# Technical Information

# Setup Procedure UTAdvanced Quick Setting (Controlling Furnace Temperature with a Solid State Relay)

TI 04L01L01-03EN

#### Foreword

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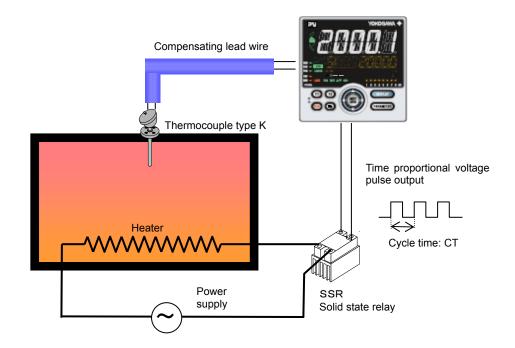
#### ■ Overview

This is an example of wiring and settings using the UTAdvanced Quick Setting function for "temperature control in an electric furnace with a solid state relay." For more details, see the user's manual.

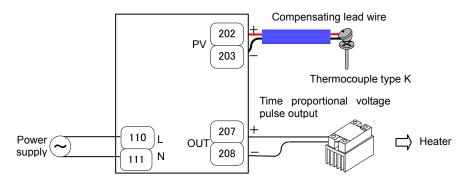
#### ■ Relevant models

Standard models of the UT32A, UT35A, UT52A, and UT55A.

#### ■ System



#### ■ Wiring



#### ■ Settings

To set PID control, thermocouple type K (range 0.0 to 500.0°C), and voltage pulse output control, set the following parameters.



- (1) Select the desired parameter with the UP or DOWN key
- (2) Press SET/ENTER (the setting value blinks)
- (3) Change the setting with the UP or DOWN key
- (4) Press SET/ENTER to set the new value (the setting value stops blinking but remains bright)

## Power

Redoing the Quick Setting



Once functions are configured with the Quick Setting, the Quick Setting function will not appear after you restart. However, you can redo the Quick Setting by following the procedure below.

Quick Setting start

- (1) Set the Quick Setting parameter QSM to ON, and re-engage power
- (2) Set the PV input type parameter IN to OFF, and re-engage power



1. START QUICK Press SET/ENTER to accept the "YES" option.

QSM YES QSM



2. CONTROL TYPE

Set CNT (control type) to PID (initial value).

CNt PID



3.

OFF is displayed for IN (the PV input type).





4. PV INPUT TYPE
IN -K3-

Set IN (PV input type) to thermocouple type K3. (K3 = -200.0 to 500.0°C)



5. PV INPUT UNIT

UNIt C

Set UNIT (PV input unit) to C: Celsius (inital value)



MAXIMUM
VALUE OF PV
INPUT RANGE
RH 500.0

Set RH (maximum value of PV input range) to 500.00°C (the initial value).



7. MINIMUM
VALUE OF PV
INPUT RANGE
RL = 0.0

Set RL (minimum value of PV input range) to 0.0°C (the initial value).



Set OT (output type selection) to 00.01: OUT terminal (voltage pulse).



9. CONTROL OUTPUT CYCLE TIME
Ct 1.0

Set CT (control output cycle time) to 1.0 second.



Finally, EXIT is displayed. Select YES and press SET/ENTER to complete the basic function setup and return to the operating screen. Or, you can select NO to continue with the Quick Setting.

### **Revision Information**

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