968AG
B9968AH
                                                                                                           Name Plate (/C2)
Name Plate (/C3)
◎ 3
          B9968DF
                        1
                                 Cover Assembly
                                                                                                                                            (select)
         B9900SG
   4
                                    Screw
          B9968DG
                                                                                                           Name Plate (/CF1)
                                    Cover
                                                                                        B9968AS
© 6
          B9968EW
                                Name Plate*1
                                                                                 20
                                                                                        Y9305LB
                                                                                                           B.H.Screw,M3x5
                                                                                                           Blind Bracket (not /C2,/C3,/CF1) (select)
                                Name Plate*8,*14
                                                                                        B9968EH
          B9968EX
                                                                                 21
                                                                                        B9968EJ
                                Name Plate*2
                                                                                                           RS-232 Bracket (/C2)
          B9968EY
          B9968EZ
                                Name Plate*9,*15
                                                                                 22
                                                                                        Y9305TS
                                                                                                            Tapping Screw (not /C3,/CF1)
         B9968FA
                                Name Plate*3
                                                                                 23
                                                                                        Y9308LB
                                                                                                           B.H.Screw,M3x8
          B9968FE
                                Name Plate*10
                                                                                        B9968EE
                                                                                 24
                                                                                                            Terminal
          B9968FF
                                Name Plate*7
                                                                                25
                                                                                        A1447JZ
                                                                                                       1
                                                                                                           Modular Cover
                                Name Plate*5
         B9968FH
                                                                                                           Name Plate (/H5 and not /P1)
                                                                                 26
                                                                                        B9968HE
                                                                                                       1
          B9968FJ
                                Name Plate*12,*16
          B9968FK
                                Name Plate*6
                                                         (select)
                                Name Plate*13,*17
          B9968FL
          B9968FM
                                Name Plate*4
                                Name Plate*11
Name Plate*19
          B9968FN
          B9967FM
                                Name Plate*20,*24
          B9967FL
                                Name Plate*23
          B9967FN
          B9968FP
                                Name Plate*22
          B9967FK
                                Name Plate*18
          B9967FJ
                                Name Plate*21
                                                                                                                              Note:
                            Input Terminal Assembly (DX102 not /H2)
Input Terminal Assembly (DX104 not /H2)
   8
         ROOKSI I
                                                                                                                                    CMPL Parts
          B9968LJ
                                                                                                                 Model Code Suffix Code (options)
          B9968LD
                             Input Terminal Assembly (DX106 not/H2/N1/N2)
                                                                                                                                /A1
/A2
                            Input Terminal Assembly (DX106 /N1/N2 not /H2)
Input Terminal Assembly (DX112 not/H2/N1/N2)
Input Terminal Assembly (DX112 /N1/N2 not /H2)
          B9968I M
         B9968LH
                                                                                                                                /A3
          B9968LR
                                                                                                 (select)
          B9968LS
                             Input Terminal Assembly (DX102 /H2)
                                                                                                                                /AR2
                                                                                                                                                           *15
          B9968LT
                             Input Terminal Assembly (DX104 /H2)
                                                                                                                                 /A1 /F1
                                                                                                                                                           *5
                            Input Terminal Assembly (DX106 /H2 and not /N1/N2) Input Terminal Assembly (DX106 /H2 and /N1/N2) Input Terminal Assembly (DX112 /H2 and not/N1/N2) Input Terminal Assembly (DX112 /H2 and /N1/N2) Input Terminal Assembly (DX112 /H2 and /N1/N2)
          B9968LU
                                                                                                                                /A2 /F1
          B9968LV
                                                                                                                                /A1
          B9968LW
          B9968LX
                                                                                                                                /A2
                                                                                                                                            /R1
                                                                                                                                                           *9
                                                                                                                  DX100-0-0
                                                                                                                                                           *10
                                                                                                                                /A3
                                                                                                                                           /R1
                                                                                                                                     /F1 /R1
                                                                                                                                                           *11
         B9968DJ
                        2
   9
                                Screw
                                                                                                                                 /A1 /F1 /R1
10
         B9968DF
                                Cover Assembly
                                                                                                                                                           *13
*16
*17
*18
                                                                                                                                /A2 /F1 /R1
/AR1 /F1
         B9900SG
                                    Screw
         B9968DG
                                    Cover
                                                                                                                                 /AR2 /F1
                                                                                                                                                 /TPS2
                                                                                                                                 /A1
                                                                                                                                                /TPS2
                                                                                                                                                           *19
                                                                                                                                /AR1
                                                                                                                                 /A1
                                                                                                                                            /R1 /TPS2
                                                                                                                                                           *24
                                                                                                                                           /R1 /TPS2
/TPS4
                                                                                                                                                           *21
                                                                                                                                           /R1 /TPS4
```

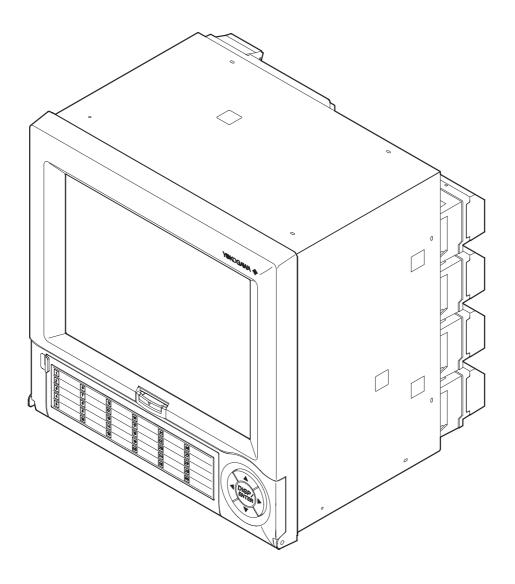
7.2 DX100 Standard Accessories

Standard Accessories



Item ○ 1 ○ 2 ○ 3 ○ 4 ○ 5	Part No. A1006WD A1253JZ A1009WD A1023WD A1024WD	Qty 1 1 1 1 1	Description Power Supply Code (UL.CSA standard) *1.*2 3P-2P Adapter *1 Power Supply Code (VDE standard) *3 Power Supply Code (BS standard) *4 Power Supply Code (SAA standard) *5	· (select)		
 6 7 8 9 10 11 12 	A1064WD A1347EF A1352EF - B9968MZ A1179MN B9900BX E9655FX A1053MP A1056MP	1 1 1 1 1 1 2 5 1	Power Supply Code (GB standard) *6 Fuse (not /P1) Fuse (/P1) Manuals CD-ROM for Manuals Magnetic Part (/CF1) Bracket Assembly (not /H5□) B.H.Screw,M4x6 (±) Mag Memory :Zip 100MB disk (DX1□□ -2) Mag Memory :Zip 250MB disk (DX1□□ -5)	elect)	Note *1 *2 *3 *4 *5 *6	DX100-0-0- /H5M DX100-0-0- /H5D DX100-0-0- /H5F DX100-0-0- /H5J DX100-0-0- /H5R DX100-0-0- /H5H
○ 13 ○ 14	B9968NL B9991JW B9991KL	1 1 1	CF32MB+CF Adapter (DX1□□ -3) DAQSTD SOFT CD-ROM (DX1□□-□-1,2) DAQSTD CD-Chinese (DX1□□-□-3)	ect)		

7.3 DX200 Customer Maintenance Parts List



Note:

- Parts marked with a @symbol are Customer Maintenance Parts (CMP).
- The contents of this CMPL are subject to change without prior notice as a result of continuing improvements to the instrument's performance and functions.

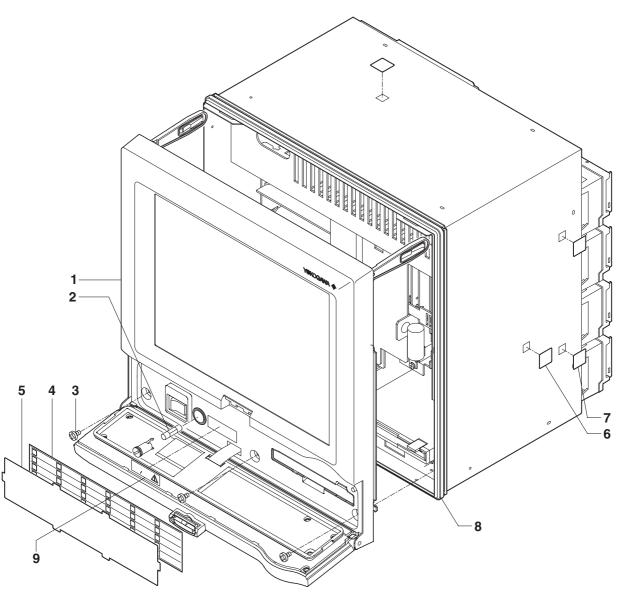


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CMPL DX200-01E

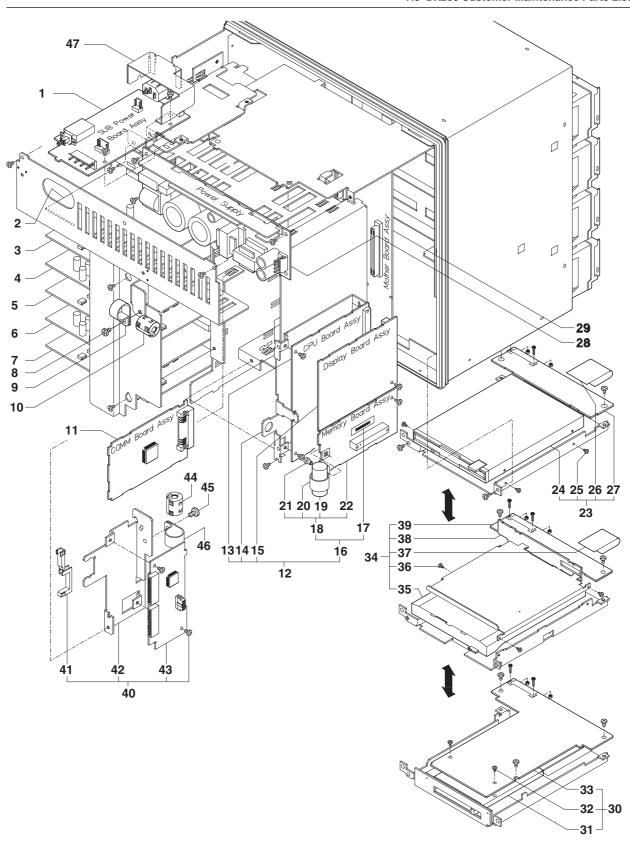
Tokogawa Electric Corporation

Complete Set



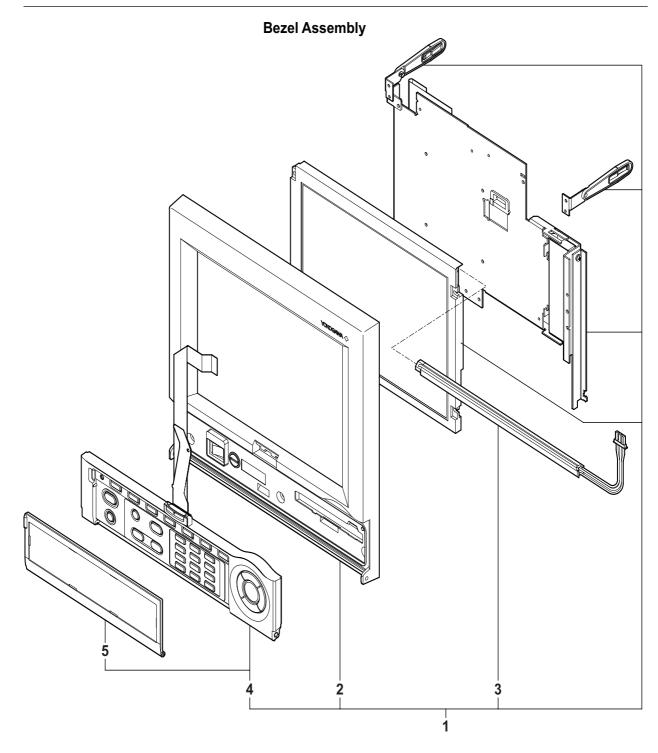
Item	Part No.	Qty	Description	
1	B9968BA	1	Bezel Assembly (*2)	
	B9968BE	1	Bezel Assembly (*1) (select)(see page 5)	
2	A1423EF	1	Fuse (not /P1) (select)	
	A1463EF	1	Fuse (/P1)	
3	Y9412LB	3	B.H.Screw,M4x12	
4	B9968AN	1	Tag Plate (DX210,220,230) (select)	
	B9968AP	1	Tag Plate (DX204,204C,208,208C) (Select)	
5	B9968AM	1	Tag Cover	
6	B9968AT	4	Sheet (not /H5□)	
7	B9968AK	4	Sheet (not /H5□)	
				Note:
8	B9968AX	1	Packing	*1 DX2□-□-1
9	B9968AD	1	Name Plate (not /P1) (coloct)	*2 DX2
	B9968HL	1	Name Plate (/P1) (select)	

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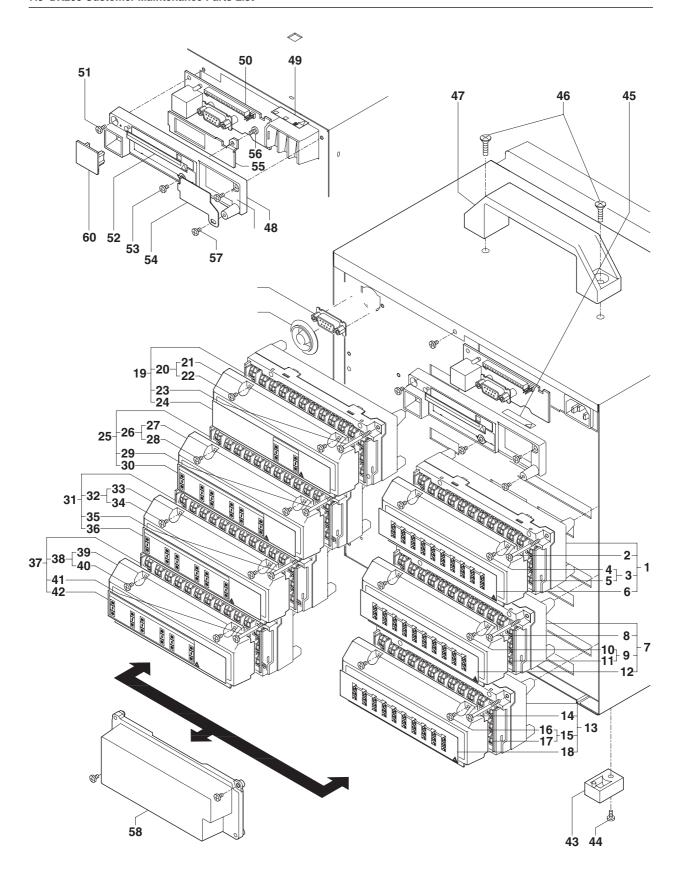


Item	Part No.	Qty	Description				
1	B9968SL	1	S-Sub Power Board Assembly (not /H5□ ,/P1))			
	B9968TL	i	I-Sub Power Board Assembly (/H5□ and not /F	21) /66	aloct)		
	B9968TK	i	S24-Sub Power Board Assembly (/P1)	1) (30	ieci)		
2	B9968QC	i	Fast 2AD(PT) Assembly (DX204,204C,208,208	C)(not	/N11))		
2	B9968QA	i	Slow AD(PT) Assembly (DX210,220,230)(not /N		'''''		
	DSSOUGA	'	Slow AD(F1) Assembly (DA210,220,230)(Hot/I	v 1)	(select	+\	
	B9968QF	1	Fast 2AD(CU) Assembly (DX204,204C,208,208	C)//N1)		٠,	
	B9968QD	1	Slow AD(CU) Assembly (DX210,220,230)(/N1)	٠,(,,,,,,	'		
3	B9968SB	i	4ch Scanner Assembly (DX204,204C,208,208C	•1	່າ		
Ū	B9968SD	i	10ch Scanner Assembly (DX210,220,230)(not /		(select)	١	
	B9968TY	i	10ch ISO Scanner Assembly (DX210,220,230)(' ' '	,	
		-	, (=====,===,	,	/-		
4	B9968QC	1	Fast 2AD(PT) Assembly (DX208,208C)(not /N1))			
	B9968QA	1	Slow AD(PT) Assembly (DX220,230)(not /N1)	-	+\		
	B9968QF	1	Fast 2AD(CU) Assembly (DX208,208C)(/N1)) (sele	ect)		
	B9968QD	1	Slow AD(CU) Assembly (DX220,230)(/N1)	J			
5	B9968SB	1	4ch Scanner Assembly (DX208,208C))			
				}	(select)		
	B9968SD	1	10ch Scanner Assembly (DX220,230)(not /N1/I		(,		
•	B9968TY	1	10ch ISO Scanner Assembly (DX220,230)(/N1c	or/N2)			
6	B9968QA	1	Slow AD(PT) Assembly (DX230)(not /N1) (sele	ect)			
7	B9968QD B9968SD	1	Slow AD(CU) Assembly (DX230)(/N1)	,			
,	D99003D	'	10ch Scanner Assembly (DX230)(not /N1/N2)	(cal	ect)		
	B9968TY	1	10ch ISO Scanner Assembly (DX230)(/N1or/N2		coty		
8	Y9414LB	1	B.H.Screw,M4x14	-,,			
9	B9968EL	1	Clamp				
10	A1193MN	1	Magnetic Parts				
11	B9968TQ	1	Comm Board Assembly (/C2)				
	B9968TP	1		elect)			
	B9968SQ	1	Comm Board Assembly (not /C2,/C3,/CF1)				
40	B9968TW	1	Comm Board Assembly (/CF1)				
12	B9968CW	1	CPU Board Assembly (DX21,2)				
	B9968AQ	1	CPU Board Assembly (DX2□□-□-□-3) (s	elect)			
	B9959FD	1	CPU Board Assembly (DX2□□C)				
13	B9968SG	i	CPU Board Assembly				
14	B9968CX	1	CPU Bracket				
15	B8700RK-0		Display Board Assembly				
16	B9968NG	1	Memory Board Assembly (DX2□□-□-□-	-3)			
				· (,	select)		
	B9968NH	1	Memory Board Assembly (DX2□□-□-□-	-1,2) \	Scicoty		
	B9959HD	1	Memory Board Assembly (DX2□□C)	J			
17	B9968AL	1	Name Plate (DX2□□-□-□-1,2)				
	B9968HF	1		lect)			
	B9959GD	1	Name Plate (DX2□□C)				
18	_	1	Memory Board & Battery Assembly				
19	B9900BR	i	Battery Assembly				
20	A9069KY	1	Clamp	Item	Part No.	Qty	Description
21	B9968EM	1	Rivet	35	A1150UN	1	Memory System (DX2 -2) (coloct)
22	-	1	Memory Board Assembly		A1178UN	1	Memory System (DX25) (select)
				36	Y9203LB	3	Screw (DX2 -2) (select)
23	B9968HG	1	FDD Drive Assembly(DX2 -1)		Y9203LB	6	Screw (DX2L5)) (Screw (DX2L5)
24	A1161UN	1	Memory System	37	B9968MB	1	IDE FFC
25	B8703BZ	3	Screw				(select)
26	B9968MP	1	FDD FFC	38	B9968SU	1	Zip Conn Board Assembly (DX22)
27	B9968SW	1	FDD Board Assembly	20	B9967SU	1	Zip Conn Board Assembly (DX2 -5)
00	A 1 40411D	4	Device Comply (not /D1)	39 40	B9968ST B9968HQ	1 1	IDE Board Assembly
28	A1484UP B9968SZ	1	Power Supply (not /P1) DC24 Power Assembly (/P1) (select)	40 41	B9968GS	1	VGA Board Assembly (/D5) Clamp
29	B9968SP	1	Mother Board Assembly (not /H5□)	71	200000	•	- comp
_3	B9968RP	i	Mother Board Assembly (H5 🗆) (select)	42	B9968HR	1	Bracket
30	B9968GL	i	ATA Drive Assembly(DX2 = -3)	43	B9968UX-0		VGA Board Assembly
			. — ·, ,	44	A1193MN	1	Magnetic Parts (/D5)
31	A1492JS	1	Socket	45	Y9414LB	1	B.H.Screw,M4x14 (/D5)
32	Y9208LB	2	Screw	46	B9968EL	1	Clamp (/D5)
33	B9968SV	1	PC-Card Board Assembly				
34	B9968GD	1	Zip Drive Assembly (DX2 -2) (select)	47	B9967CR	1	Bracket (/H5□)
	B9968HH	1	Zip Drive Assembly (DX25)		B9967CQ	1	Inlet Cover (not/H5□) ∫ (Select)

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Item	Part No.	Qty	Description
1	B9968BA	1	Bezel Assembly (for English)
	B9968BE	1	Bezel Assembly (for Japanese) (select)
2	B9968BB	1	Sub Bezel Assembly
3	B9968PA	1	Back Light Unit (NEC)
	A1048VZ	1	Back Light Unit (KYOCERA) (select)
4	B9968BR	1	Key Case Assembly (for English)
	B9968BV	1	Key Case Assembly (for Japanese) (select)
5	B9968BW	1	Front Plate

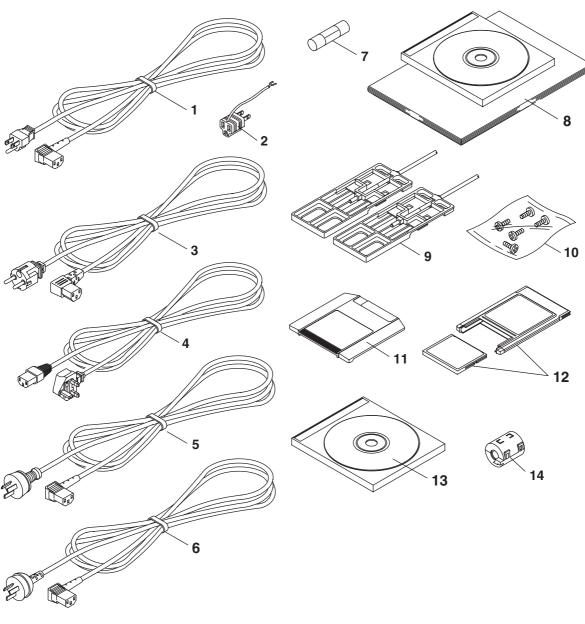


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Item	Part No.	Qtv	Description								
1	B9968LE B9968LN	1	Input Terminal Assembly (DX210,220,230 Input Terminal Assembly (DX210,220,230			/H2)			Model Code	Suffix Code (opt	*1
	B9968JB	1	Input Terminal Assembly (DX210,220,230)(/H2 and n	ot /N1	/N2)	(==l==t)			/A2 /A3	*2
	B9968JC B9968LJ	1	Input Terminal Assembly (DX210,220,230 Input Terminal Assembly (DX204,204C,20	(select)				/A4 /A5	*4 *5		
	B9968LT	1	Input Terminal Assembly (DX204,204C,20	08,208C)(/H	2)	J				/F1 /A1 /F1	*6 *7
2 3	B9968DJ B9968DF	2	Screw Cover Assembly							/A2 /F1 /A3 /F1	*8 *9
4 5	B9900SG B9968DG	2 1	Screw Cover					/A4 /F1 /R1	*10 *11		
6	B9968EP	1		(IO)	1				DX200-0-0	/A1 /R1 /A2 /R1	*12 *13
0	B9968FS	1	Name Plate (DX210,220,230)(not /H2/N1/N Name Plate (DX210,220,230)(/N1/N2 and	not /H2)						/A3 /R1 /A4 /R1	*14 *15
	B9968JQ B9968JR	1	Name Plate (DX210,220,230)(/H2 and not Name Plate (DX210,220,230)(/H2 and /N1/	/N2)	(sele	ect)				/A5 /R1 /F1 /R1	*16 *17
	B9968FV B9968JJ	1	Name Plate (DX204,204C,208,208C)(not / Name Plate (DX204,204C,208,208C)(/H2)	Name Plate (DX204,204C,208,208C)(not /H2)						/A1 /F1 /R1 /A2 /F1 /R1	*18 *19
7	B9968LF	1	Input Terminal Assembly (DX220,230)(no	t /H2/N1/N2	2))				/A3 /F1 /R1 /A4 /F1 /R1	*20 *21
	B9968LP B9968JD	1	Input Terminal Assembly (DX220,230)(/NInput Terminal Assembly (DX220,230)(/H	1/N2 and no	ot /H2)						TPS4 *22 TPS8 *23
	B9968JE B9968LK	1	Input Terminal Assembly (DX220,230)(/H2	2 and /N1/N		(sel	ect)			/AR1 /AR2	*24 *25
			Input Terminal Assembly (DX208,208C)(n	-						/AR1 /F1 /AR2 /F1	*26 *27
58	B9968JA B9968DN	1	Input Terminal Assembly (DX208,208C)(/I			J					
8 9	B9968DJ B9968DF	2 1	Screw Cover Assembly			Item	Part No.	Qty	Description		— ₽
10	B9900SG	2	Screw			25 58	B9968KF B9968DN	1	Option Terminal As Conn Cover Assen		*10 } (10*
11 12	B9968DG B9968EQ	1	Cover Name Plate (DX220,230)(not /H2/N1/N2)	1		26 27	B9968DF B9968DG	1	Cover Assembly Cover		, s
	B9968FT B9968JS	1	Name Plate (DX220,230)(/N1/N2 and not /	/H2) (N2) ⊋		28	B9900SG	2	Screw		
	B9968JT	1	Name Plate (DX220,230)(/H2 and not /N1/ Name Plate (DX220,230)(/H2 and /N1/N2)		Ð	29	B9968DJ	2	Screw	. +0 +40	
	B9968FW		Name Plate (DX208,208C)(not /H2)	s)	select)	30 31	B9968FB B9968KG	1	Name Plate*4,*5 Option Terminal As	sembly *5,*10	
13	B9968JK B9968LG	1	Name Plate (DX208,208C)(/H2) Input Terminal Assembly (DX230)(not /H2	/ 2/N1/N2)	<u>s</u>	58	B9968KW B9968DN	1	Option Terminal As Conn Cover Assen		(select)
	B9968LQ B9968JF	1	Input Terminal Assembly (DX230)(/N1/N2 Input Terminal Assembly (DX230)(/H2 and			32	B9968DF	1	Cover Assembly	У	
	B9968JG	1	Input Terminal Assembly (DX230)(/H2 and			33 34	B9968DG B9900SG	1	Cover Screw		
58 14	B9968DN B9968DJ	1 2	Conn Cover Assembly (DX204,204C,208, Screw		20)	35 36	B9968DJ B9968FC	2	Screw Name Plate *5,*	10)	
15	B9968DF	1	Cover Assembly			30	B9968FP	i	Name Plate *23	(select)	
16	B9900SG		Screw			37	B9968KH	1	Option Terminal As		(11)
17 18	B9968DG B9968ER	1	Cover Name Plate (DX230)(not /H2/N1/N2))		58	B9968KW B9968DN	1	Option Terminal As Conn Cover Assen	nbly	(select)
	B9968FU B9968JU	1	Name Plate (DX230)(/N1/N2 and not /H2) Name Plate (DX230)(/H2 and not /N1/N2)	(select)		38 39	B9968DF B9968DG	1	Cover Assembly Cover	У	
	B9968JV	1	Name Plate (DX230)(/H2 and /N1/N2)	J		40	B9900SG	2	Screw		
19	B9968KA B9968KB	1	Option Terminal Assembly*1 Option Terminal Assembly*12,*24			41 42	B9968DJ B9968FD	2	Screw Name Plate *5	1	
	B9968KC B9968KD	1	Option Terminal Assembly*2 Option Terminal Assembly*13,*25		43	B9968FP		Name Plate *22, Foot (/H5)	ame Plate *22,*23 ∫ (Select)		
	B9968KE	i	Option Terminal Assembly*3,*4,*5					4		IE O)	
	B9968KJ	1	Option Terminal Assembly*14,*15,*16			44 45	Y9306LS B9968AF	1	B.H.Screw,M3x6 (/I Name Plate (/H5 []	and not /P1)	
	B9968KK B9968KL	1	Option Terminal Assembly*7	select)		46 47	Y9412ES B9961BQ	2 1	F.H.Screw,M4x12 (/ Handle (/H5 ☐)	H5∐)	
	B9968KM B9968KN		Option Terminal Assembly*18,*26 Option Terminal Assembly*8			48	B9968EE	1	Terminal		
	B9968KP	1	Option Terminal Assembly*19,*27			49	B9968AE B9968HM	1	Name Plate (not /H Name Plate (/P1)	⁵ □ /P1) }(sele	ct) (select
	B9968KQ B9968KR	1	Option Terminal Assembly*6,*9,*10 Option Terminal Assembly*17,*20,*21			50	B9968RJ B9968RK	1	COMM Term Board COMM Term Board		
58	B9968DN	1	Conn Cover Assembly				B9968RG		COMM Term Board	Assembly (not	/C2,
20	B9968DF		Cover Assembly			51	Y9308LB	2	B.H.Screw,M3x8	,	C3,/CF1) J
21 22	B9968DG B9900SG	2	Cover Screw			52	B9968AG B9968AH	1	Name Plate (/C2) Name Plate (/C3)	(select)	
23 24	B9968DJ B9968EW		Screw Name Plate*1				B9968AJ B9968AS	1	Sheet (not /C2,/C3, Sheet (/CF1)	/CF1)	
	B9968EX		Name Plate*12,*24			53	Y9305LB	1	B.H.Screw,M3x5		
	B9968EY B9968EZ	1	Name Plate*2 Name Plate*13,*25			54 55	B9968EG B9968EH	1	Power Plate (not /F Blind Bracket (not BS-232 Bracket (/C	5) C2. C3. CF1\)	
	B9968FA B9968FE	i 1	Name Plate*3,*4,*5 Name Plate*14,*15,*16			56	B9968EJ Y9305TS	i 1	RS-232 Bracket (/C Tapping Screw (no	~)	(select)
	B9968FF	1	Name Plate*11 (select)						• `	.,50,7011)	
	B9968FH	1	Name Plate*7			57 59	Y9308LB B9968HE	1	B.H.Screw,M3x8 Name Plate (/H5	and not /P1)	
	B9968FJ B9968FK	1	Name Plate*18,*26 Name Plate*8			60 61	A1447JZ B9968MN		Modular Cover VGA Cable (/D5)		
	B9968FL B9968FM	1 1	Name Plate*19,*27 Name Plate*6,*9,*10			62	B9968EK	1	Cap (not /D5)		
	B9968FN	1	Name Plate*17,*20,*21								

7.4 DX200 Standard Accessories

Standard Accessories



<u>item</u>	Part No.	Gly	Description			
	A1006WD	1	Power Supply Code (UL.CSA standard) *1.*2			
	A1253JZ	1	3P-2P Adapter *1			
	A1009WD	1	Power Supply Code (VDE standard) *3			
4	A1023WD	1	Power Supply Code (BS standard) *4	(select)		
◎ 5	A1024WD	1	Power Supply Code (SAA standard) *5			
◎ 6	A1064WD	1	Power Supply Code (GB standard) *6			
○ 7	A1423EF	1	Fuse (not /P1) (coloct)			
	A1463EF	1	Fuse (/P1) (select)		Note:	
8	-	1	Manuals		Note:	
	B9968MZ	1	CD-ROM for Manuals		*1 DX2/H5M	
					*2 DX2/H5D	
	B9900BX	2	Bracket Assembly (not /H5□)		*3 DX2/H5F	
0 10	E9655FX	5	B.H.Screw,M4x6(±)		*4 DX2/H5J	
	A1053MP	1	Mag Memory :Zip 100MB disk (DX2□□-2) \		*5 DX2/H5R	
O	A1056MP	1	Mag Memory :Zip 250MB disk (DX2□□-5)	elect)	*6 DX2/H5H	
⊚ 12	B9968NL	1	CF32MB+CF Adapter (DX2□□-3)			
©		-	· · · · · · · · · · · · · · · · · · ·		CMPL parts	
◎ 13	B9991JW	1	DAQSTD SOFT CD-ROM (DX2□□-□-1,2)),			
© .0	B9991KL	i	DAQSTD SOFT CD-ROM (DX2□□-□-3) (se	lect)		
⊚ 14	A1179MN	i	Magnetic Part (/CF1)			
◎ 1 -7	7.117.Jimit	•	magnotto rait (701 1)			

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